

A
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F


A
B
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F

| | |
|------------|---|
| PAAD376147 | HT CW static pressure adjustment: with separate expansion tank |
| PAAD376148 | HT CW static pressure adjustment: with separate buffer-unit |

| Net Weight | | | | | | | | | | | |
|------------|-------|-----|-----------------|---|--|-------------|--|--|--|--|-------|
| 0,001 | 0,001 | | | | | | | | | | |
| 1 | 1 | 003 | 107.429.532.500 | CONCEPT GUIDANCE Freshwater generation | | 107.429.532 | | | | | 0,001 |
| - | 1 | 002 | PAAD366863 | CENTRAL COOLING WATER SYSTEM HT_static-pressure: EXP tank | | DAAD135990 | | | | | 0,001 |
| 1 | - | 001 | PAAD366860 | CENTRAL COOLING WATER SYSTEM HT_static-pressure: Buffer-unit | | DAAD135989 | | | | | 0,001 |

SEE TABLE

| Quantity PER ENGINE | SEQ NO | Material ID | Material Name | Dimension, Occ | Standard or Drawing | Basic Material Material Standard | Weight GR./NET | |
|---------------------|------------|---------------------|---------------|----------------|---------------------|--|----------------|------------|
| PAAD376148 | PAAD376147 | Free space for lic. | | | | Q-Code XXXXXX Standard ISO; JIS | Main Drw. H | |
| Modif. | Number | Drawn date | Number | Drawn date | Number | Drawn date | Number | Drawn date |

| | | |
|---|---------------------------|--|
|  | Product W5-8X62DF-S1.0 | CENTRAL COOLING WATER SYSTEM Zentralkuehlwassersystem |
| | Units mm kg NX | Basic Material |

| | | | | | | | | | | |
|--|------|--------------------------|--------------|------|------------|------------|------|------|-------------|--|
| SURFACE PROTECTION SEE GROUP 0344 | Made | 26.02.2021 dki021 DH.Kim | Scale | - | Size | A3 | Page | 1/1 | Material ID | |
| TOLERANCING PRINCIPLE ISO8015 | Chkd | 26.02.2021 jpi101 Pickup | Design Group | 9721 | Drawing ID | DAAD140659 | | Rev. | - | |
| GENERAL TOLERANCES ACCORDING TO ISO2768-mK | Appd | 26.02.2021 mhu019 Hug | | | | | | | | |

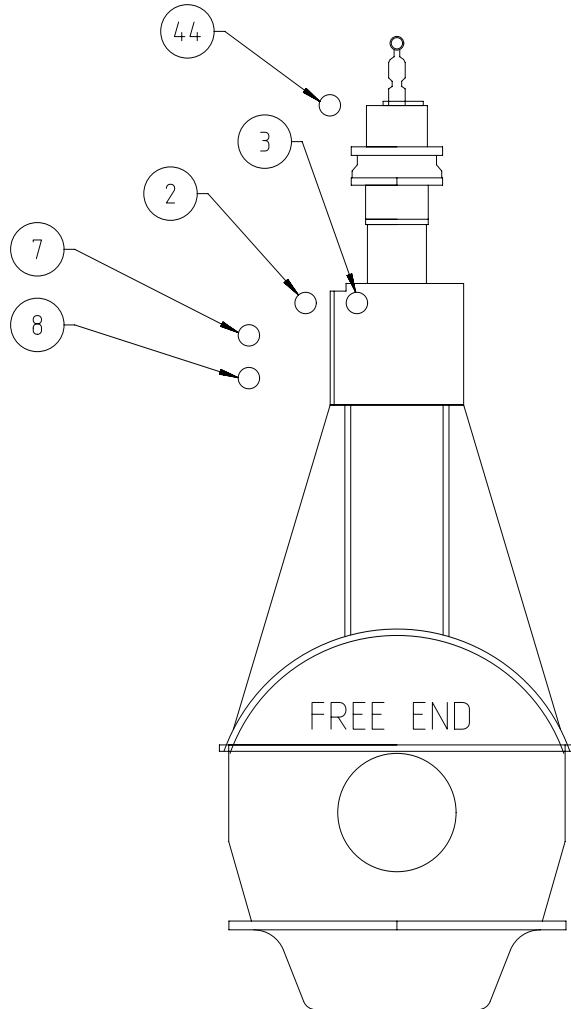
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SPECIFICATION which must be met:

- ⑧ OUTLET - Scavenge air cooler (SAC) cooling water (LT water)
 - Cooling water volume flow: according to GTD specification, adjusted by an orifice in the outlet pipe on shipside.
- ④④ OUTLET - Cylinder cooling water air venting
 - To be vented to a safe area outside of engine room.

- ② INLET - Cylinder cooling water (HT water)
 - Cooling water pressure: 3.0 - 5.0 bar
 - Cooling water volume flow: according to GTD specification
 - Cooling water (freshwater) must be treated according to WinGD's specification.
 - An expansion tank must be installed.
 - The static pressure at engine inlet must be adjusted by the installation of the expansion tank.
 - Pre-heating: The engine must be warmed-up by heated HT water to min. 60 °C before engine start.
 - HT cooling water amount on engine side: Given in table1 on page 2

X62DF-S1.0



- ③ OUTLET - Cylinder cooling water (HT water)
 - Cooling water temperature
 - Controller set-point: 90 °C (controller type: PI)
 - Steady state condition: 90 ± 2 °C
 - Transient condition: 90 ± 4 °C

- ⑦ INLET - Scavenge air cooler (SAC) cooling water (LT water)
 - Cooling water pressure: 2.0 - 4.0 bar
 - Cooling water temperature set point: 25 °C, max. 36 °C when seawater temperature at 32 °C.
 - Cooling water volume flow: according to GTD specification.
 - Cooling water (freshwater) must be treated according to WinGD's specification.
 - LT cooling water amount on engine side: Given in table1 on page 2.

| 1 | 016 | 107.245.419.500 | EXPANSION TANK | 107.245.419 | | 0,001 | |
|-----|--------|-----------------|----------------|----------------|---------------------|----------------------------------|----------------|
| 1 | 015 | PAAD166922 | EXPANSION TANK | DAAD052664 | | 0,001 | |
| QTY | SEQ NO | Material ID | Material Name | Dimension, Occ | Standard or Drawing | Basic Material Material Standard | Weight GR./NET |

| | | | | | | |
|---------------------|-------------------|--|--|--|--|-----------|
| Free space for lic. | XXXXXX | | | | | Main Drw. |
| | Standard ISO; JIS | | | | | |

| | | | | | | | | |
|--------|--------|------------|--------|------------|--------|------------|--------|------------|
| Modif. | Number | Drawn date | Number | Drawn date | Number | Drawn date | Number | Drawn date |
|--------|--------|------------|--------|------------|--------|------------|--------|------------|

Product 5-8X62DF-S1.0

CENTRAL COOLING WATER SYSTEM

HT_static-pressure: EXP tank

| | | | | |
|-------|-------|----|----------------|------------------|
| Units | mm kg | NX | Basic Material | Net Weight 0,001 |
|-------|-------|----|----------------|------------------|

| | | | | | | | | | | | |
|--|------|------------|----------------|--------------|------|------------|------------|------|-----|-------------|------------|
| SURFACE PROTECTION SEE GROUP 0344 | Made | 12.10.2020 | Sudant Deogade | Scale | - | Size | A3 | Page | 1/2 | Material ID | PAAD366863 |
| TOLERANCING PRINCIPLE ISO8015 | Chkd | 26.02.2021 | jpi101 Pickup | Design Group | 9721 | Drawing ID | DAAD135990 | Rev. | - | | |
| GENERAL TOLERANCES ACCORDING TO ISO2768-mK | Appd | 26.02.2021 | mhu019 Hug | | | | | | | | |

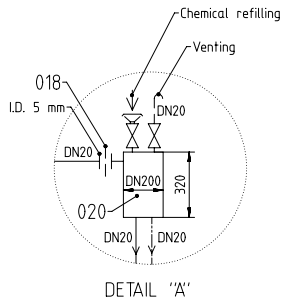
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WIN GD - DIMENSIONAL DRAWING - Confidential

SYSTEM PROPOSAL

| Pos. | ENGINE COMPONENTS *3) |
|------|---|
| EC01 | Scavenge air cooler (SAC) |
| EC02 | Manual vent valve, for each cylinder *15) |
| EC03 | Air separator |
| EC04 | Automatic venting unit |

| Pos. | ENGINE CONNECTIONS *2) |
|------|---|
| ② | INLET - Cylinder cooling water (HT water) |
| ③ | OUTLET - Cylinder cooling water (HT water) |
| ⑦ | INLET - Scavenge air cooler (SAC) cooling water (LT water) *7) |
| ⑧ | OUTLET - Scavenge air cooler (SAC) cooling water (LT water) *7) |
| ④④ | OUTLET - Cylinder cooling water air venting *10) |

| Pos. | SYSTEM COMPONENTS *1) |
|------|---|
| 001 | Low sea chest |
| 002 | High sea chest |
| 003 | Seawater strainer |
| 004 | Air vent (air vent pipe or equal venting system acc. to shipyard's design) |
| 005 | Seawater circulating pump |
| 006 | Central cooler (LT cooling water) |
| 007 | Automatic temperature control valve for LT circuit *13) |
| 008 | LT water temperature sensor *13) |
| 009 | Cooling water pump for LT circuit |
| 010 | Lubricating oil cooler |
| 011 | Automatic temperature control valve for HT circuit *14) |
| 012 | HT water temperature sensor *14) |
| 013 | Cylinder cooling water pump for HT circuit |
| 014 | Pre-heating circulating pump (optional, cap. 10% from cylinder cooling pump *8) |
| 015 | HT water expansion tank (link to detail drawing on page 1) *17) |
| 016 | LT water expansion tank (link to detail drawing on page 1) *17) |
| 017 | Pre-heater for main engine (HT circuit) |
| 018 | Throttling disc *5) |
| 019 | Freshwater generator |
| 020 | Chemical treatment refill unit *4) |
| 021 | HT cooling water cooler |
| 022 | Transition piece (adapter) *9) |
| 023 | Cylinder cooling water air venting line *10) |
| 024 | MDO/MGO cooler |
| 025 | Filling pipe / inlet chemical treatment |
| 026 | Gas detector *10) |



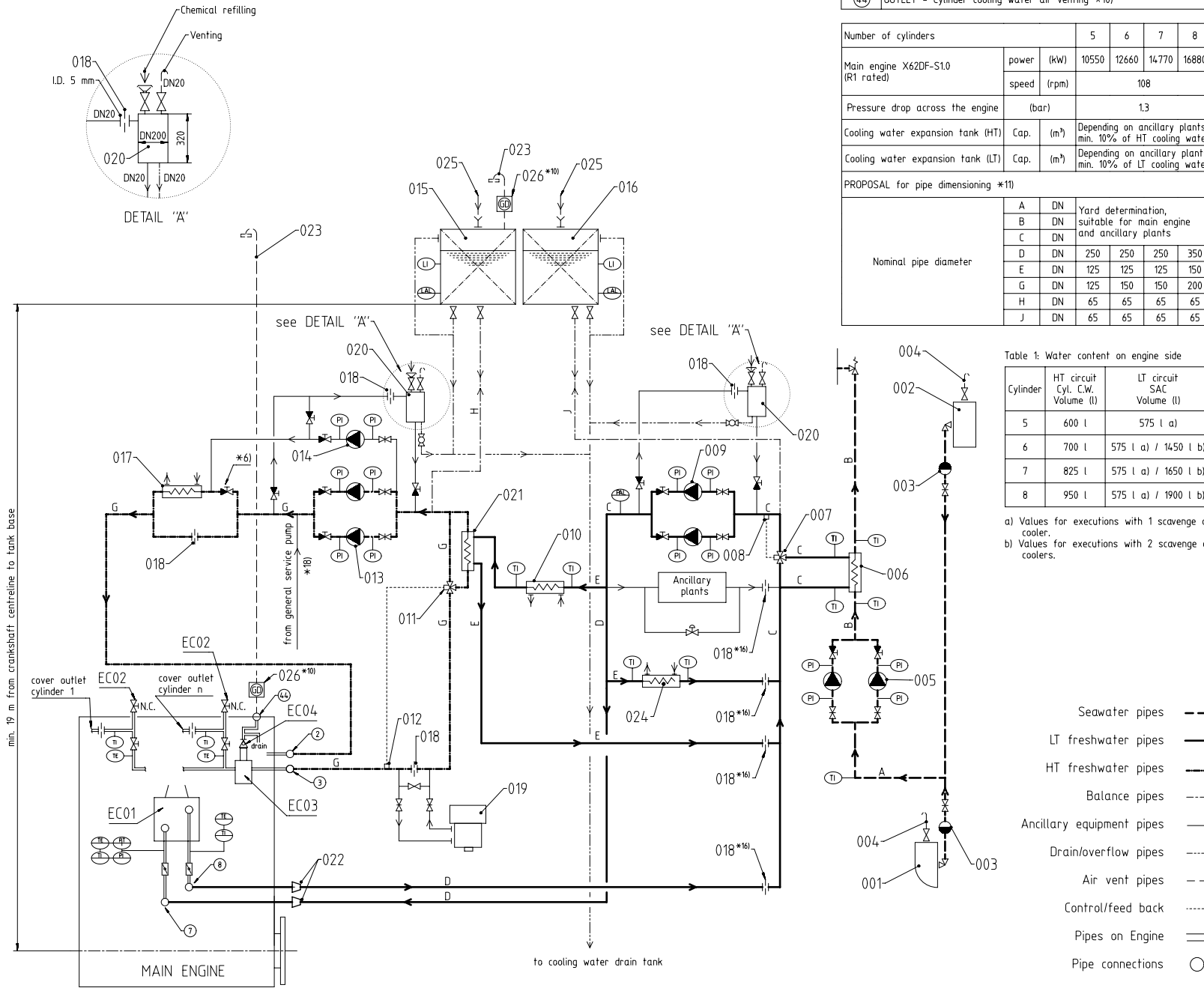
| Number of cylinders | | 5 | 6 | 7 | 8 |
|---------------------------------------|-------------|--|-------|-------|-------|
| Main engine X62DF-S10 (R1 rated) | power (kW) | 10550 | 12660 | 14770 | 16880 |
| | speed (rpm) | 108 | | | |
| Pressure drop across the engine (bar) | | 1.3 | | | |
| Cooling water expansion tank (HT) | Cap. (m³) | Depending on ancillary plants min. 10% of HT cooling water | | | |
| | Cap. (m³) | Depending on ancillary plants min. 10% of LT cooling water | | | |

| PROPOSAL for pipe dimensioning *11) | | | |
|-------------------------------------|----|-----|---|
| Nominal pipe diameter | A | DN | Yard determination, suitable for main engine and ancillary plants |
| | B | DN | |
| C | DN | | |
| D | DN | 250 | 250 250 350 |
| E | DN | 125 | 125 125 150 |
| G | DN | 125 | 150 150 200 |
| H | DN | 65 | 65 65 65 |
| J | DN | 65 | 65 65 65 |

Table 1: Water content on engine side

| Cylinder | HT circuit Cyl. C.W. Volume (l) | LT circuit SAC Volume (l) |
|----------|---------------------------------|---------------------------|
| 5 | 600 l | 575 l a) |
| 6 | 700 l | 575 l a) / 1450 l b) |
| 7 | 825 l | 575 l a) / 1650 l b) |
| 8 | 950 l | 575 l a) / 1900 l b) |

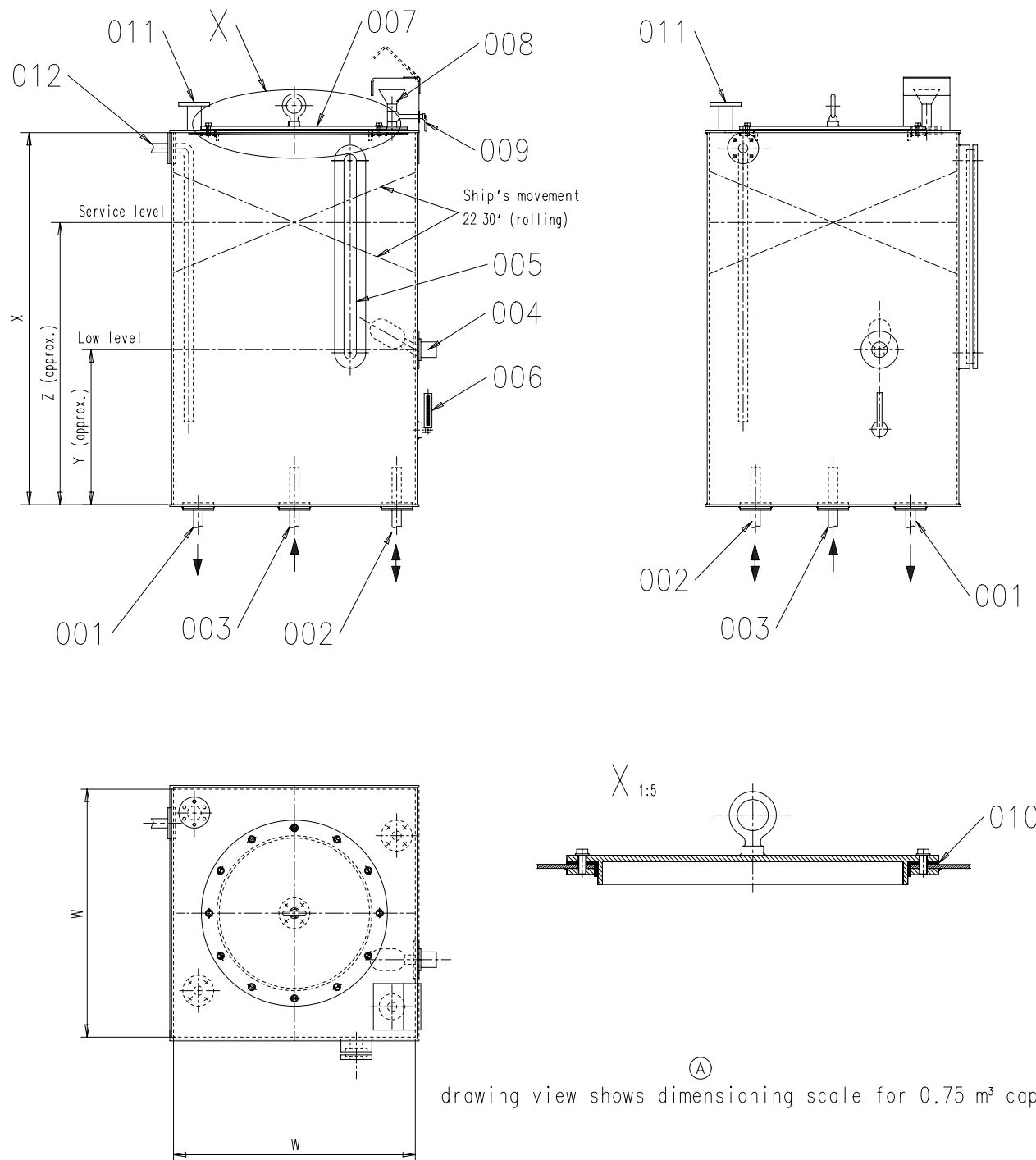
- a) Values for executions with 1 scavenge air cooler.
- b) Values for executions with 2 scavenge air coolers.



- Remarks:
- Air vent and drain pipes not shown on drawing. Shall be installed where required.
 - Air vent and drain pipes must be fully functional at all inclination angles of the ship at which the engine must be operational.
 - *1) To be installed by the shipyard.
 - *2) Refer to the "Pipe Connection Plan" for the execution and location of the engine pipe connection.
 - *3) To be delivered by the engine manufacturer, i.e. already equipped on engine side.
 - *4) To be installed for cooling water after-treatment during regular engine operation. Convenient dimensions are provided in view 'A'. Other designs are possible.
 - *5) When using a valve, lock in proper position to avoid mishandling.
 - *6) Only when pos. 014 is installed.
 - *7) The inlet and outlet pipes to SAC must be designed to allow engine thermal expansion, or be fitted with expansion pieces.
 - *8) For guidance only, final layout according to actual engine pre-heating requirements.
 - *9) Installed as required (check with "Pipe Connection Plan")
 - *10) To be vented to a safe area outside of engine room. In addition, depending on flag state and/or class requirement, the venting line must also be equipped with a gas detector. The gas detector must be arranged with a max. distance of 2 m from the venting unit outlet.
 - *11) All given diameters are valid for the mentioned rating and serve just as an example. To make the layout for the project specific rating please refer to DG9730 "Fluid velocities and flow rates, recommended values for pipework of diesel plants" for selecting the appropriate pipe diameter. Rating specific flow rates are provided by GTD.
 - *13) A minimum temperature at engine inlet must be maintained. The minimum temperature set-point is 10°C. A lower LT water temperature assists the main engine to reach lower BSFC. If the ancillary plants require a temperature lower or greater than the LT water set-point, a separate LT water supply system with the different temperature set-point has to be installed (please refer to system proposal in MIM).
 - *14) A constant temperature at engine outlet must be maintained. Recommended controller set-point for main engine operation is 90 °C
 - *15) Only to be used for manual venting of isolated cylinders after maintenance. To be kept close during engine operation.
 - *16) Optional, only to be installed if needed for hydraulic balancing.
 - *17) If gas driven auxiliaries are connected to the LT circuit, the LT expansion tank must be gas tight and has to be vented to a safe area outside of engine room.
 - *18) Optional connection to the general service pump. To be considered if requested by class rules for emergency engine cooling.

| | |
|---------------------------|-------|
| Seawater pipes | --- |
| LT freshwater pipes | — |
| HT freshwater pipes | — |
| Balance pipes | --- |
| Ancillary equipment pipes | — |
| Drain/overflow pipes | ---- |
| Air vent pipes | --- |
| Control/feed back | |
| Pipes on Engine | == |
| Pipe connections | ○ |

| | | | | | | | |
|--|-------|-------------------------|----------------|----------------------|---|------------|------|
| WINGD Wärthner Gas & Diesel | | Product 5-8X62DF-S10 | | D-Code XXXXXX | | Main Drw. | |
| CENTRAL COOLING WATER SYSTEM HT_static-pressure: EXP tank | | | | Standard ISO; JIS | | | |
| Units | mm kg | NX | Basic Material | Scale | - | Size | Page |
| Material | | | | | | | 2/2 |
| Net Weight | 0,001 | | | PAAD366863 | | | |
| SURFACE PROTECTION SEE GROUP 0344 | | Made 12.10.2020 | | Sudan | | Deagode | |
| TOLERANCING PRINCIPLE ISO8015 | | Chd 26.02.2021 | | jgr101 | | Pickup | |
| GENERAL TOLERANCES ACCORDING TO ISO2768-mS | | Acpd 26.02.2021 | | mhu019 | | Hug | |
| | | 9721 | | Design Group | | DAAD135990 | |
| | | | | | | Rev. - | |



(A) drawing view shows dimensioning scale for 0.75 m³ capacity

| Pos. | Description |
|---------|---|
| 001 | Drain from HT circuit |
| 002 | Balance pipe from HT circuit |
| (A) 003 | Air vent from HT circuit *5) |
| 004 | Low level alarm *4) |
| 005 | Level indicator *1) *4) |
| 006 | Thermometer *4) |
| 007 | Inspection cover (manhole) *2) |
| 008 | Filling pipe/inlet chemical treatment *2) |
| 009 | Cock *3) |
| 010 | Sealing |
| 011 | Venting *6) |
| 012 | Overflow/air vent |

Remarks: (A)

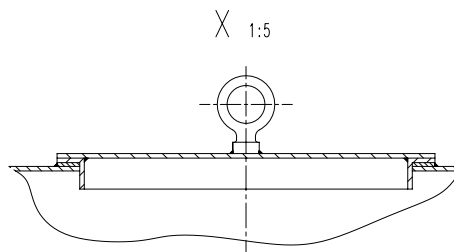
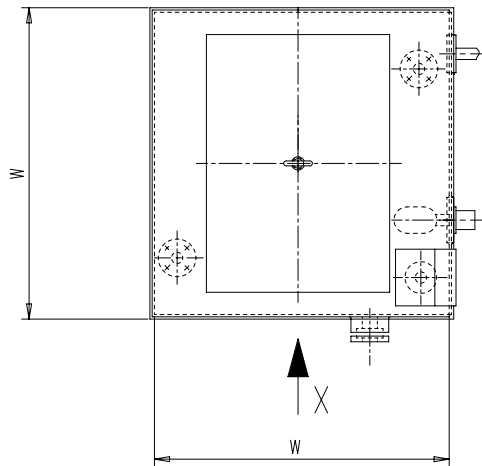
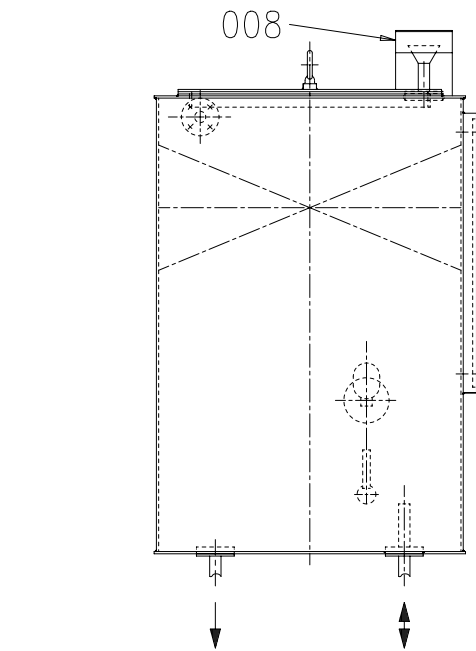
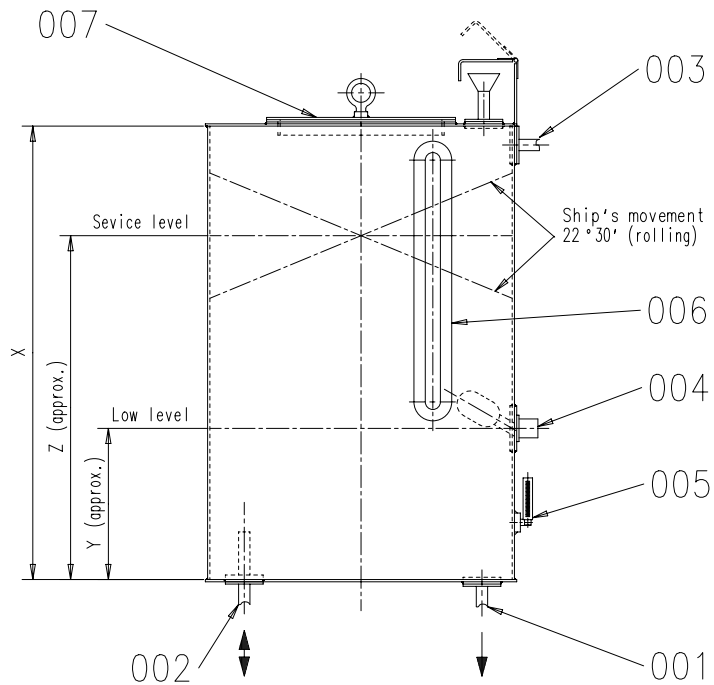
- *1) Level indicator can be omitted if an alternative is fitted.
- *2) Other gas tight solutions are also possible.
- *3) Has to be closed always after treatment.
- *4) Any instrumentation installed in the system has to be certified explosion proof apparatus.
- *5) This connection is only needed if the HT cooling water system venting is done via the expansion tank.
- *6) To be vented outside of engine room

- Tank dimensions are defined by the Tank capacity, as seen in Table 1. For capacity and pipe diameter, refer to drawing 'Central cooling water system'.

Table 1: Tank dimensions

| HT Tank capacity | W | X | Y | Z |
|-------------------|------|------|------|------|
| (m ³) | (mm) | (mm) | (mm) | (mm) |
| 0.5 | 800 | 800 | 330 | 640 |
| 0.75 | 800 | 1200 | 500 | 960 |
| 1.0 | 800 | 1600 | 670 | 1280 |
| 1.25 | 1000 | 1250 | 530 | 1000 |
| 1.5 | 1000 | 1500 | 630 | 1200 |
| 1.75 | 1000 | 1750 | 730 | 1400 |
| 2.0 | 1000 | 2000 | 830 | 1600 |

| | | | | | |
|---------------------------------|----------------|-------------------------------------|----------------|------------------|-------------|
| Free space for file | Q-Code | | | | Main Drw. |
| | XXXXXX | | | | |
| Standard | | | | ISO; JIS | |
| Modif. | (A) EAAD091567 | 15.11.2019 | | | |
| | Number | Drawn date | Number | Drawn date | Number |
| Product | | EXPANSION TANK | | | |
| W-2S | | CENTRAL COOLING WATER HT CIRCUIT | | | |
| WIN GD | | Ausgleichstank | | | |
| Winterthur Gas & Diesel | | Zentralkuehlwassersystem HT circuit | | | |
| Units | mm kg | NX | Basic Material | Net Weight 0,001 | |
| Made | 07.07.2014 | mhu019 | M.Hug | Scale | 1:10 |
| TOLERANCING PRINCIPLE | ISO8015 | Chkd | 08.08.2014 | bha009 | Haag |
| GENERAL TOLERANCES ACCORDING TO | ISO2768-mK | Appd | 08.08.2014 | bha009 | Haag |
| Size | | A2 | Page | 1/1 | Material ID |
| Drawing ID | | 9721 | DAAD052664 | | PAAD166922 |
| | | | | | Rev. |
| | | | | | A |



Drawn for 0.75 m³ capacity

| Pos. | Description (D) |
|------|---|
| 001 | Drain |
| 002 | Balance pipe from LT circuit |
| 003 | Overflow/air vent |
| 004 | Low level alarm |
| 005 | Thermometer |
| 006 | Level indicator *1) |
| 007 | Inspection cover *2) |
| 008 | Filling pipe/inlet chemical treatment *2) |

Remarks:

- *1) Level indicator can be omitted if an alternative is fitted.
- *2) Other designs like hinged covers, etc. are also possible

- For required tank capacity and pipe diameters refer to drawing 'Central cooling water system'

Table 1: Tank dimensions

| LT tank capacity (m ³) | W (mm) | X (mm) | Y (mm) | Z (mm) |
|--|-------------|-------------|-------------|-------------|
| 0.5 | 800 | 800 | 330 | 640 |
| 0.75 | 800 | 1200 | 500 | 960 |
| 1.0 | 800 | 1600 | 670 | 1280 |
| 1.25 | 1000 | 1250 | 530 | 1000 |
| 1.5 | 1000 | 1500 | 630 | 1200 |
| 1.75 | 1000 | 1750 | 730 | 1400 |
| 2.0 | 1000 | 2000 | 830 | 1600 |

| | | | | | | | | | | | |
|---------------------|------------|------------|---|----------|------------|---|------------|------------|---|------------|------------|
| Free space for file | Q-Code | | | | Main Drw. | | | | | | |
| | XXXXXX | | | | | | | | | | |
| Modif. | Standard | | | | 12.09.2019 | | | | | | |
| | ISO; JIS | | | | | | | | | | |
| A | EAAD014356 | 16.06.1997 | B | 7-37.090 | 16.08.2007 | C | EAAD083145 | 25.01.2012 | D | EAAD091029 | 12.09.2019 |
| | Number | Drawn date | | Number | Drawn date | | Number | Drawn date | | Number | Drawn date |

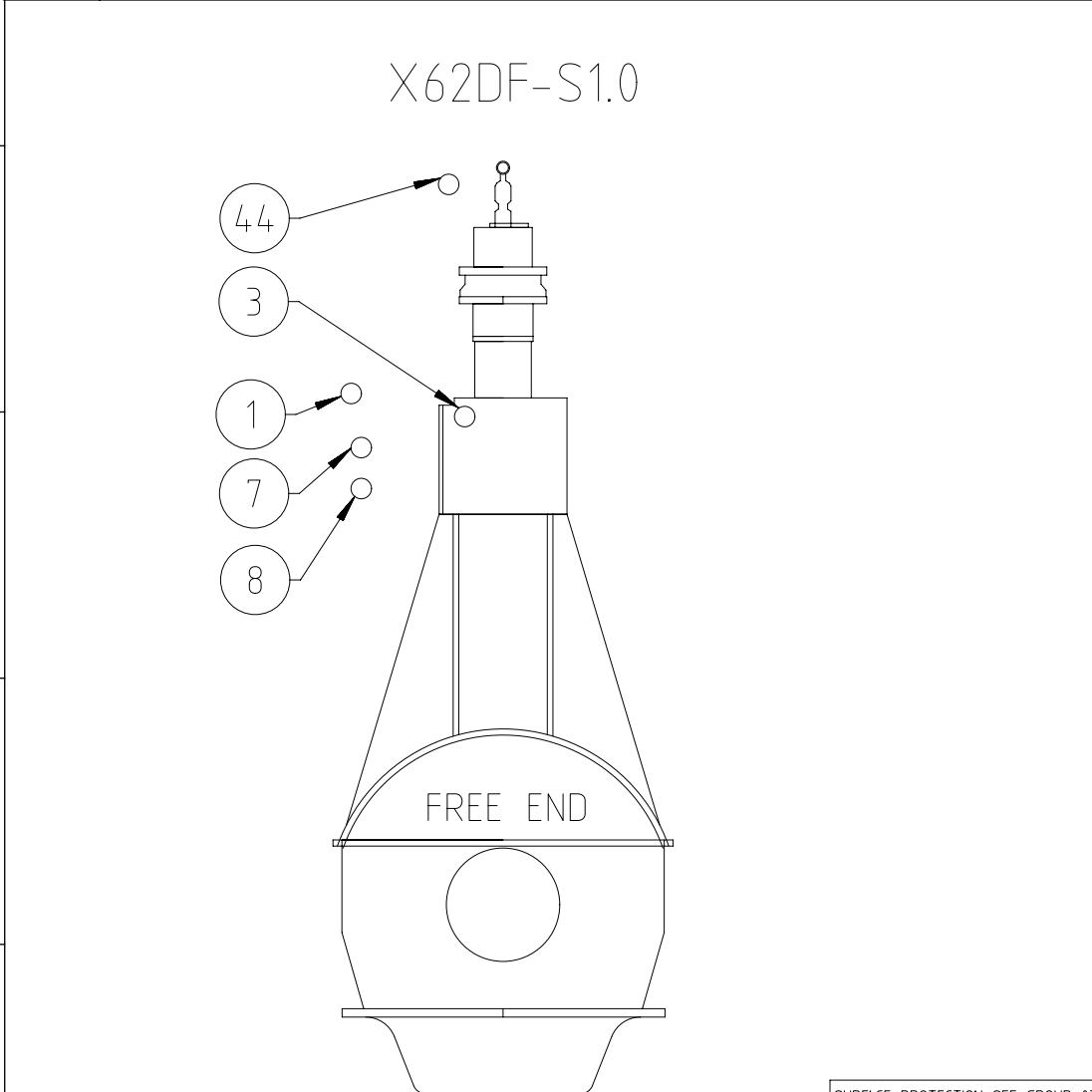

W-2S
 EXPANSION TANK
 CENTRAL COOLING WATER LT CIRCUIT
 Ausgleichstank
 Zentralkuehlwassersystem LT

| | | | | | |
|--|-------|------------|---------------------|-------------|-----------------|
| Units | mm kg | NX | Basic Material | Net Weight | 0,001 |
| SURFACE PROTECTION SEE GROUP 0344 | Made | 11.06.1997 | T.LANDERT | Scale | 1:10 |
| TOLERANCING PRINCIPLE ISO8015 | Chkd | | | Size | A2 |
| GENERAL TOLERANCES ACCORDING TO ISO2768-mK | Appd | 11.06.1997 | WCH001 Service User | Page | 1/1 |
| | | | | Material ID | 107.245.419.500 |
| | | | | Drawing ID | 107.245.419 |
| | | | | Rev. | D |

SPECIFICATION which must be met:

- 8 OUTLET - Scavenge air cooler (SAC) cooling water (LT water)
 - Cooling water volume flow: according to GTD specification, adjusted by an orifice in the outlet pipe on shipside.
- 44 OUTLET - Cylinder cooling water air venting
 - To be vented to a safe area outside of engine room.

- 1 INLET - Cylinder cooling water (HT water)
 - Cooling water pressure: 3.0 - 5.0 bar
 - Cooling water volume flow: according to GTD specification
 - Cooling water (freshwater) has to be treated according to WinGD specification.
 - A buffer unit must be installed.
 - The static pressure at engine inlet must be adjusted by buffer unit pressure setting.
 - Pre-heating: The engine must be warmed-up by heated HT water to min. 60 °C before engine start.
 - HT cooling water amount on engine side: Given in table 1 on page 2
- 3 OUTLET - Cylinder cooling water (HT water)
 - Cooling water temperature
 - Controller set-point: 90 °C
 - Steady state condition: 90 ± 2 °C
 - Transient condition: 90 ± 4 °C
- 7 INLET - Scavenge air cooler (SAC) cooling water (LT water)
 - Cooling water pressure: 2.0 - 4.0 bar
 - Cooling water temperature: controller set point: 25 °C, max. 36 °C when seawater temperature at 32 °C.
 - Cooling water volume flow: according to GTD specification
 - Cooling water (freshwater) has to be treated according to WinGD specification.
 - LT cooling water amount on engine side: Given in table 1 on page 2.



| 1 | 016 | 107.245.419.500 | EXPANSION TANK | 107.245.419 | | 0,001 | |
|-----|--------|-----------------|----------------|----------------|---------------------|----------------------------------|----------------|
| 1 | 015 | 107.245.626.500 | BUFFER | 107.245.626 | | 0,001 | |
| QTY | SEQ NO | Material ID | Material Name | Dimension, Occ | Standard or Drawing | Basic Material Material Standard | Weight GR./NET |

| | | | | | | |
|---------------------|--------|--|--|--|--|-----------|
| Free space for lic. | Q-Code | | | | | Main Drw. |
| | XXXXXX | | | | | |
| Standard | | | | | | |

| | | | | | | | | |
|--------|--------|------------|--------|------------|--------|------------|--------|------------|
| Modif. | Number | Drawn date | Number | Drawn date | Number | Drawn date | Number | Drawn date |
|--------|--------|------------|--------|------------|--------|------------|--------|------------|

Product 5-8X62DF-S1.0

CENTRAL COOLING WATER SYSTEM
HT_static-pressure: Buffer-unit
Zentralkuehlwassersystem

| | | | | |
|-------|-------|----|----------------|------------------|
| Units | mm kg | NX | Basic Material | Net Weight 0,001 |
|-------|-------|----|----------------|------------------|

| | | | | | | | | | | | |
|--|------|------------|---------------|--------------|------|------------|------------|------|-----|-------------|------------|
| SURFACE PROTECTION SEE GROUP 0344 | Made | 08.01.2021 | dk1021 DH.Kim | Scale | - | Size | A3 | Page | 1/2 | Material ID | PAAD366860 |
| TOLERANCING PRINCIPLE ISO8015 | Chkd | 26.02.2021 | jpi101 Pickup | Design Group | 9721 | Drawing ID | DAAD135989 | Rev. | - | | |
| GENERAL TOLERANCES ACCORDING TO ISO2768-mK | Appd | 26.02.2021 | mhu019 Hug | | | | | | | | |

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| Pos. | ENGINE COMPONENTS *3) |
|------|---------------------------------------|
| EC01 | Savenging air cooler (SAC) |
| EC02 | Manual vent valve, each cylinder *15) |
| EC03 | Air separator |

Table 1. Water content on engine side

| Cylinder | HT circuit Cyl. C.W. Volume (l) | LT circuit SAC Volume (l) |
|----------|---------------------------------|---------------------------|
| 5 | 600 l | 575 l a) |
| 6 | 700 l | 575 l a) / 1450 l b) |
| 7 | 825 l | 575 l a) / 1650 l b) |
| 8 | 950 l | 575 l a) / 1900 l b) |

a) Values for executions with 1 scavenging air coolers.
b) Values for executions with 2 scavenging air coolers.

| Pos. | ENGINE CONNECTIONS *2) |
|------|---|
| ② | INLET - Cylinder cooling water (HT water) |
| ③ | OUTLET - Cylinder cooling water (HT water) |
| ⑦ | INLET - Scavenging air cooler (SAC) cooling water (LT water) *7) |
| ⑧ | OUTLET - Scavenging air cooler (SAC) cooling water (LT water) *7) |
| ④④ | OUTLET - Cylinder cooling water air venting *10) |

| Number of cylinders | 5 | 6 | 7 | 8 |
|--------------------------------|------------------|-------|-------|-------|
| Main engine X6ZDF-S10 R1 rated | power (kW) 10550 | 12640 | 14770 | 16880 |
| | speed (rpm) | 108 | | |

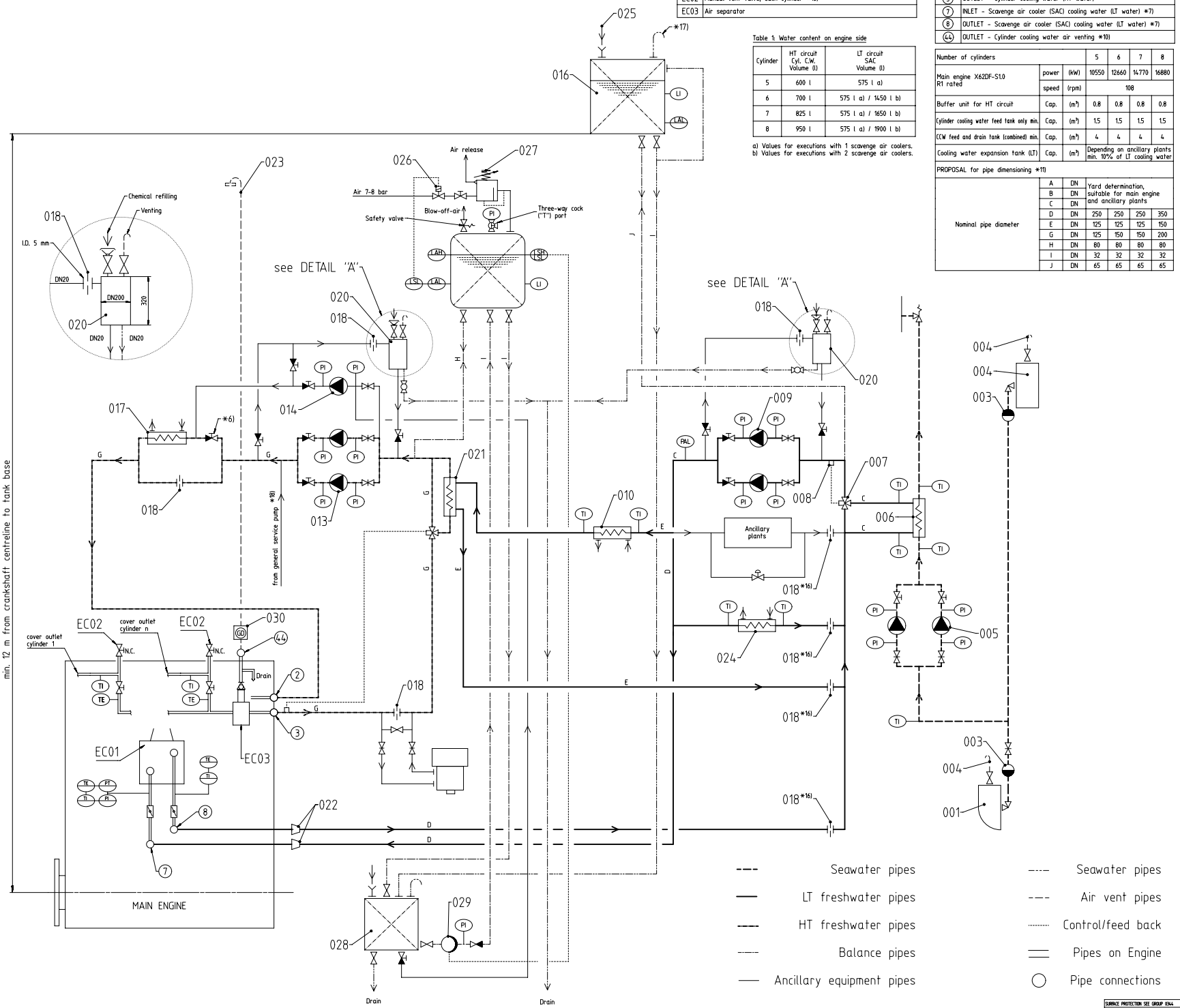
| Buffer unit for HT circuit | Cap. (m³) | 0.8 | 0.8 | 0.8 | 0.8 |
|--|-----------|--|-----|-----|-----|
| Cylinder cooling water feed tank min. | Cap. (m³) | 1.5 | 1.5 | 1.5 | 1.5 |
| CW feed and drain tank (combined) min. | Cap. (m³) | 4 | 4 | 4 | 4 |
| Cooling water expansion tank (LT) | Cap. (m³) | Depending on ancillary plants min. 10% of LT cooling water | | | |

PROPOSAL for pipe dimensioning *10)

| A | DN | Yard determination, suitable for main engine and ancillary plants |
|---|----|---|
| B | DN | |
| C | DN | |
| D | DN | 250 250 250 350 |
| E | DN | 125 125 125 125 150 |
| G | DN | 125 150 150 200 |
| H | DN | 80 80 80 80 80 |
| I | DN | 32 32 32 32 32 |
| J | DN | 65 65 65 65 65 |

| Pos. | SYSTEM COMPONENTS *1) |
|------|--|
| 001 | Low sea chest |
| 002 | High sea chest |
| 003 | Seawater strainer |
| 004 | Air vent fair vent pipe or equal venting system acc. to shipyard's design |
| 005 | Seawater circulating pump |
| 006 | Central cooler (LT cooling water) |
| 007 | Automatic temperature control valve for LT circuit *13) |
| 008 | LT water temperature sensor *13) |
| 009 | Cooling water pump for LT circuit |
| 010 | Lubricating oil cooler |
| 011 | Automatic temperature control valve for HT circuit *14) |
| 012 | HT water temperature sensor *14) |
| 013 | Cylinder cooling water air venting for HT circuit |
| 014 | Pre-heating circulating pump (optional), cap. 10% from cylinder cooling pump *8) |
| 015 | Buffer unit for HT circuit (link to detail drawing on page 1) |
| 016 | LT water expansion tank (link to detail drawing on page 1) |
| 017 | Pre-heater for main engine (HT circuit) |
| 018 | Throttling disc *5) |
| 019 | Freshwater generator |
| 020 | Chemical treatment refill unit *4) |
| 021 | HT cooling water cooler |
| 022 | Transition piece (adapter) *9) |
| 023 | Cylinder cooling water air venting line *10) |
| 024 | MDD/MGO cooler |
| 025 | Filling pipe / inlet chemical treatment |
| 026 | Solenoid valve (air inlet to be interlocked with min. water level) |
| 027 | Control air valve with air release function *12) |
| 028 | Cylinder cooling water feed & drain tank (for feed tank only) |
| 029 | Supply pump, automatic level control (0.5 m³/h at 4bar) |
| 030 | Gas detector *10) |

- Remarks:
- Air vent and drain pipes not shown on drawing. Shall be installed where required.
 - Air vent and drain pipes must be fully functional at all inclination angles of the ship of which the engine must be operational.
- To be installed by the shipyard.
 - Refer to the "Pipe Connection Plan" for the execution and location of the engine pipe connection.
 - To be delivered by the engine manufacturer, i.e. already equipped on engine side.
 - To be installed for cooling water after-treatment during regular engine operation. Convenient dimensions are provided in view "A". Other designs are possible.
 - When using a valve, lock in proper position to avoid mishandling.
 - Only when pos. 014 is installed.
 - The inlet and outlet pipes to SAC must be designed to allow engine thermal expansion, or be fitted with expansion pieces.
 - For guidance only, final layout according to actual engine pre-heating requirements.
 - Installed as required (check with "Pipe Connection Plan").
 - To be vented to a safe area outside of engine room. In addition, depending on flag state and/or class requirement, the venting line must also be equipped with a gas detector. The gas detector must be arranged with a max. distance of 2 m from the venting unit outlet.
 - All given diameters are valid for the mentioned rating and serve just as an example. To make the layout for the project specific rating please refer to D59730 "Fluid velocities and flow rates, recommended values for pipework of diesel plants" for selecting the appropriate pipe diameter. Rating specific flow rates are provided by GTD.
 - If the selected control air valve does not have the interlocked air release functionality a separate air release valve can be installed as alternative on the top of the buffer unit.
 - A minimum temperature at engine inlet must be maintained. The minimum temperature set-point is 10°C. A lower LT water temperature assists the main engine to reach lower BSFC. If the ancillary plants require a temperature lower or greater than the LT water set-point, a separate LT water supply system with the different temperature set-point has to be installed (please refer to system proposal in HMR).
 - A constant temperature of engine outlet must be maintained. Recommended controller set-point for main engine operation is 90 °C.
 - Only to be used for manual venting of isolated cylinders after maintenance. To be kept closed during engine operation.
 - Optional, only to be installed if needed for hydraulic balancing.
 - If gas driven auxiliaries are connected to the LT circuit, the LT expansion tank must be gas tight and has to be vented to a safe area outside of engine room.
 - Optional connection to the general service pump. To be considered if requested by class rules for emergency engine cooling.



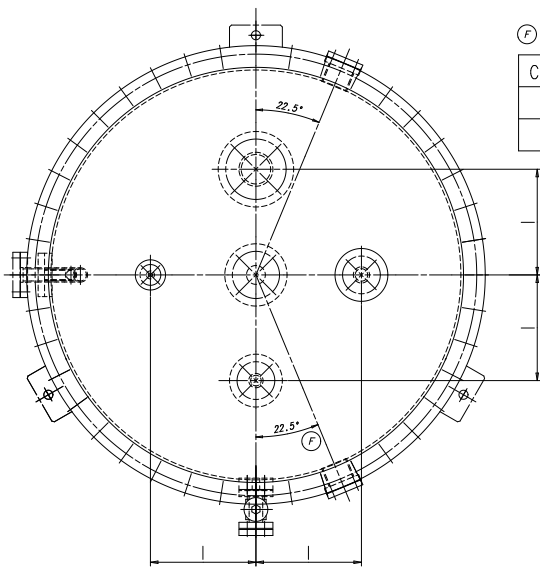
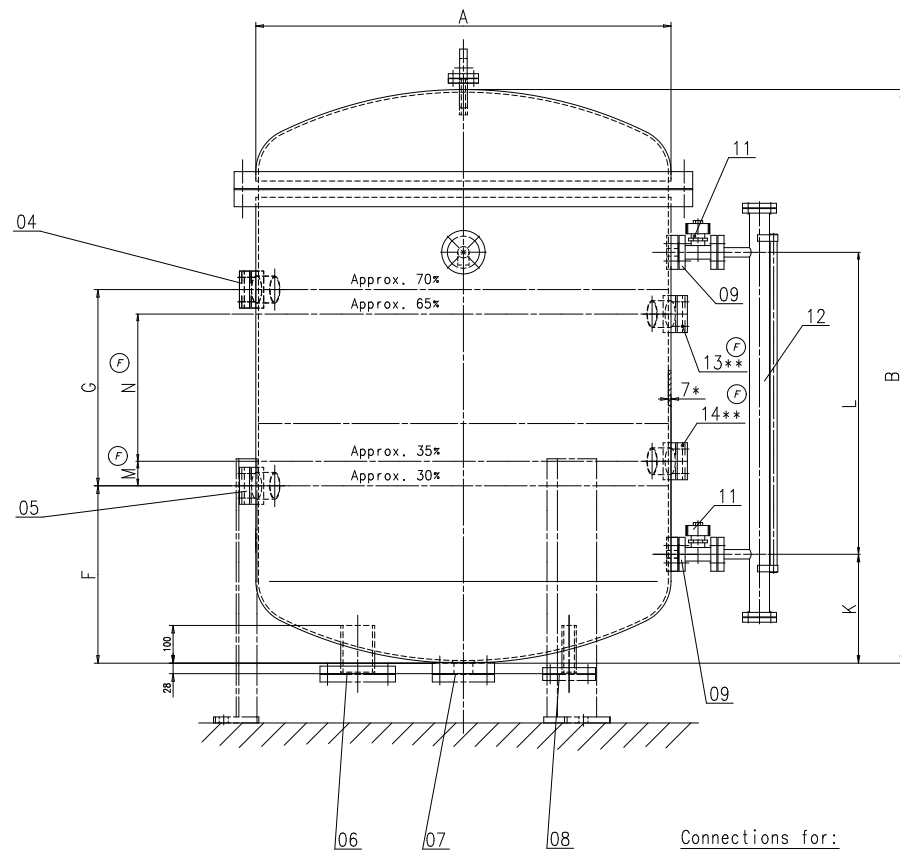
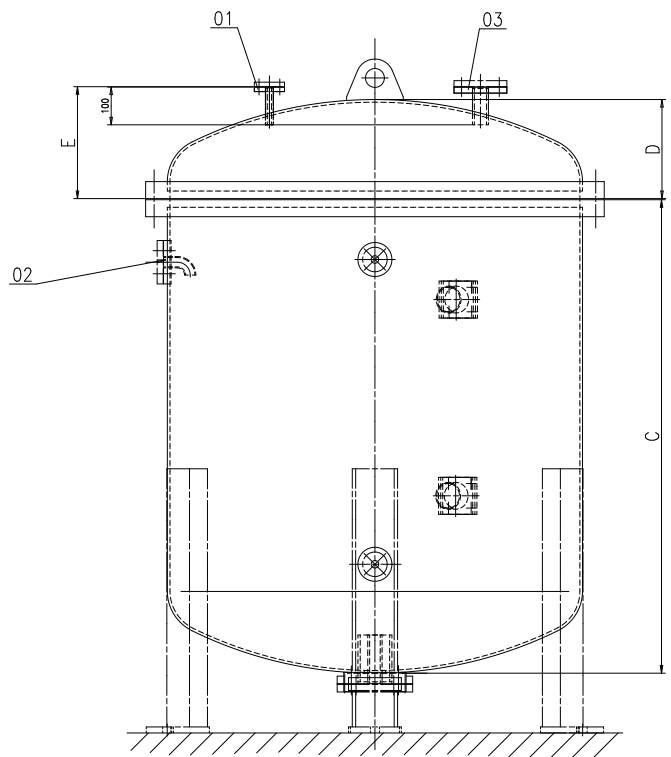
- Seawater pipes
- LT freshwater pipes
- HT freshwater pipes
- Balance pipes
- Ancillary equipment pipes
- Seawater pipes
- Air vent pipes
- Control/feed back
- Pipes on Engine
- Pipe connections

min. 12 m from crankshaft centreline to tank base

| | | | | | |
|--------|------|--------------|------------|----------|------------|
| Scale | 1:2 | Sheet | 12 | Project | PAAD366860 |
| Client | WING | Design Group | 0721 | Contract | DAAD135989 |
| Issue | 01 | Date | 2023-07-21 | Author | WING |

WING
WING ENGINEERING

DATE: 2023-07-21
SCALE: 1:2
SHEET: 12 OF 12
PROJECT: PAAD366860
CONTRACT: DAAD135989



^(F)

| Capacity | A | B | C | D | E | F | G | H | I | K | L | M | N |
|----------|-------|------|------|-----|-----|-----|-----|-----|-----|-----|-----|----|-----|
| 800l | ø900 | 1430 | 1205 | 222 | 250 | 455 | 520 | 600 | 250 | 250 | 800 | 65 | 390 |
| 1200l | ø1100 | 1520 | 1255 | 262 | 300 | 470 | 520 | 650 | 280 | 290 | 800 | 65 | 390 |

Connections for:

- 01 Compressed air supply from control air valve, DN15 with blank flange
- 02 Pressure indicator, DN25 with blank flange
- 03 Safety and relief valve adjustment 5,5 bar DN32 with blank flange
- 04 Level alarm high, with blank flange
- 05 Level alarm low, with blank flange
- 06 Compensation, DN80 with blank flange
- 07 Drain, DN32 with blank flange
- 08 Feed, DN32 with blank flange
- 09 Flanges for level indicator
- ^(F) 11 Valve for level indicator, self-closing type
- 12 Level indicator
- 13 Level switch high, with blank flange **
- 14 Level switch low, with blank flange **

Working pressure : 5 bar

* Wall thickness and test pressure : according to relevant classification society/rules

Service temperature : max. 95°C

^(F) ** Tank volume between LSH and LSL shall be no less than 150 litres.

Drawn for 1200l capacity

| | | | |
|--|-----------------|--|-----------------------|
| 1-41.644 105.03.2008 (L) (A) (B) (C) (D) (E) (F) (G) (H) (I) (J) (K) (L) (M) (N) (O) (P) (Q) (R) (S) (T) (U) (V) (W) (X) (Y) (Z) | | 14.08.2012 (E) (F) (G) (H) (I) (J) (K) (L) (M) (N) (O) (P) (Q) (R) (S) (T) (U) (V) (W) (X) (Y) (Z) | 107.245.626.500 |
| 107.245.626.500 | 107.245.626.500 | 107.245.626.500 | 107.245.626.500 |
| SURFACE PROTECTION SEE GROUP 0344 | | Scale: 1:5 | No. Weight: 0.001 |
| TOLERANCING PER EN ISO 2768 | | Date: 22.08.20 | Dev. Group: S.57X/ANV |
| GENERAL TOLERANCES ACCORDING TO ISO 2768-MS | | No. 3721 | No. 107.245.626 |
| WIN GO | | BUFFER TO CYL. COOLING WATER SYS Puffer | |

MIDS_WinGD-X62DF-S1.0_COOLING-WATER-SYSTEM

TRACK CHANGES

| DATE | SUBJECT | DESCRIPTION |
|------------|-------------|------------------|
| 2021-03-01 | DRAWING SET | First web upload |

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