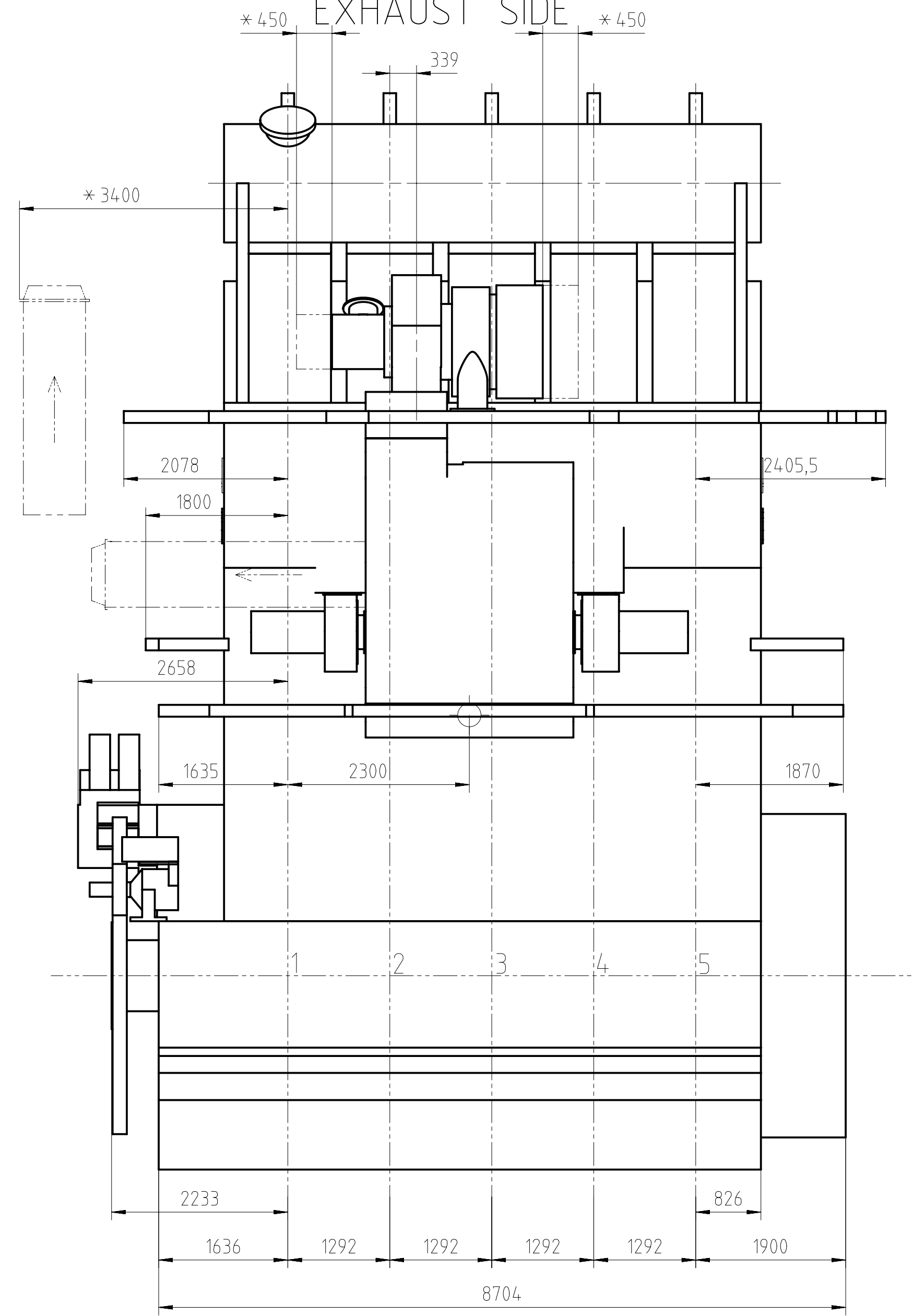
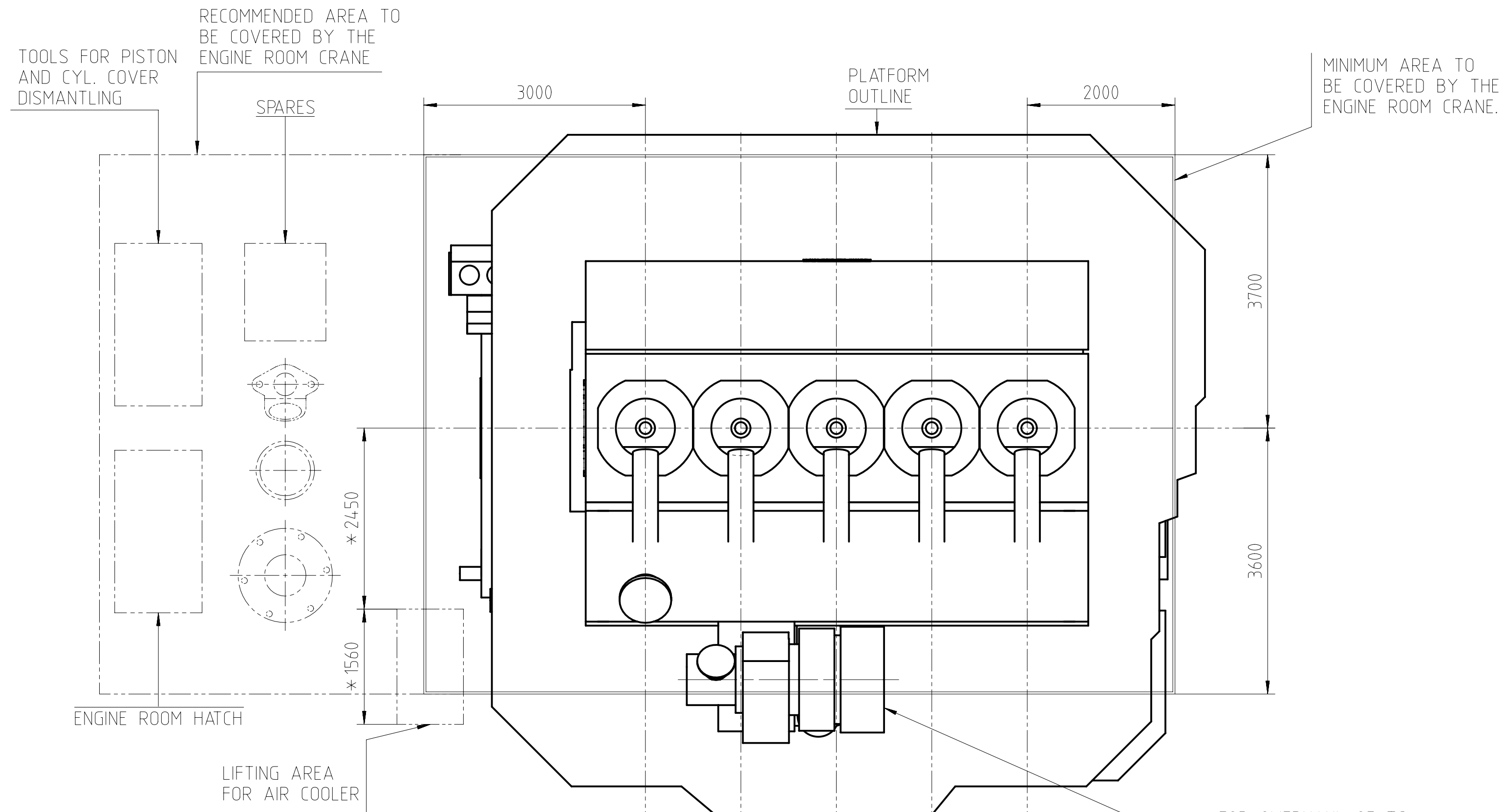
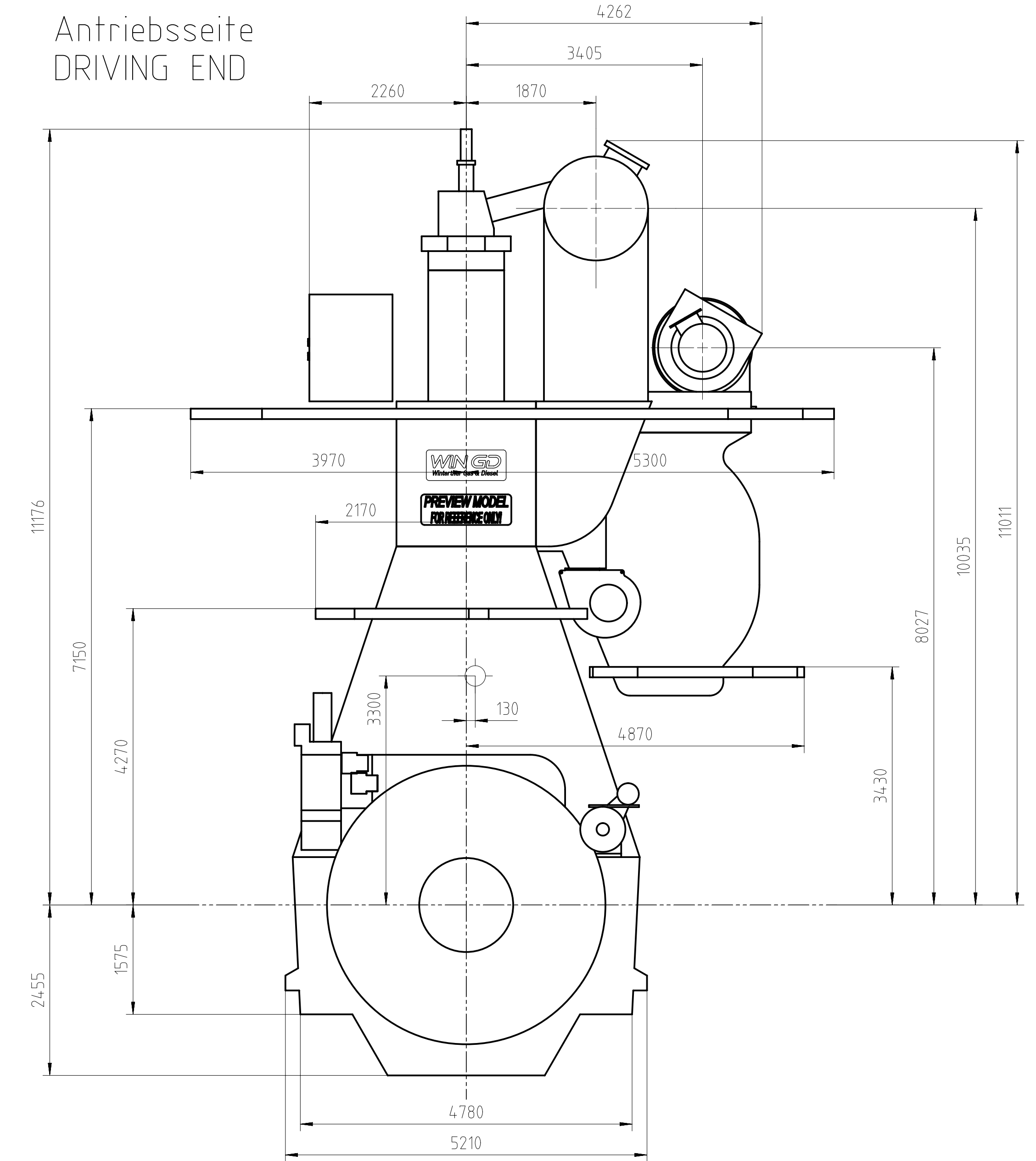


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Abgasseite  
EXHAUST SIDE



Antriebsseite  
DRIVING END



gezeichnet fuer Turbolader A270-L  
DRAWN FOR TURBOCHARGER  
Gewicht ohne Wasser und Oel= 481 t  
WEIGHT WITHOUT WATER AND OIL

\* Platz fuer Demontage  
SPACE FOR REMOVAL  
ca. Schwerpunkt  
APPROX. CENTRE OF GRAVITY

TURBOCHARGER 1xA170-L  
1xA270-L

Quantity PER ENGINE	0,001	SEQ NO	1	Material ID	PAAD187129	Material Name	DISMANTLING DIMENSIONS	Standard or Drawing	DAAD064846	Basic Material	Material Standard	Weight GR/NET	0,001
Free space for lic.	PAAD360218	Modif.	EAAD094027	Number	15.04.2021	Product	5X72DF(STD)	Number	0	Number	0	Number	0
Material		Drawn date	15.04.2021	Number	0	Drawn date	15.04.2021	Number	0	Number	0	Number	0

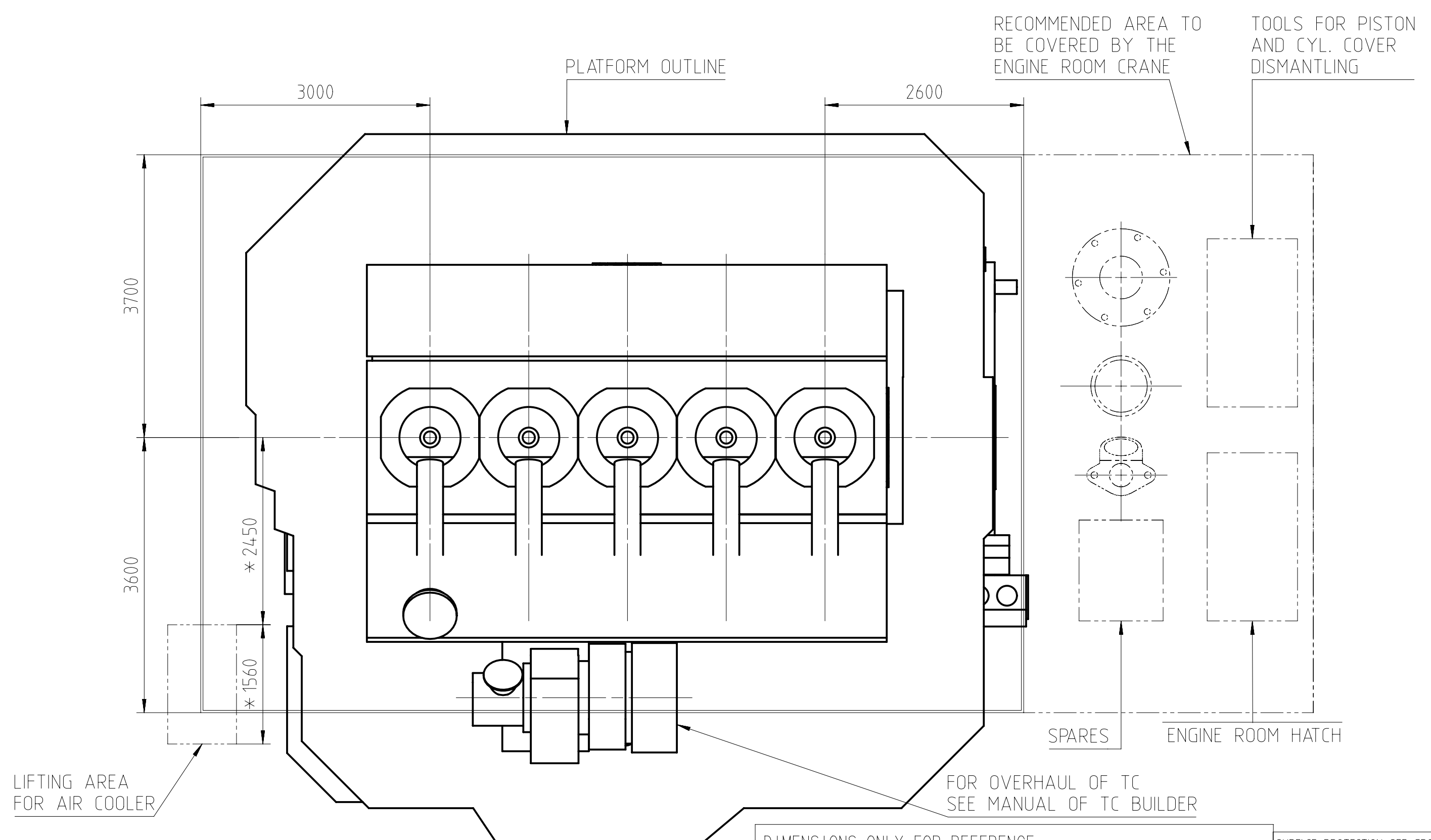
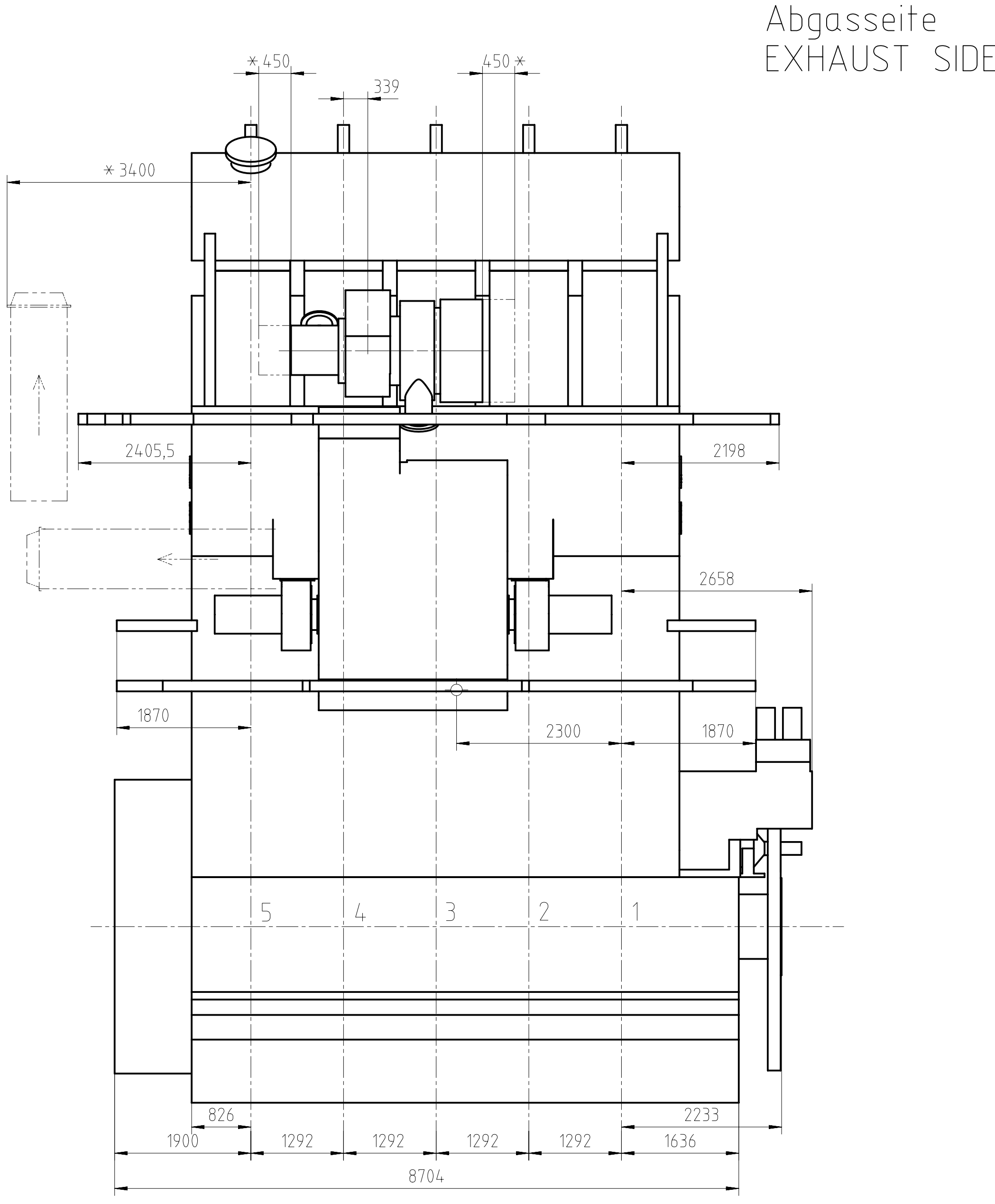
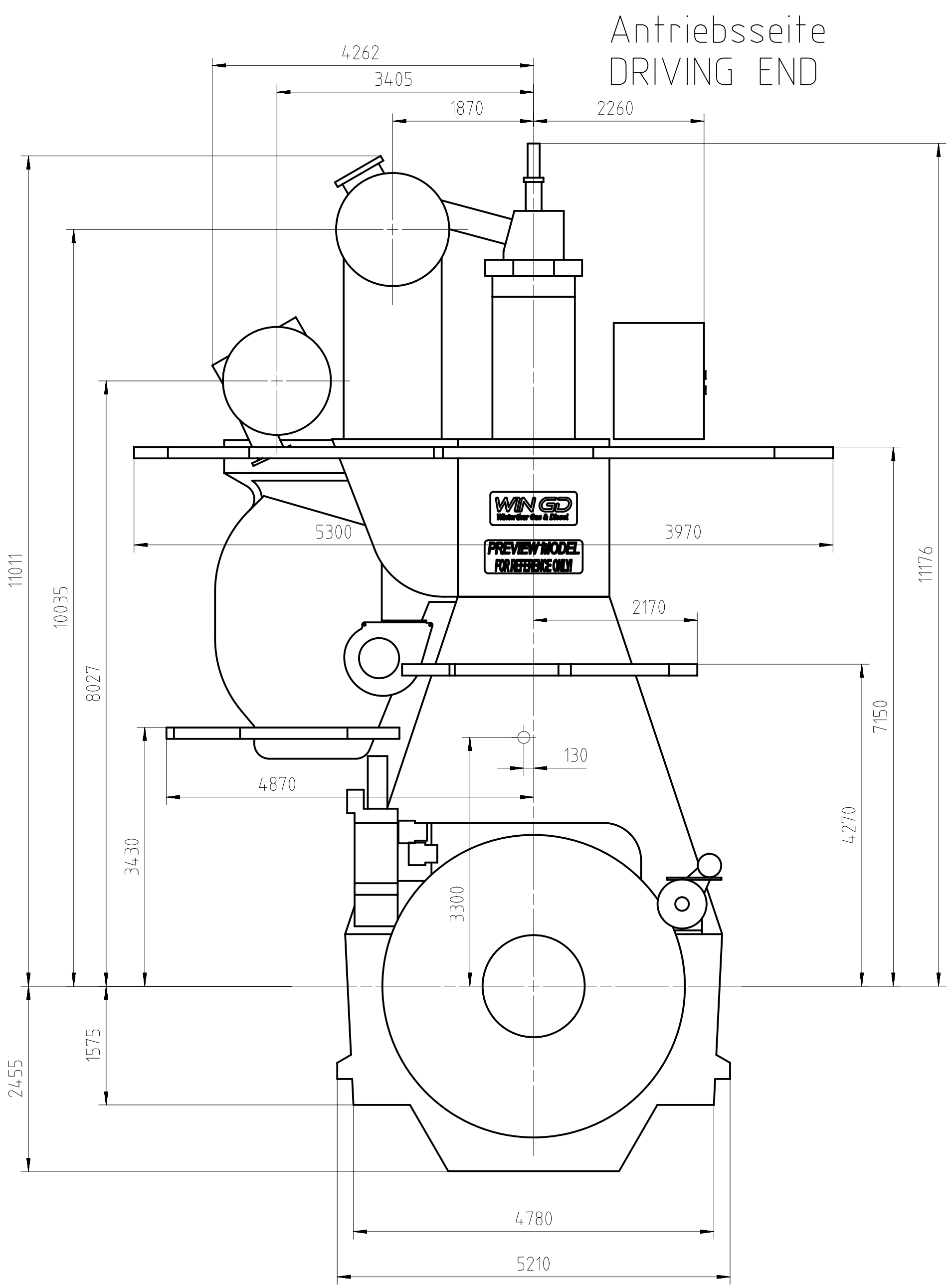


ENGINE OUTLINE VIEW  
A170,A270  
Motoransichten  
A170,A270

DIMENSIONS ONLY FOR REFERENCE  
THIS OUTLINE DRAWING CAN NOT BE USED FOR FINAL DESIGN.  
PLEASE TAKE CORRESPONDING DESIGN GROUP

Units	mm kg	NX	Basic Material		Net Weight						
Make	20.07.2020	fch101	Chen	Scale	1:50	Size	A1	Page	1/1	Material	
Chkd	15.04.2021	sch101	Chen	Design Group		Drawing ID	DAAD132708	Rev.			
Appd	15.04.2021	sth017	Thalmann	0812							

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gezeichnet fuer Turbolader A270-L  
DRAWN FOR TURBOCHARGER

Gewicht ohne Wasser und Oel= 481 t  
WEIGHT WITHOUT WATER AND OIL

\* Platz fuer Demontage  
SPACE FOR REMOVAL

ca. Schwerpunkt  
APPROX. CENTRE OF GRAVITY

**TURBOCHARGER 1x A170-L  
1x A270-L**

Net Weight	0,001								
Quantity PER ENGINE	1	001	PAAD187129	DISMANTLING DIMENSIONS		DAAD064846			0,001
Modif. Material ID				Material Name		Standard or Drawing	Basic Material	Material Standard	Weight GR/NET
Free space for lic.				Dimension, Qty			Q-Code	Main Drw.	
Product				XXXXXXXX			Standard	H	
Standard				ISO; JIS					
Modif. Number				Drawn date			Number	Drawn date	
Product				Number	Drawn date		Number	Drawn date	
Product				5X72DF(LEFT)			ENGINE OUTLINE VIEW A170,A270 Motorsansichten A170,A270		
Units	mm	kg		NX			Basic Material		Net Weight
Scale	1:50			jma101 Ma			Scale	1:50	
Design Group				15.04.2021 sch101 Chen			Design Group		
Appd				15.04.2021 sth017 Thalmann			0812		
Drawing ID							DAAD133231		

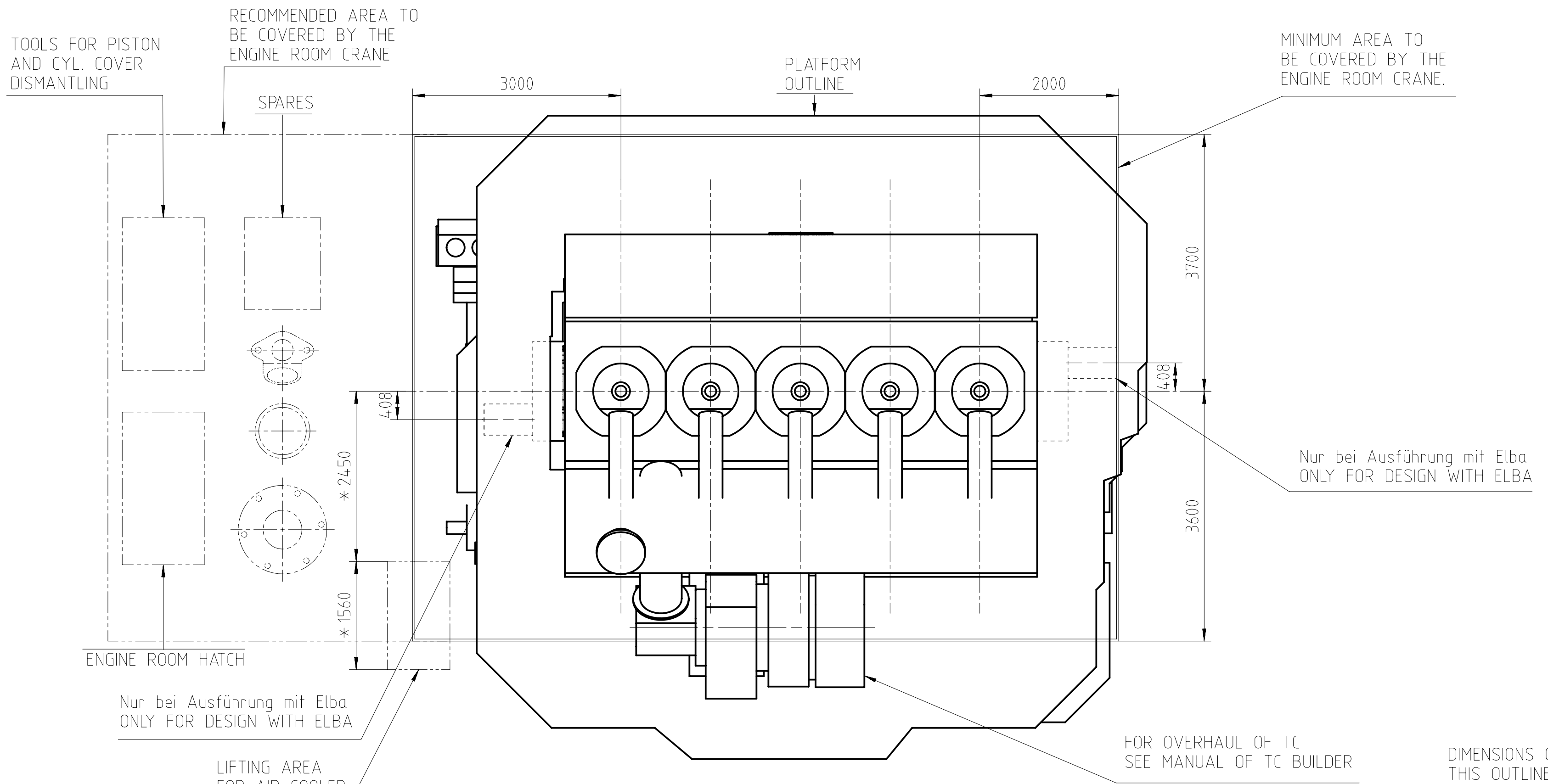
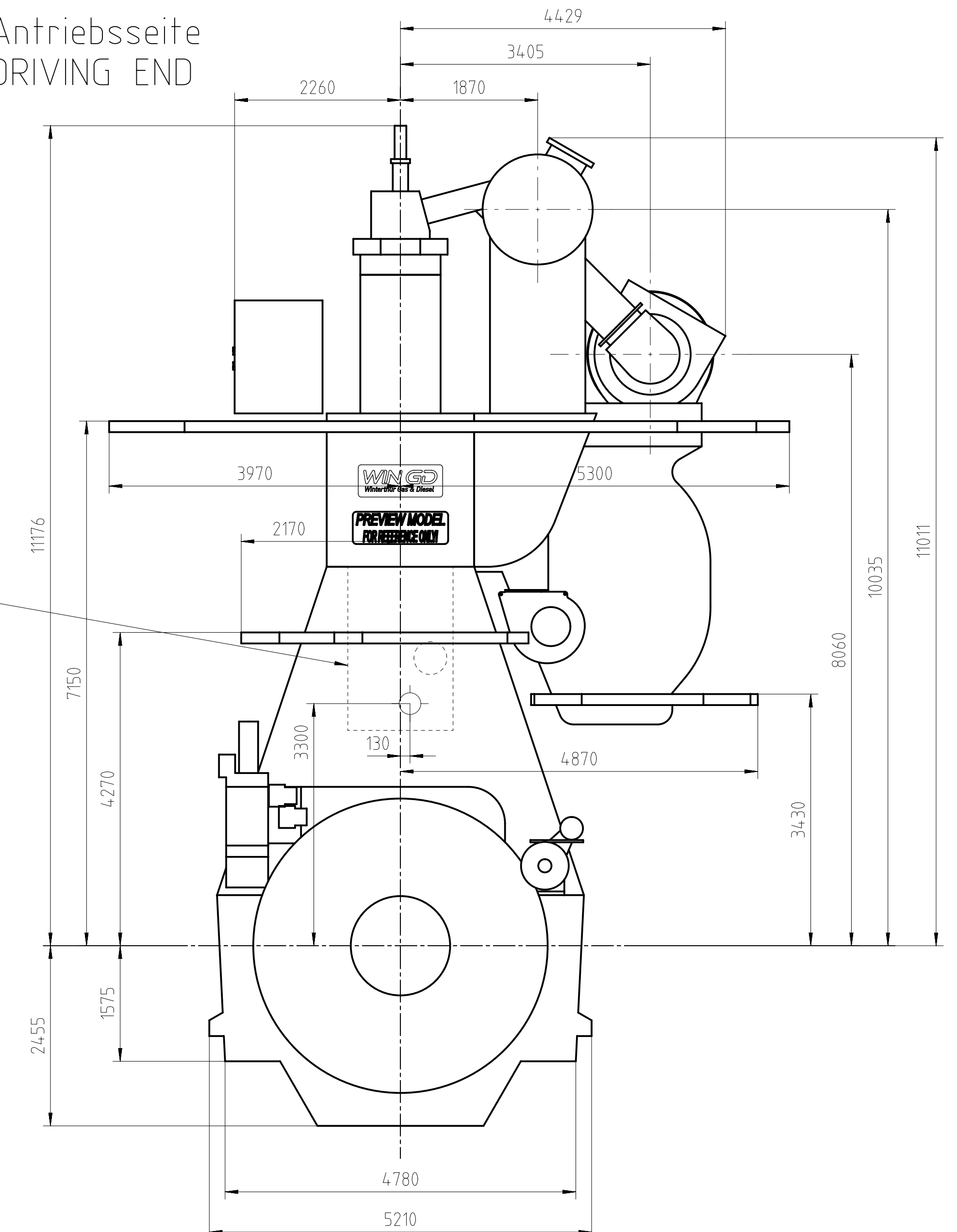
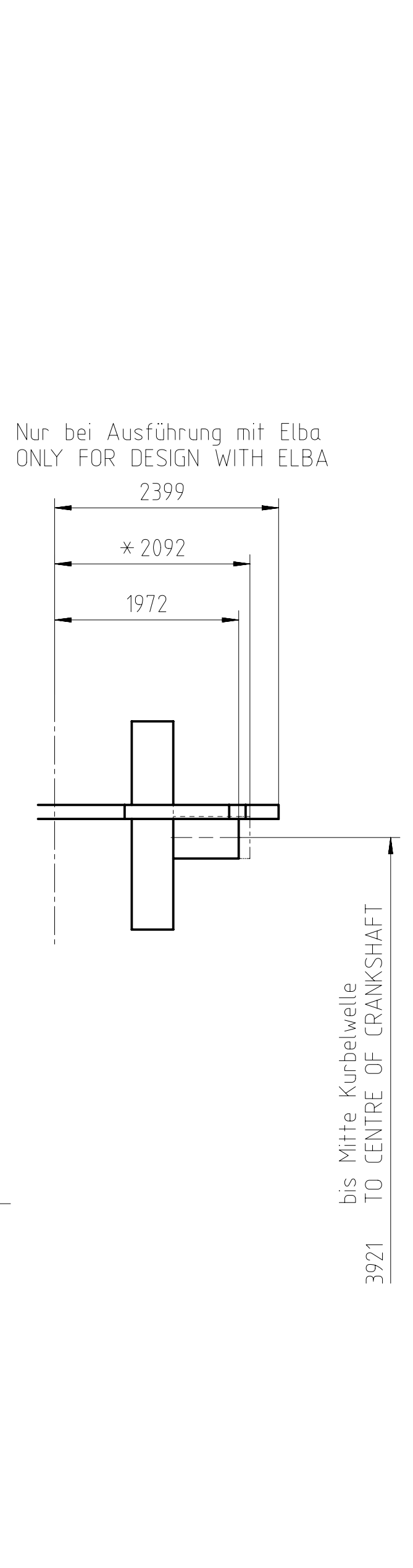
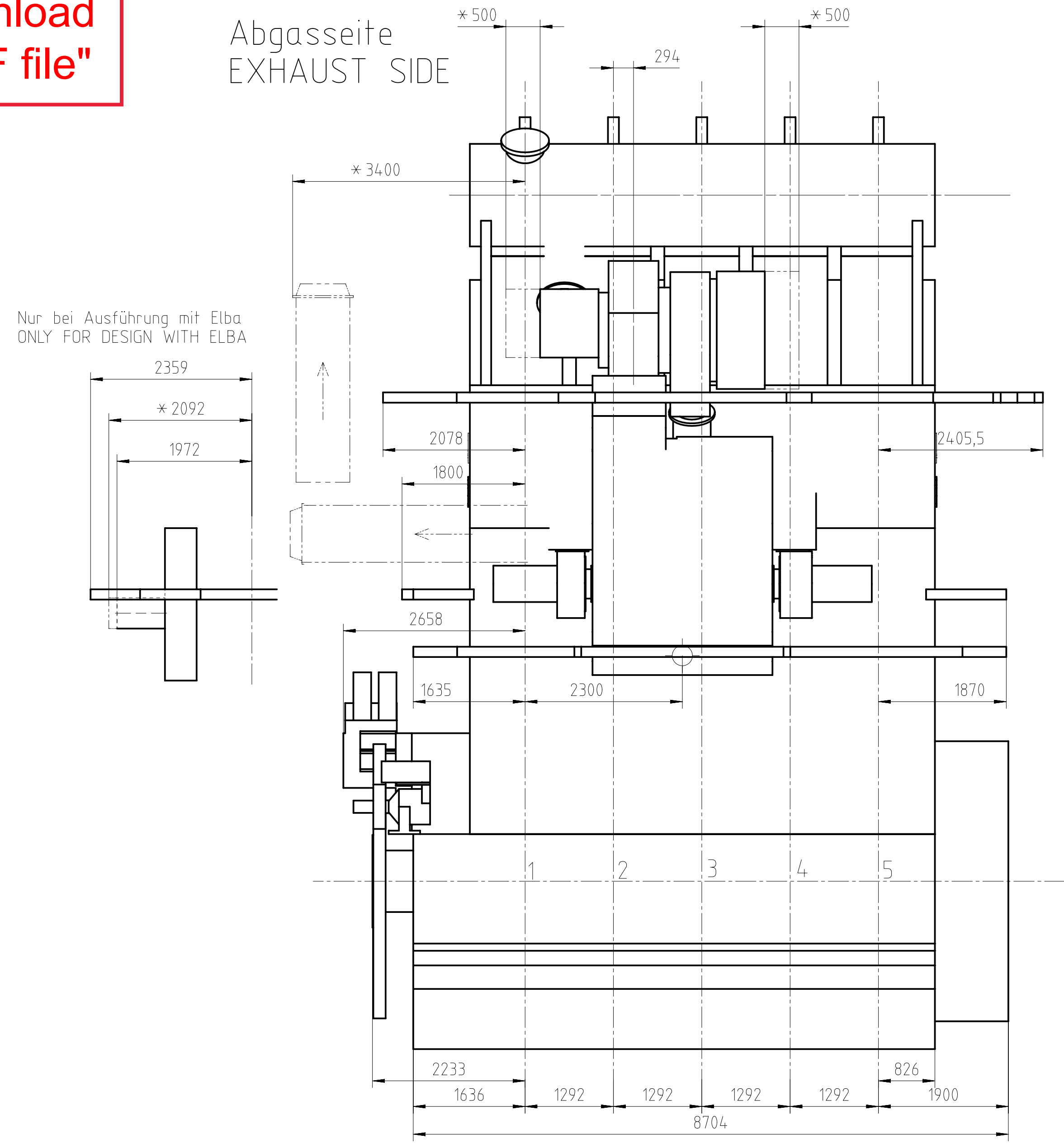
DIMENSIONS ONLY FOR REFERENCE  
THIS OUTLINE DRAWING CAN NOT BE USED FOR FINAL DESIGN.  
PLEASE TAKE CORRESPONDING DESIGN GROUP

SURFACE PROTECTION SEE GROUP 0344	Material	
TOLERANCING PRINCIPLE IS08015	Chkd	15.04.2021 sch101 Chen
GENERAL TOLERANCES ACCORDING TO IS02768-mk	Appd	15.04.2021 sth017 Thalmann

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Abgasseite EXHAUST SIDE

Antriebsseite DRIVING END



gezeichnet fuer Turbolader A275-L  
DRAWN FOR TURBOCHARGER

Gewicht ohne Wasser und Oel = 481t  
WEIGHT WITHOUT WATER AND OIL

\* Platz fuer Demontage  
SPACE FOR REMOVAL

ca. Schwerpunkt  
APPROX. CENTRE OF GRAVITY

TURBOCHARGER 1xA175-L  
1xA275-L

Quantity PER ENGINE	001	PAAD187129	DISMANTLING DIMENSIONS	DAAD064846	0,001
	SEQ. NO.	Material ID	Material Name	Standard or Drawing	Weight GR./NET
	Free space for lic.				Main Drw.
					H
PAAD360800	Modif.	EAAD094027	15.04.2021		
	Number	Drawn date	Number	Drawn date	Number
	Material				Drawn date

**WINGD**  
Winterthur Gas & Diesel

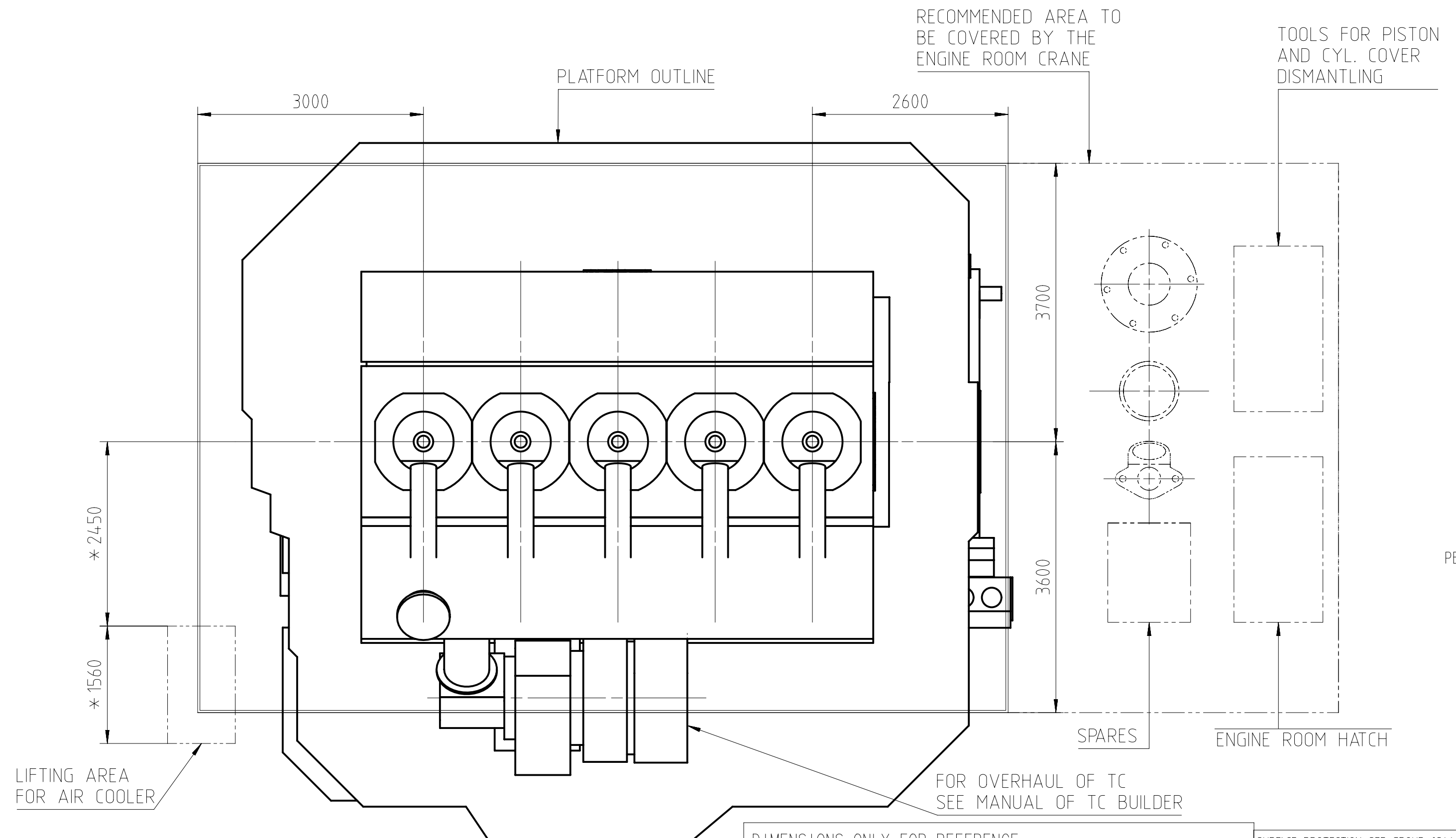
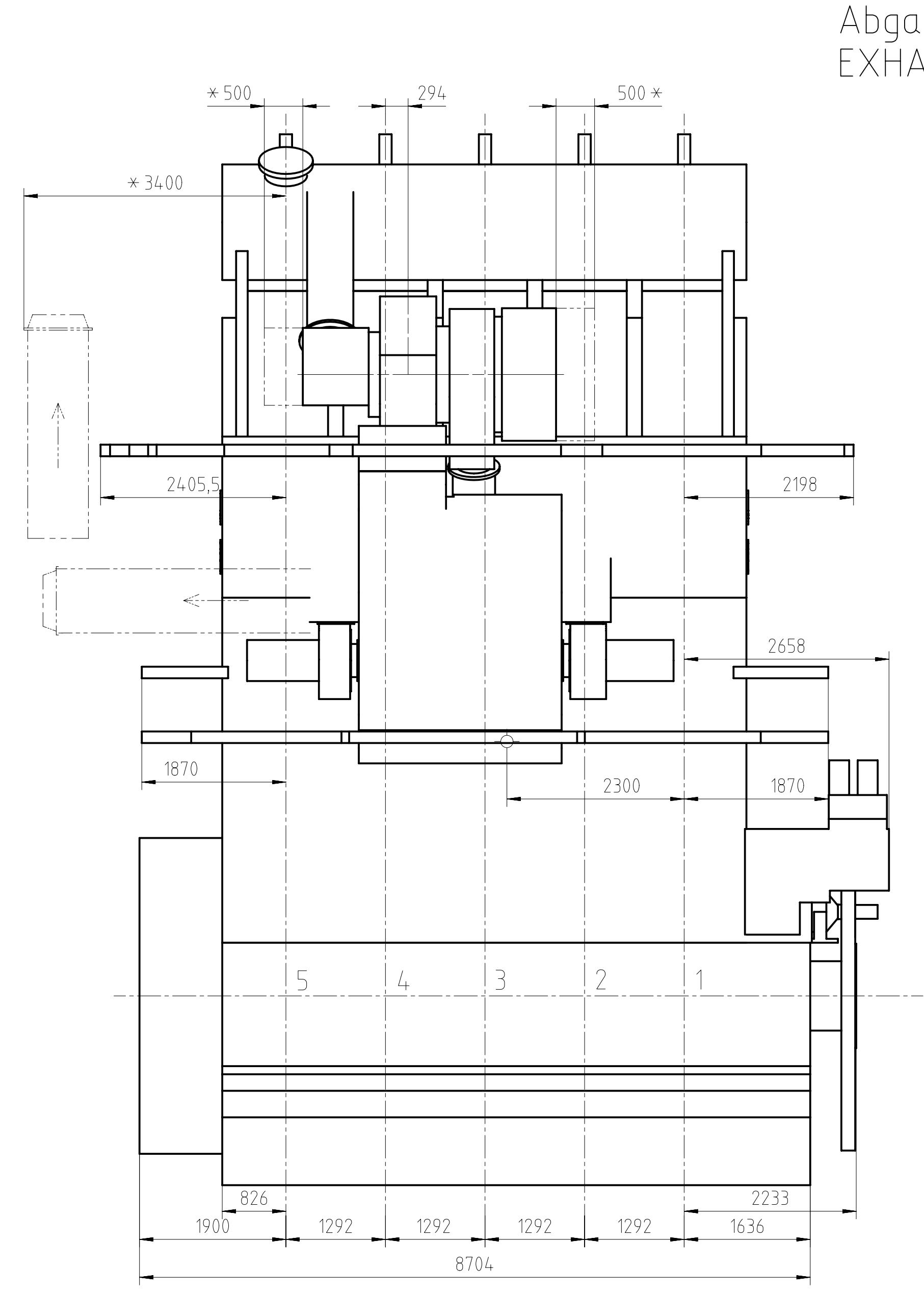
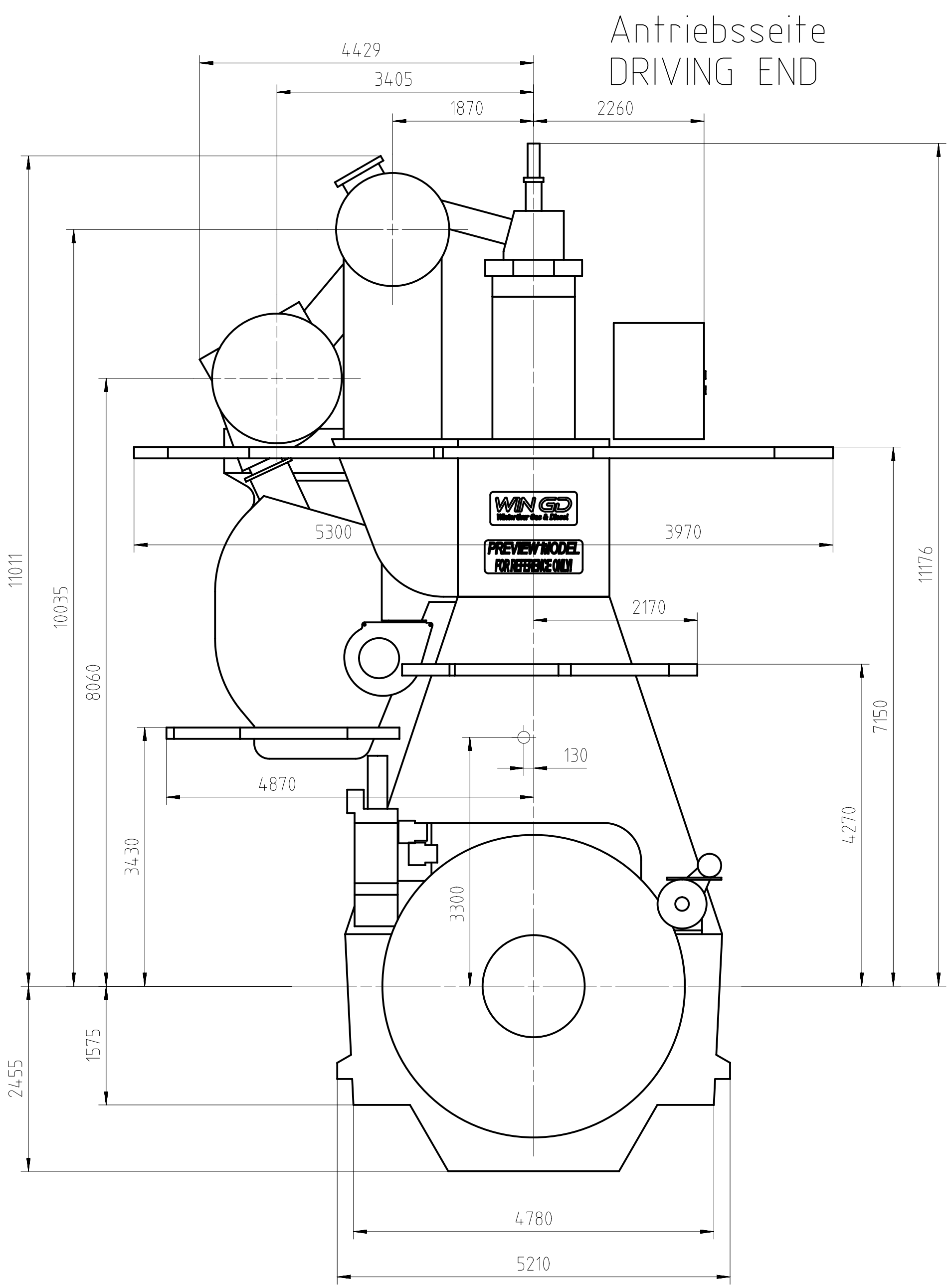
Product: 5X72DF(STD)  
ENGINE OUTLINE VIEW  
A175,A275  
Motoransichten  
A175,A275

Units: mm kg NX  
Scale: 1:50  
Size: A1 Page: 1/1 Material ID: DAAD133013  
Net Weight: 481t

DIMENSIONS ONLY FOR REFERENCE  
THIS OUTLINE DRAWING CAN NOT BE USED FOR FINAL DESIGN.  
PLEASE TAKE CORRESPONDING DESIGN GROUP



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gezeichnet fuer Turbolader A-275-L  
DRAWN FOR TURBOCHARGER

Gewicht ohne Wasser und Oel= 481 t  
WEIGHT WITHOUT WATER AND OIL

\* Platz fuer Demontage  
SPACE FOR REMOVAL

ca. Schwerpunkt  
APPROX. CENTRE OF GRAVITY

**TURBOCHARGER 1x A175-L  
1x A275-L**

NetWeight	0,001								
Quantity PER ENGINE	1	001	PAAD187129	DISMANTLING DIMENSIONS		DAAD064846			0,001
Modif.	EAAD094027	15.04.2021							
Material									
Basic Material									
Material Standard									
Q-Code									
Standard									
ISO, JIS									

Product	5X72DF(LEFT)	ENGINE OUTLINE VIEW
Motoransichten		
Units	mm kg NX	Basic Material
Scale	1:50	Size
Page	1/1	Material
Design Group		Net Weight
Chkd	15.04.2021 sch101 Chen	Drawing ID
Appd	15.04.2021 sth017 Thalmann	0812
		DAAD133144

DIMENSIONS ONLY FOR REFERENCE  
THIS OUTLINE DRAWING CAN NOT BE USED FOR FINAL DESIGN.  
PLEASE TAKE CORRESPONDING DESIGN GROUP

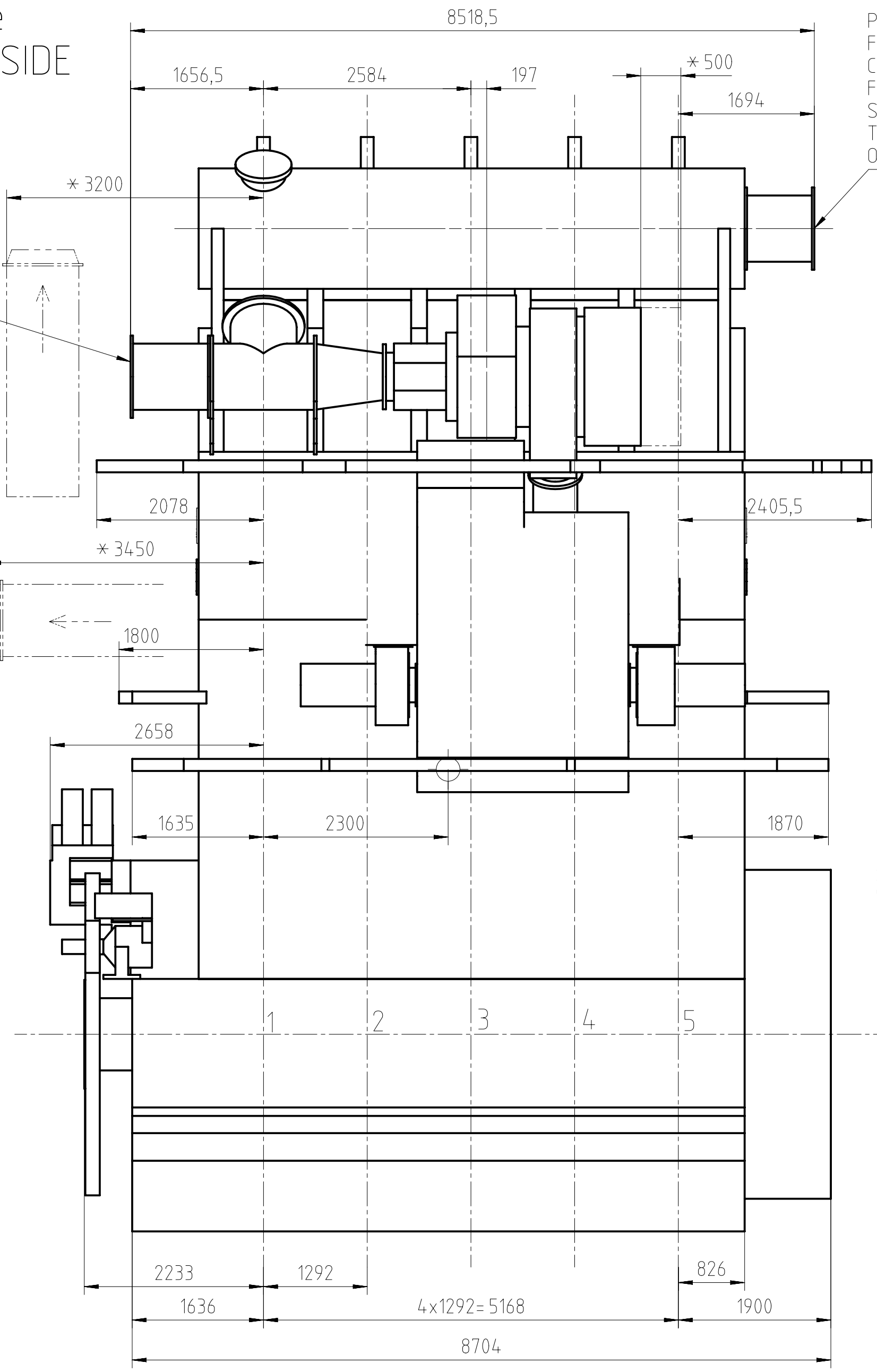
SURFACE PROTECTION SEE GROUP 0344  
TOLERANCING PRINCIPLE ISO8015  
GENERAL TOLERANCES ACCORDING TO ISO2768-mK

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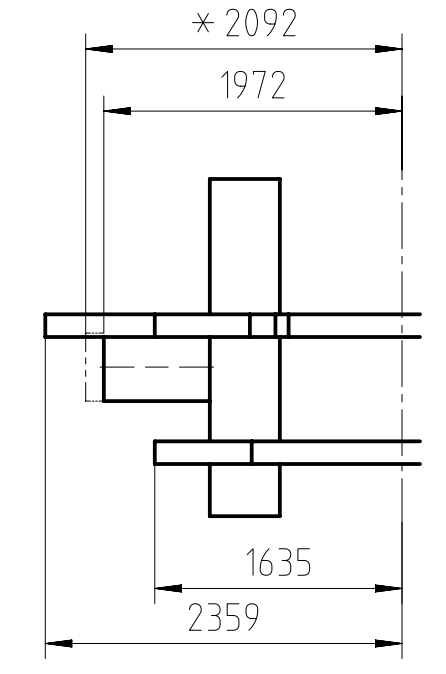
### Abgasseite EXHAUST SIDE

PIPE CONNECTION FROM SHIPYARD  
FREE OF FORCES AND MOMENTS  
COMPESATOR / BELLOW TO BE APPLIED  
FOR POSITIONING & INSTALLATION  
SEE DG 8020  
THERMAL ELONGATION SEE REMARKS  
ON H-DRAWING 8155

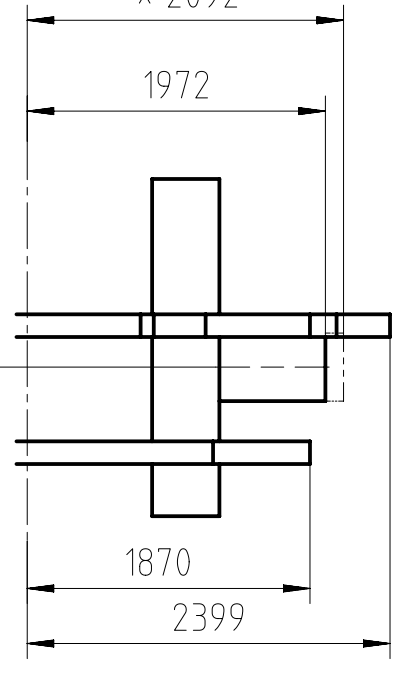
PIPE CONNECTION FROM SHIPYARD  
FREE OF FORCES AND MOMENTS  
COMPESATOR / BELLOW TO BE APPLIED  
FOR POSITIONING & INSTALLATION  
SEE DG 8020  
THERMAL ELONGATION SEE REMARKS  
ON H-DRAWING 8155



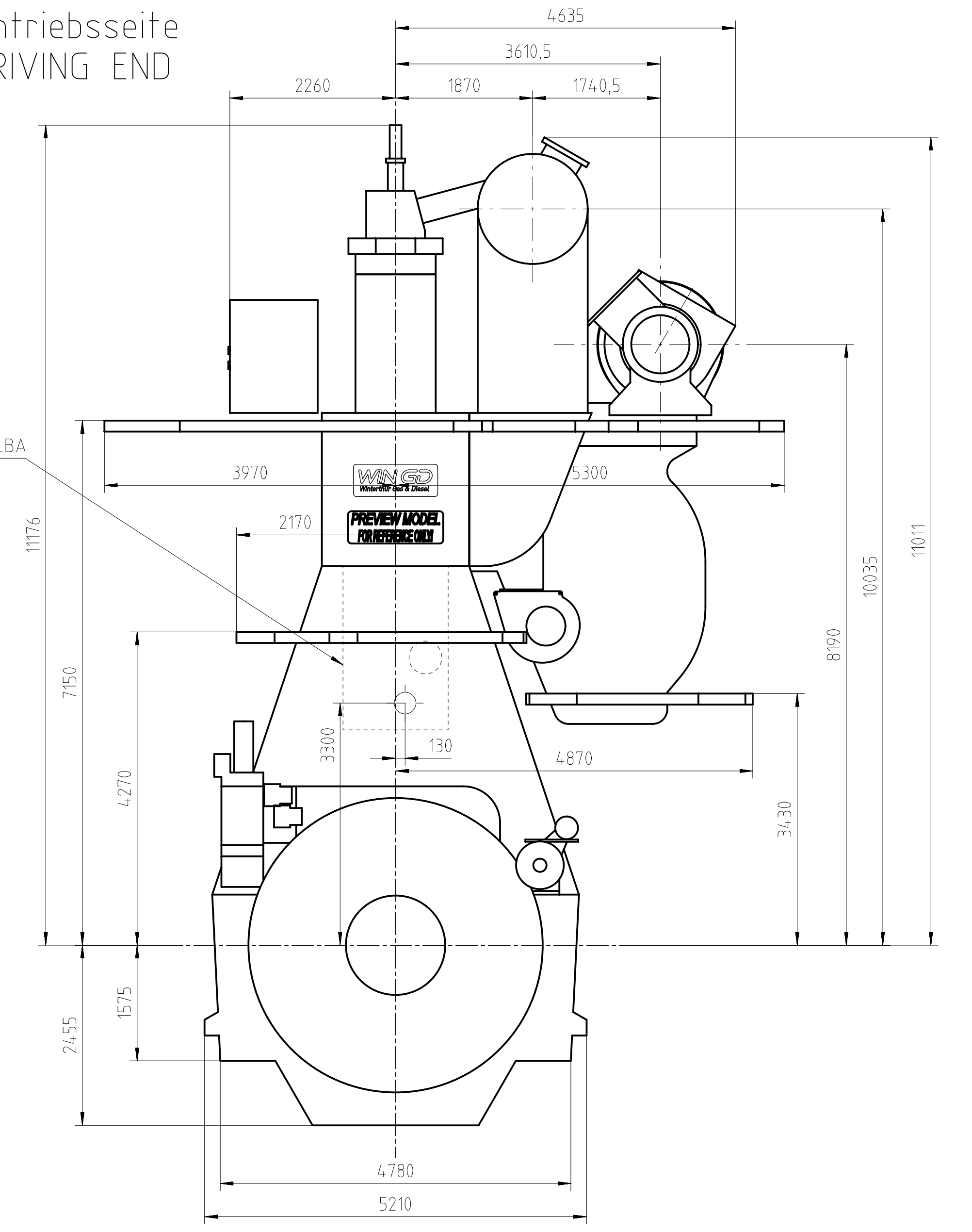
ONLY FOR DESIGN WITH ELBA



ONLY FOR DESIGN WITH ELBA



### Antriebsseite DRIVING END



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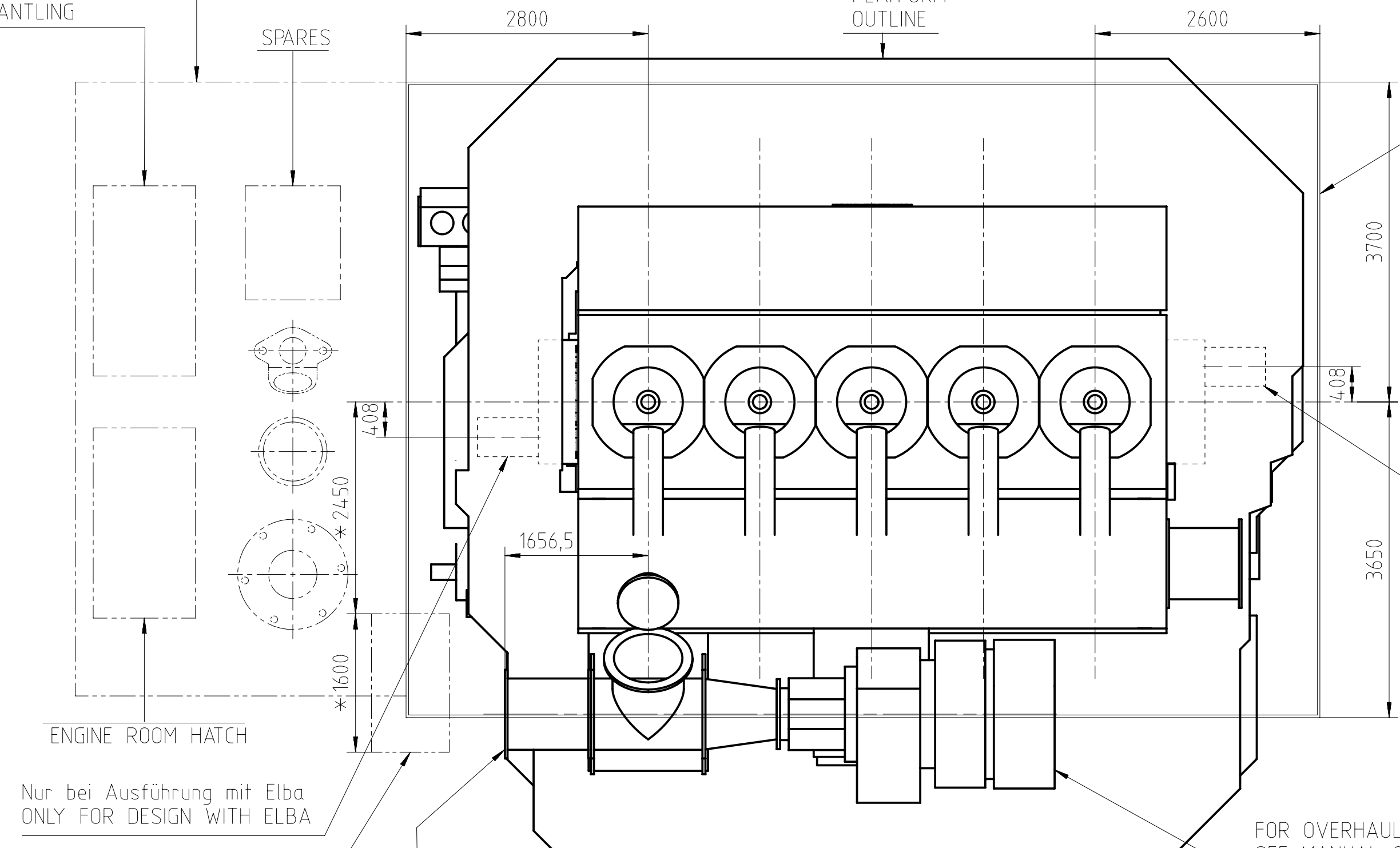
TOOLS FOR PISTON  
AND CYL. COVER  
DISMANTLING

RECOMMENDED AREA TO  
BE COVERED BY THE  
ENGINE ROOM CRANE

PLATFORM  
OUTLINE

MINIMUM AREA TO  
BE COVERED BY THE  
ENGINE ROOM CRANE.

Nur bei Ausführung mit Elba  
ONLY FOR DESIGN WITH ELBA



ENGINE ROOM HATCH

Nur bei Ausführung mit Elba  
ONLY FOR DESIGN WITH ELBA

LIFTING AREA  
FOR AIR COOLER

NO PLATFORM BELOW  
THE SCR-TUBE

FOR OVERHAUL OF TC  
SEE MANUAL OF TC BUILDER

Gewicht ohne Wasser und Oil = 481t  
WEIGHT WITHOUT WATER AND OIL  
\* Platz fuer Demontage  
SPACE FOR REMOVAL  
ca. Schwerpunkt  
APPROX. CENTRE OF GRAVITY

### TURBOCHARGER 1xA175-L axial 1xA275-L

Net Weight	0,001					
Quantity PER ENGINE	1	001	PAAD187129	DISMANTLING DIMENSIONS	DAAD064846	0,001
SEQ. NO.				Material Name	Standard or Drawing	Weight GR/NET
Material ID				Dimension, Occ.		
Basic Material						
Material Standard						
Q-Code						
Main Drw.						H
Standard						ISO, JIS
Modif.	EAAD093852	04.08.2020				
Number		Drawn date		Number	Drawn date	Number
Material						



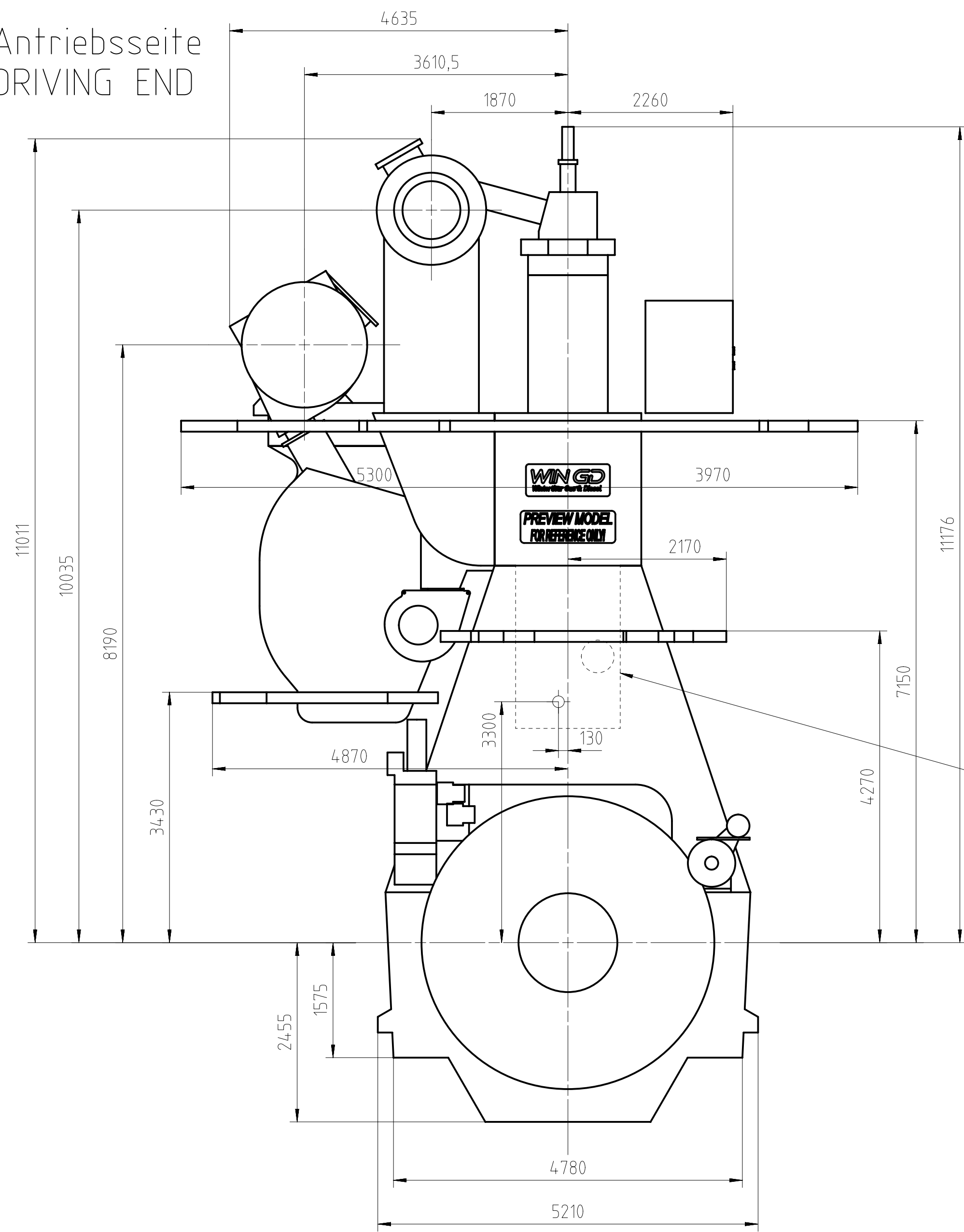
ENGINE OUTLINE VIEW  
HP-SCR-INTERFACE  
Motoransichten  
HP-SCR-Interface

DIMENSIONS ONLY FOR REFERENCE  
THIS OUTLINE DRAWING CAN NOT BE USED FOR FINAL DESIGN.  
PLEASE TAKE CORRESPONDING DESIGN GROUP

SURFACE PROTECTION SEE GROUP 0344	Made	20.07.2020	zta101	Zhao	Scale	1:50	Size	A1	Page	1/1	Material ID		Net Weight	
TOLERANCING PRINCIPLE ISO8015	Chkd	28.08.2020	r002	Filegans	Design Group	0812	Drawing ID	DAAD132516	Rev.	-				
GENERAL TOLERANCES ACCORDING TO ISO2768-mK	Appd	28.08.2020	mda006	Dacic										

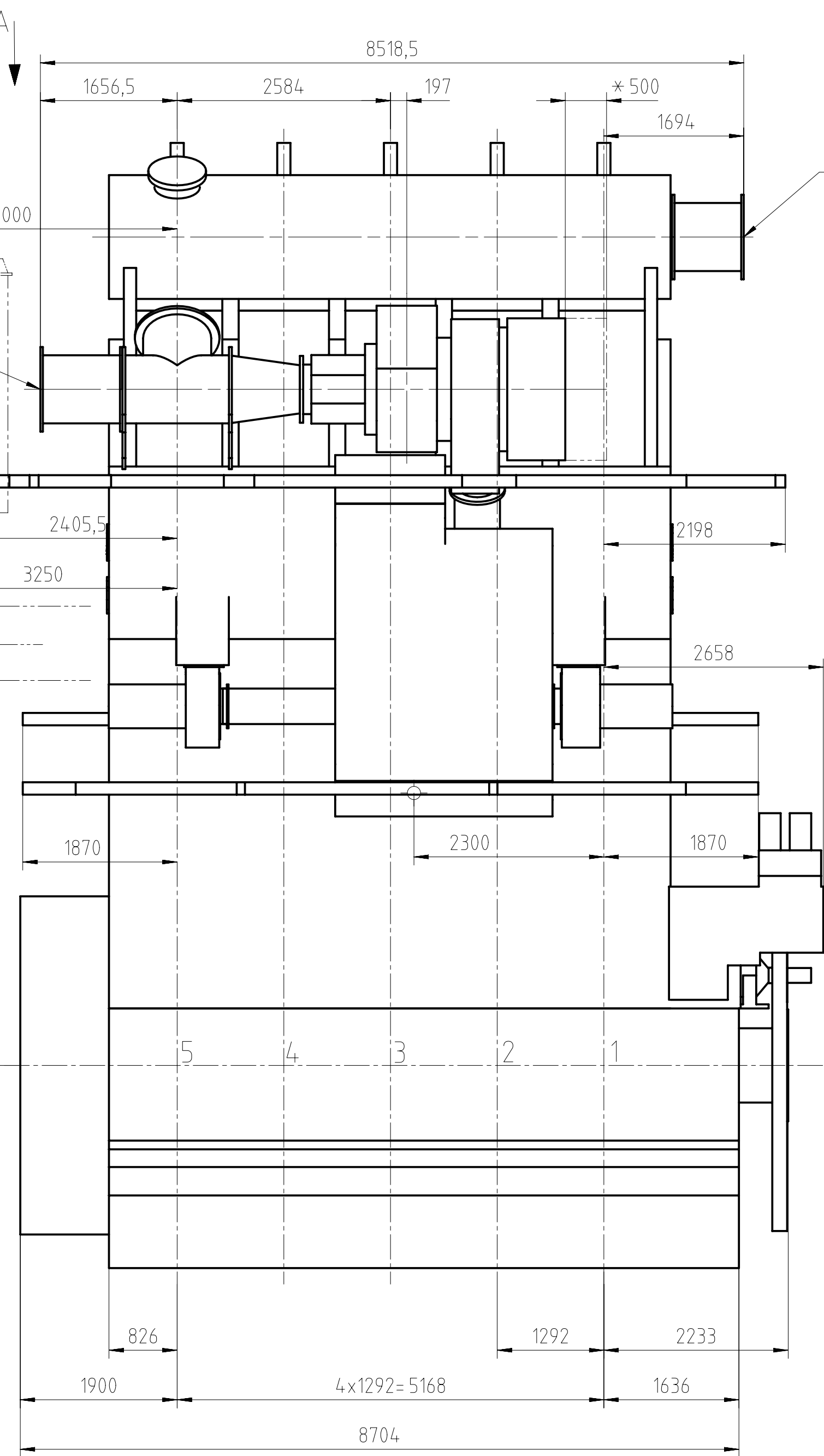
Antriebsseite  
DRIVING END

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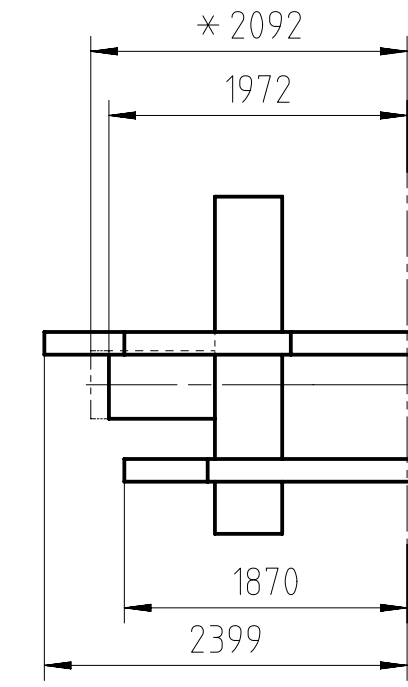
Abgasseite  
EXHAUST SIDE

PIPE CONNECTION FROM SHIPYARD  
FREE OF FORCES AND MOMENTS  
COMPESATOR / BELLOW TO BE APPLIED  
FOR POSITIONING & INSTALLATION  
SEE DG 8020  
THERMAL ELONGATION SEE REMARKS  
ON H-DRAWING 8155

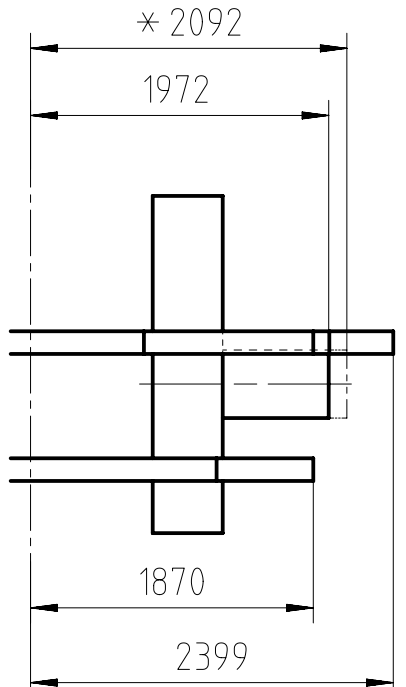


PIPE CONNECTION FROM SHIPYARD  
FREE OF FORCES AND MOMENTS  
COMPESATOR / BELLOW TO BE APPLIED  
FOR POSITIONING & INSTALLATION  
SEE DG 8020  
THERMAL ELONGATION SEE REMARKS  
ON H-DRAWING 8155

ONLY FOR DESIGN WITH ELBA



ONLY FOR DESIGN WITH ELBA



MINIMUM AREA TO  
BE COVERED BY THE  
ENGINE ROOM CRANE.

VIEW A

RECOMMENDED AREA TO  
BE COVERED BY THE  
ENGINE ROOM CRANE

TOOLS FOR PISTON  
AND CYL. COVER  
DISMANTLING

SPARES

ONLY FOR DESIGN WITH ELBA

ENGINE ROOM HATCH

LIFTING AREA  
FOR AIR COOLER

NO PLATFORM BELOW  
THE SCR-TUBE

FOR OVERHAUL OF TC  
SEE MANUAL OF TC BUILDER

Gewicht ohne Wasser und Öl: 481 t  
WEIGHT WITHOUT WATER AND OIL

\* Platz fuer Demontage  
SPACE FOR REMOVAL

ca. Schwerpunkt  
APPROX. CENTRE OF GRAVITY

TURBOCHARGER 1x A175-L axial  
1x A275-L

Net Weight	0,001					
Quantity PER ENGINE	1	001	PAAD187129	DISMANTLING DIMENSIONS	DAAD064846	0,001
SEQ. NO.		Material ID	Material Name	Dimension, Occ.	Standard or Drawing	Weight GR/NET
Free space for lic.						
Basic Material						
Material Standard						
Q-Code					XXXXX	Main Drw.
Standard					ISO, JIS	H
Modif.	EAAD094027	15.04.2021				
Number		Drawn date				
Product	5X72DF(LEFT)					

**WINGD**  
Winterthur Gas & Diesel

ENGINE OUTLINE VIEW  
HP-SCR-INTERFACE  
Motorsichten  
HP-SCR-Interface

DIMENSIONS ONLY FOR REFERENCE  
THIS OUTLINE DRAWING CAN NOT BE USED FOR FINAL DESIGN.  
PLEASE TAKE CORRESPONDING DESIGN GROUP

SURFACE PROTECTION SEE GROUP 0344  
TOLERANCING PRINCIPLE ISO8015  
GENERAL TOLERANCES ACCORDING TO ISO2768-mK

Units	mm kg	NX	Basic Material		Net Weight
Made	22.07.2020	fch101	Chen	Scale	1:50
Chkd	15.04.2021	sch101	Chen	Design Group	
Appd	15.04.2021	sth017	Thalmann	0812	
Material ID				DAAD133162	

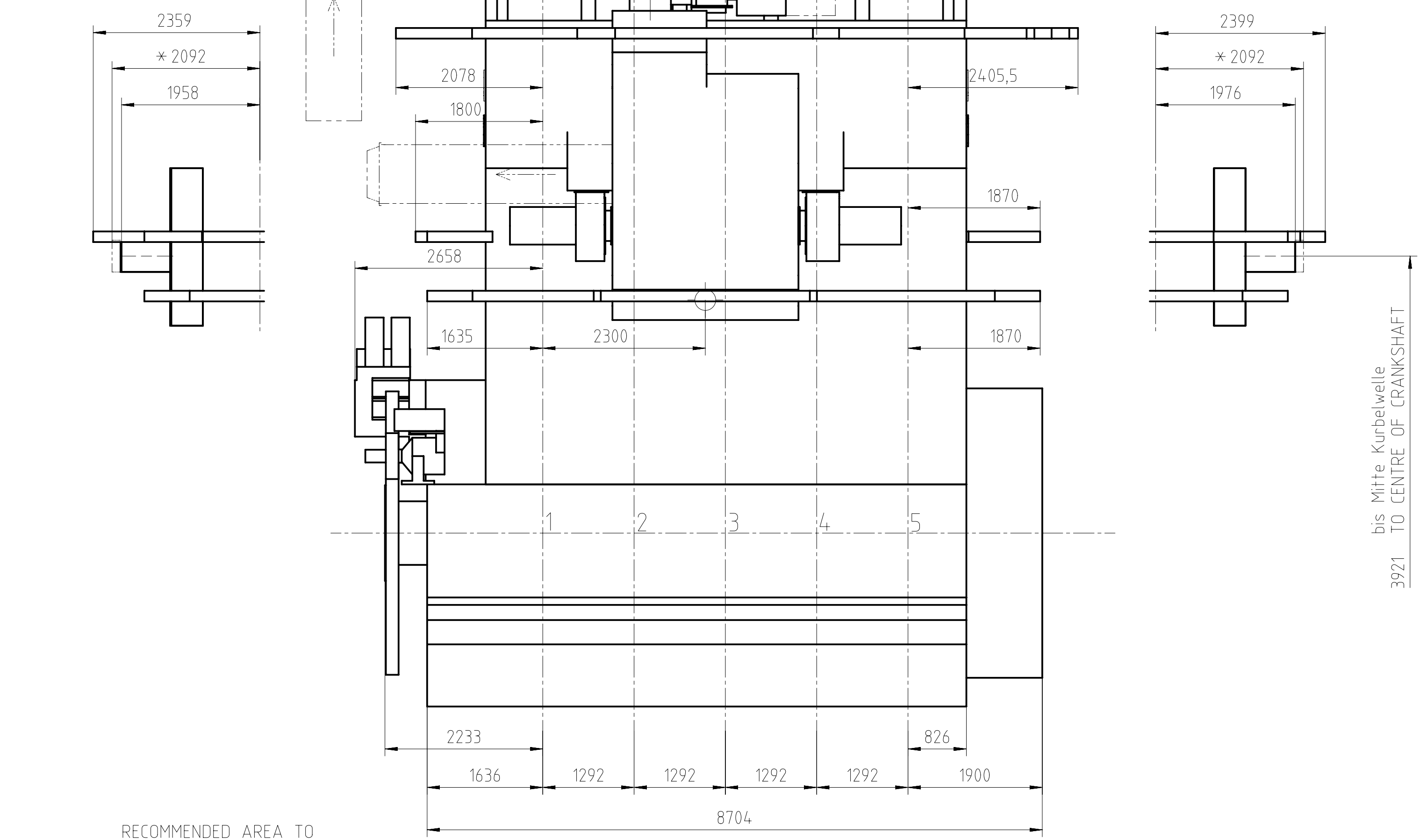


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Abgasseite  
EXHAUST SIDE

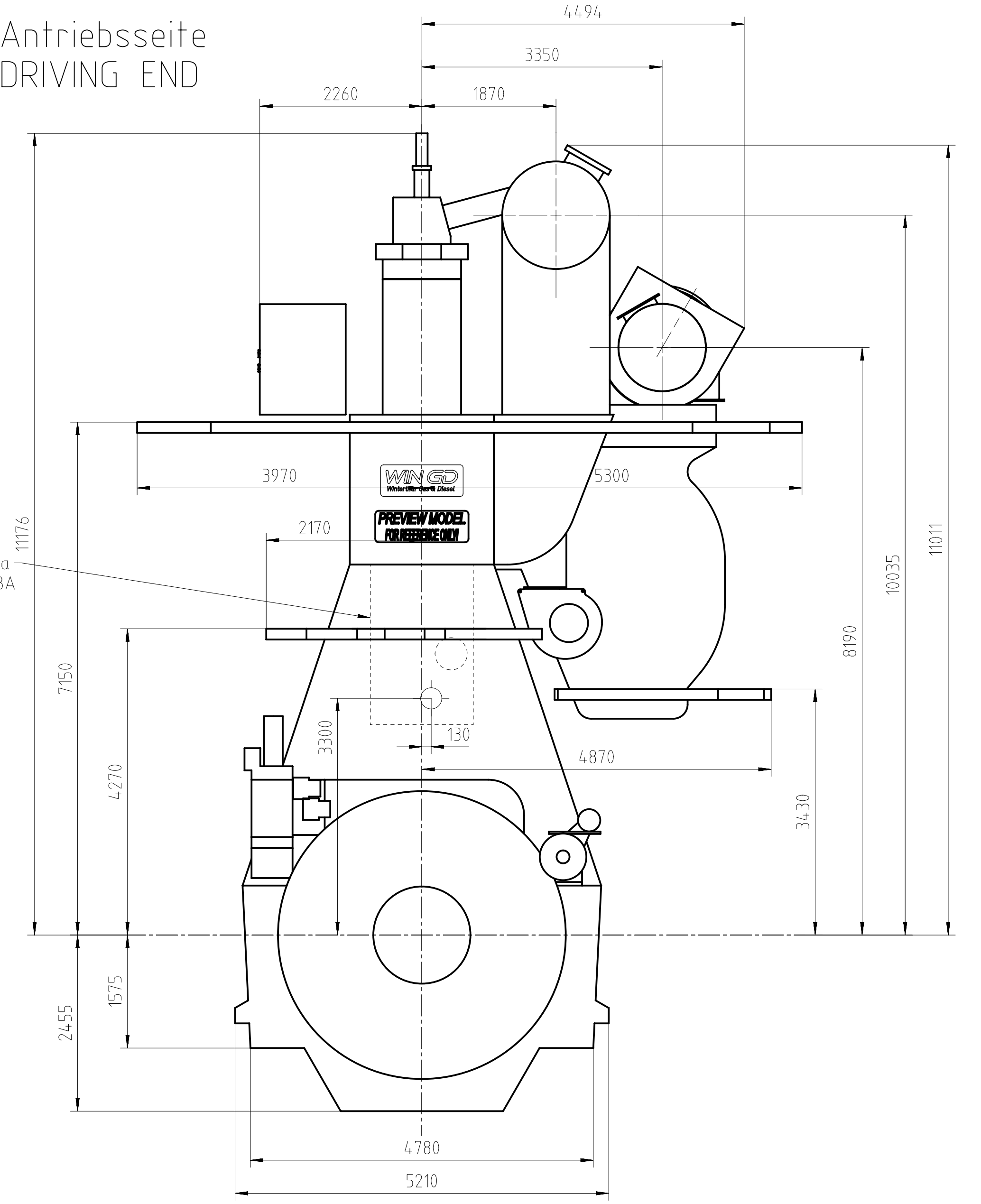
Nur bei Ausführung mit Elba  
ONLY FOR DESIGN WITH ELBA

Nur bei Ausführung mit Elba  
ONLY FOR DESIGN WITH ELBA



Antriebsseite  
DRIVING END

Nur bei Ausführung mit Elba  
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TOOLS FOR PISTON  
AND CYL. COVER  
DISMANTLING

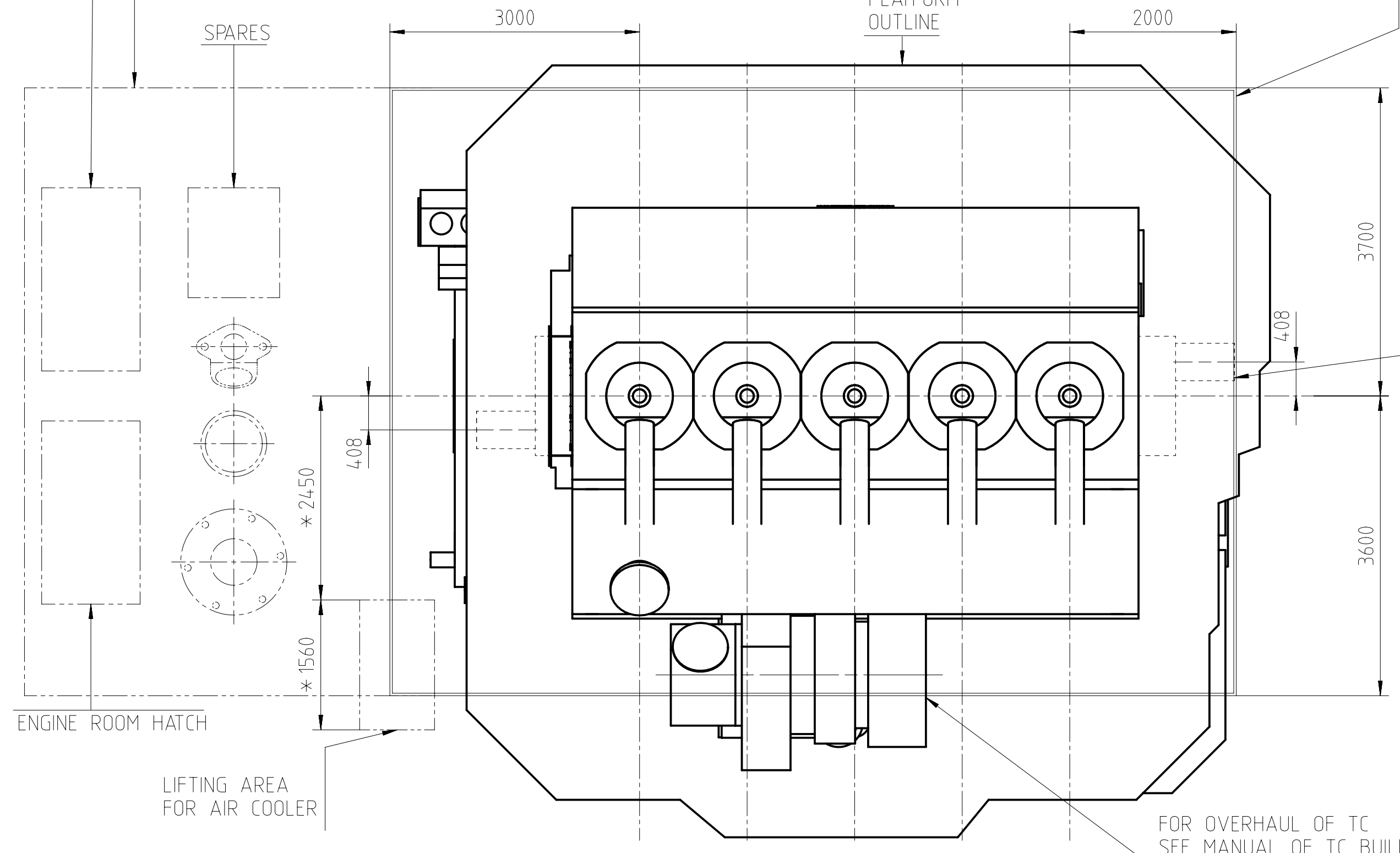
RECOMMENDED AREA TO  
BE COVERED BY THE  
ENGINE ROOM CRANE

SPARES

PLATFORM  
OUTLINE

MINIMUM AREA TO  
BE COVERED BY THE  
ENGINE ROOM CRANE.

Nur bei Ausführung mit Elba  
ONLY FOR DESIGN WITH ELBA



Gewicht ohne Wasser und Öl= 481 t  
WEIGHT WITHOUT WATER AND OIL  
\* Platz fuer Demontage  
SPACE FOR REMOVAL  
ca. Schwerpunkt  
APPROX. CENTRE OF GRAVITY

TURBOCHARGER 1xMET66MB

Net Weight	0,001						
Quantity PER ENGINE	1	001	PAAD187129	DISMANTLING DIMENSIONS		DAAD064846	0,001
	SEQ. NO.	Material ID	Material Name	Dimension, Qty	Standard or Drawing	Basic Material Material Standard	Weight GR/NET
	Free space for lic.					XXXXX	Main Drw.
						ISO, JIS	H
Modif. Material	EAAD093852	30.07.2020					
	Number	Drawn date	Number	Drawn date	Number	Drawn date	



Product: W5X72DF(STD)  
ENGINE OUTLINE VIEW  
MET66MB  
Motoransichten  
MET66MB

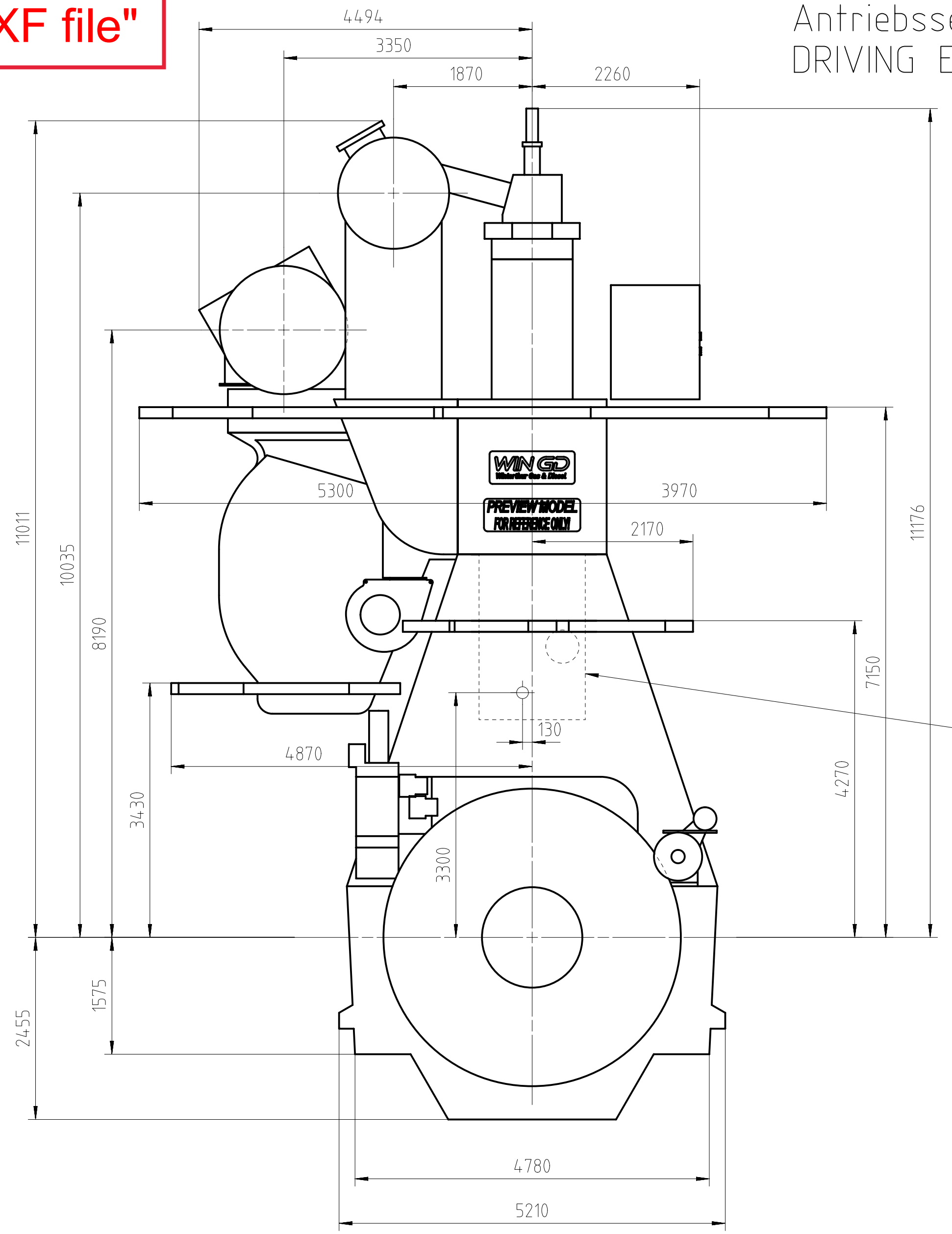
DIMENSIONS ONLY FOR REFERENCE  
THIS OUTLINE DRAWING CAN NOT BE USED FOR FINAL DESIGN.  
PLEASE TAKE CORRESPONDING DESIGN GROUP

Units	mm kg	NX	Basic Material	Net Weight
Scale	1:50	Size	A1	Page 1/1
Design Group	0812	Material ID	DAAD132580	Rev. -
Surface Protection	SEE GROUP 0344	Made	20.07.2020	tch101 Chen
Tolerancing Principle	ISO8015	Chkd	28.08.2020	r#002 Filegans
General Tolerances	ACCORDING TO ISO2768-mK	Appd	28.08.2020	mda006 Dacic

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Abgasseite  
EXHAUST SIDE

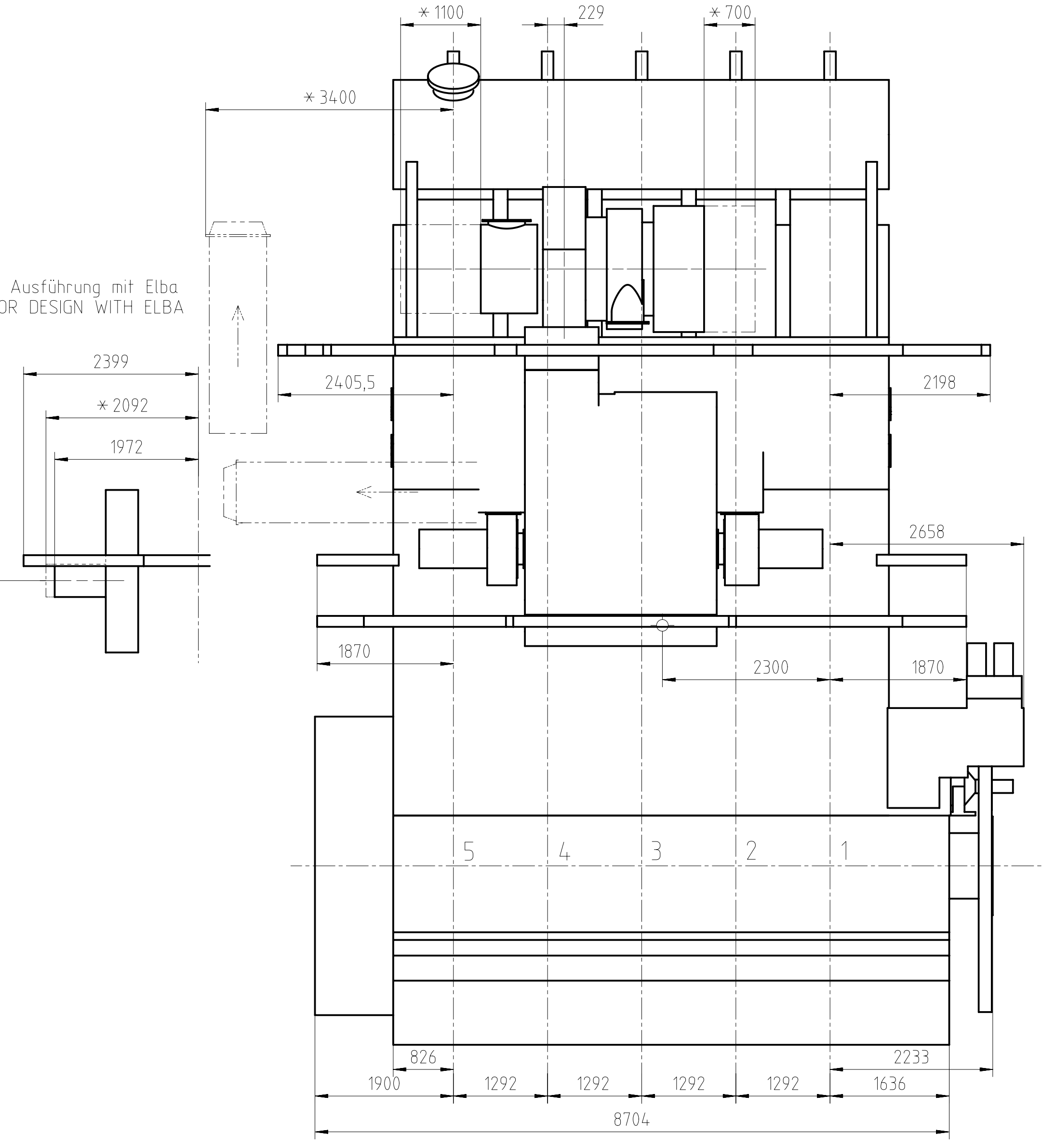
Antriebsseite  
DRIVING END



Nur bei Ausführung mit Elba  
ONLY FOR DESIGN WITH ELBA

bis Mitte Kurbelwelle  
3921 TO CENTRE OF CRANKSHAFT

Nur bei Ausführung mit Elba  
ONLY FOR DESIGN WITH ELBA

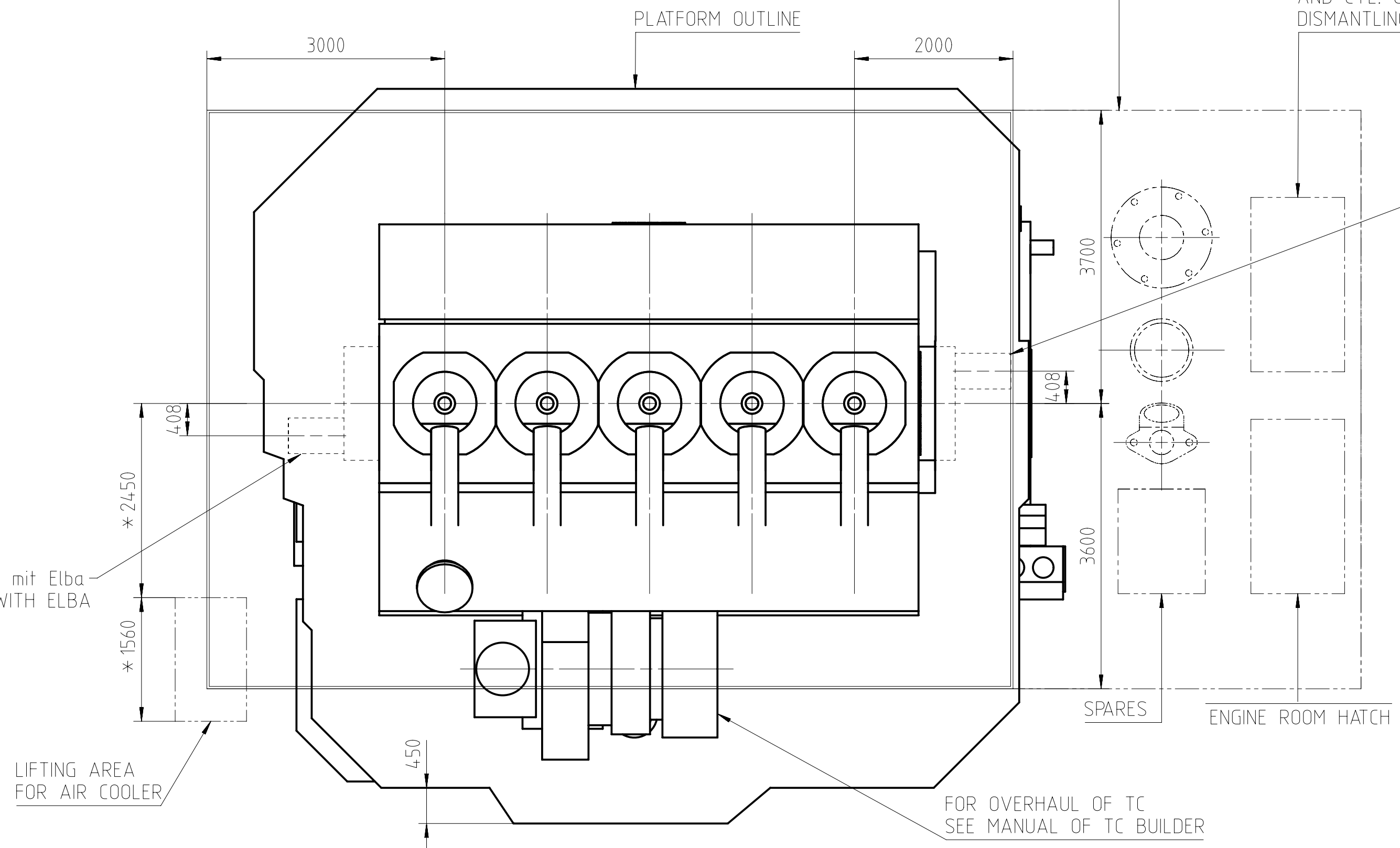


Nur bei Ausführung mit Elba  
ONLY FOR DESIGN WITH ELBA

RECOMMENDED AREA TO  
BE COVERED BY THE  
ENGINE ROOM CRANE

TOOLS FOR PISTON  
AND CYL. COVER  
DISMANTLING

Nur bei Ausführung mit Elba  
ONLY FOR DESIGN WITH ELBA



Nur bei Ausführung mit Elba  
ONLY FOR DESIGN WITH ELBA

LIFTING AREA  
FOR AIR COOLER

FOR OVERHAUL OF TC  
SEE MANUAL OF TC BUILDER

Gewicht ohne Wasser und Öl= 481 t  
WEIGHT WITHOUT WATER AND OIL

\* Platz fuer Demontage  
SPACE FOR REMOVAL

ca. Schwerpunkt  
APPROX. CENTRE OF GRAVITY

TURBOCHARGER 1x MET66MB

Net Weight	0,001				
Quantity PER ENGINE	001	PAAD187129	DISMANTLING DIMENSIONS		0,001
SEQ. NO.	Material ID	Material Name	Dimension, Occ.	Standard or Drawing	Weight GR/NET
Free space for lic.	Material Standard	Q-Code	Material Standard	Main Drw.	H
Material	Standard	ISO, JIS			
Modif.	EAAD094027	15.04.2021			
Number	Drawn date	Number	Drawn date	Number	Drawn date



Product: 5X72DF(LEFT)  
ENGINE OUTLINE VIEW  
MET66MB  
Motoransichten  
MET66MB

DIMENSIONS ONLY FOR REFERENCE  
THIS OUTLINE DRAWING CAN NOT BE USED FOR FINAL DESIGN.  
PLEASE TAKE CORRESPONDING DESIGN GROUP

SURFACE PROTECTION SEE GROUP 0344  
TOLERANCING PRINCIPLE ISO8015  
GENERAL TOLERANCES ACCORDING TO ISO2768-mK

Units	mm kg	NX	Basic Material	Net Weight
Made	23.07.2020	fch101	Chen	Scale 1:50
Chkd	15.04.2021	sch101	Chen	Design Group
Appd	15.04.2021	sth017	Thalmann	0812
Drawing ID	DAAD133193		Rev.	-



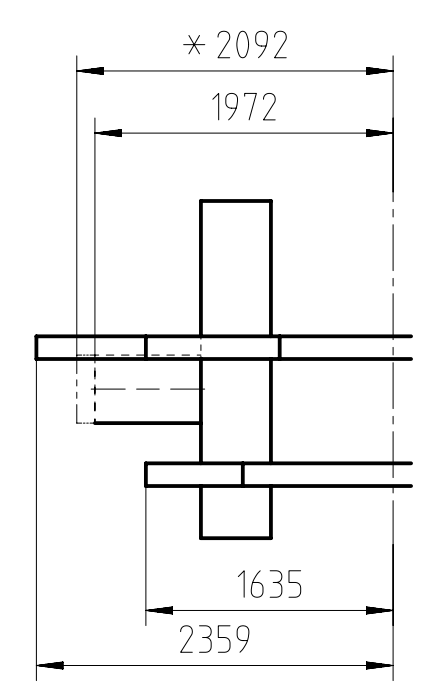
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Abgasseite  
EXHAUST SIDE

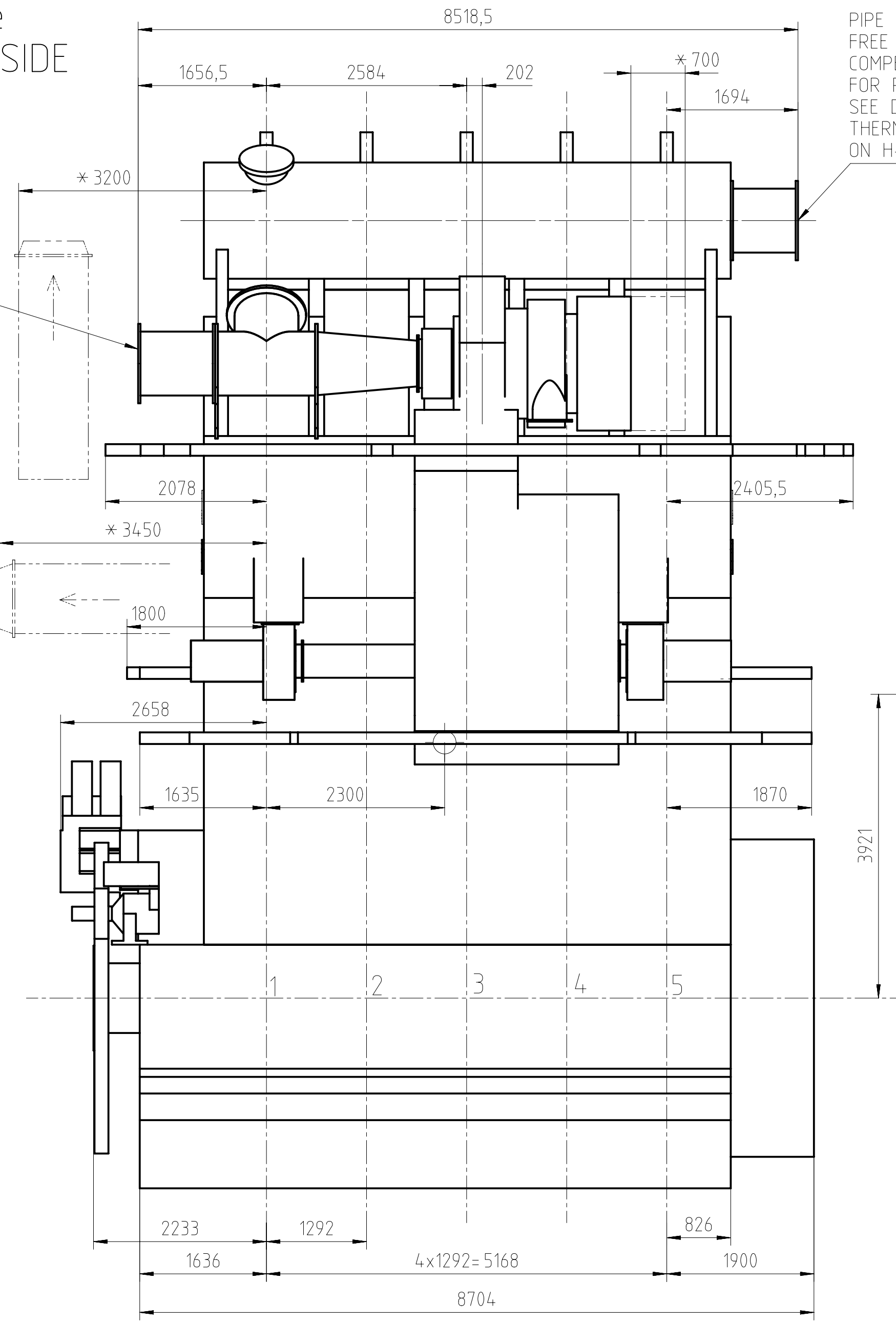
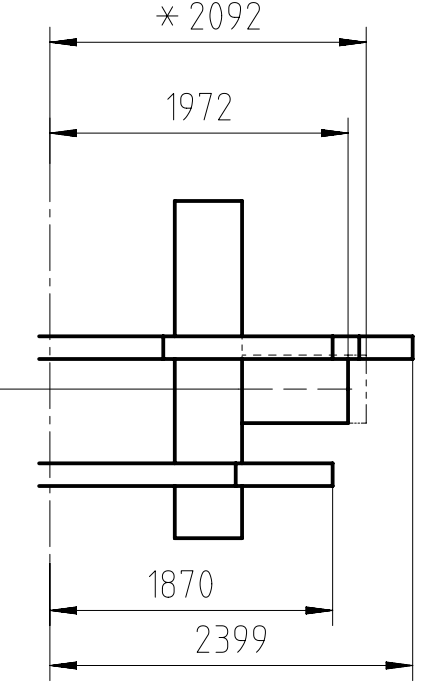
PIPE CONNECTION FROM SHIPYARD  
FREE OF FORCES AND MOMENTS  
COMPESATOR / BELLOW TO BE APPLIED  
FOR POSITIONING & INSTALLATION  
SEE DG 8020  
THERMAL ELONGATION SEE REMARKS  
ON H-DRAWING 8155

PIPE CONNECTION FROM SHIPYARD  
FREE OF FORCES AND MOMENTS  
COMPESATOR / BELLOW TO BE APPLIED  
FOR POSITIONING & INSTALLATION  
SEE DG 8020  
THERMAL ELONGATION SEE REMARKS  
ON H-DRAWING 8155

ONLY FOR DESIGN WITH ELBA

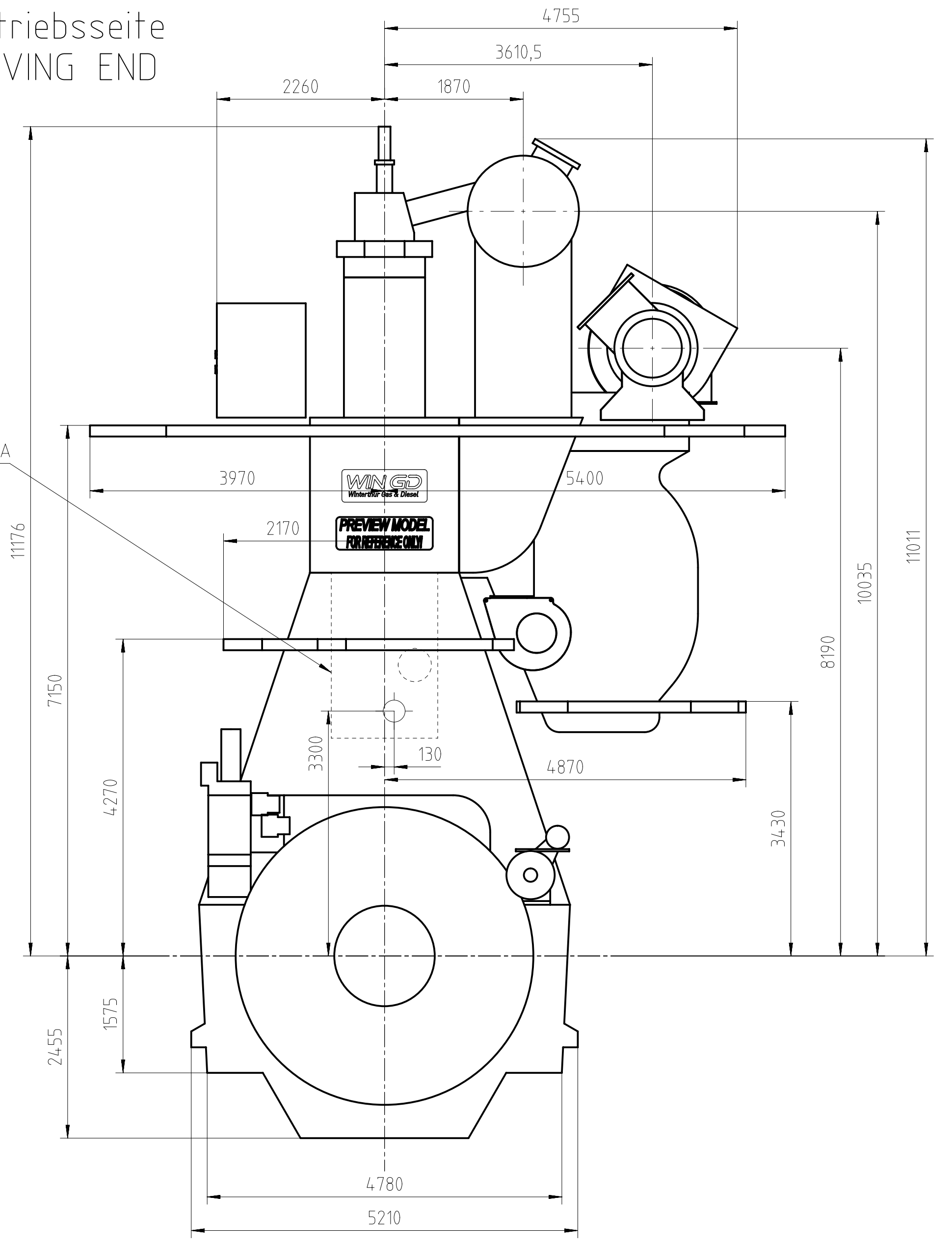


ONLY FOR DESIGN WITH ELBA



Antriebsseite  
DRIVING END

ONLY FOR DESIGN WITH ELBA



TOOLS FOR PISTON  
AND CYL. COVER  
DISMANTLING

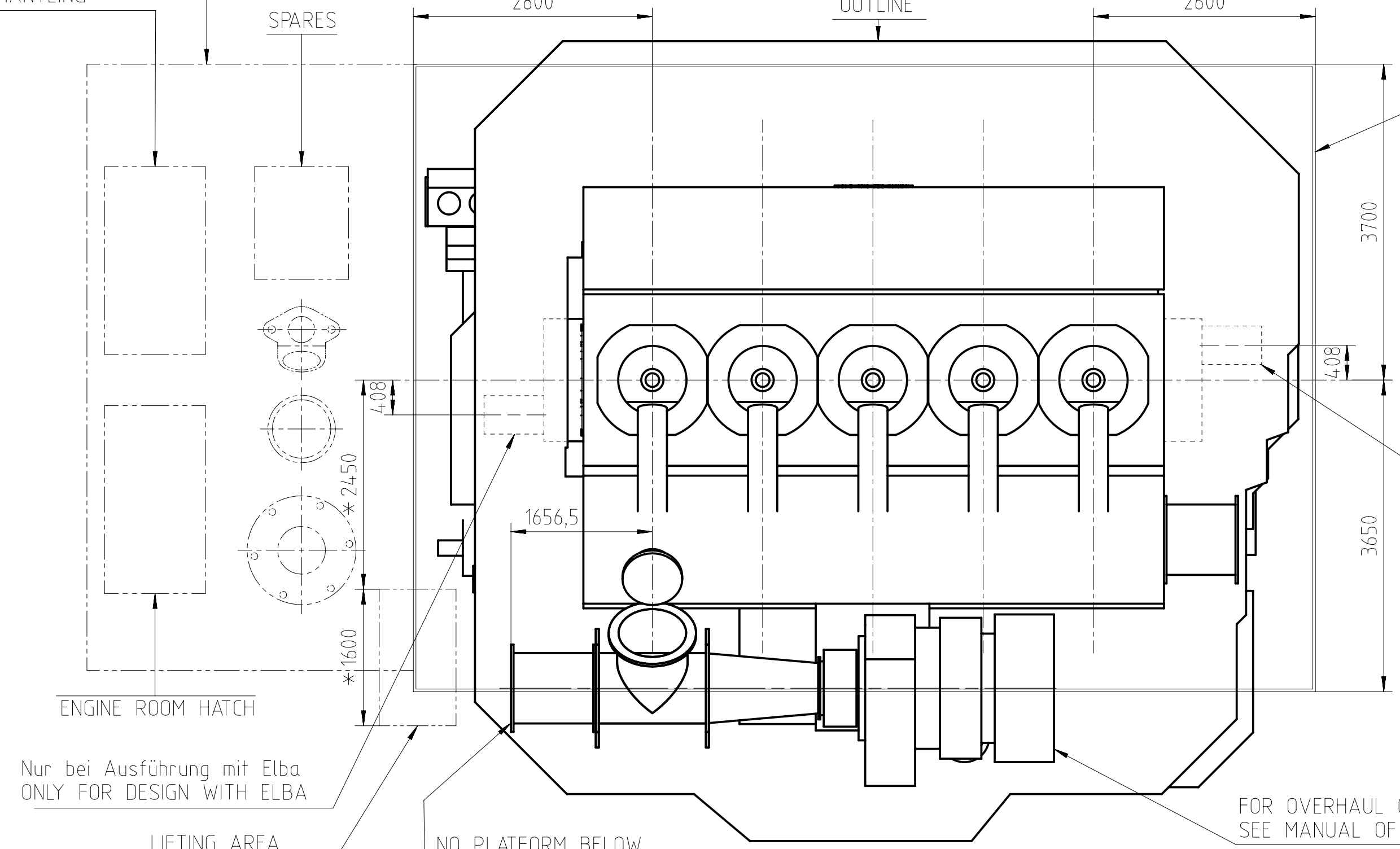
RECOMMENDED AREA TO  
BE COVERED BY THE  
ENGINE ROOM CRANE

SPARES

PLATFORM  
OUTLINE

MINIMUM AREA TO  
BE COVERED BY THE  
ENGINE ROOM CRANE.

Nur bei Ausführung mit Elba  
ONLY FOR DESIGN WITH ELBA



ENGINE ROOM HATCH

Nur bei Ausführung mit Elba  
ONLY FOR DESIGN WITH ELBA

LIFTING AREA  
FOR AIR COOLER

NO PLATFORM BELOW  
THE SCR-TUBE

FOR OVERHAUL OF TC  
SEE MANUAL OF TC BUILDER

Gewicht ohne Wasser und Oil = 481t  
WEIGHT WITHOUT WATER AND OIL

\* Platz fuer Demontage  
SPACE FOR REMOVAL

ca. Schwerpunkt  
APPROX. CENTRE OF GRAVITY

TURBOCHARGER 1xMET66MB

Net Weight	0,001	TURBOCHARGER 1xMET66MB			
Quantity PER ENGINE	1	001	PAAD187129	DISMANTLING DIMENSIONS	DAAD064846
SEQ. NO.		Material ID	Material Name	Dimension, Occ	Standard or Drawing
Basic Material		Material Standard			
Q-Code					XXXXXX
Main Drw.					H
Standard					ISO, JIS
Modif.	EAAD094027	15.04.2021			
Number		Drawn date	Number	Drawn date	Number
Drawn date					



ENGINE OUTLINE VIEW  
HP-SCR-INTERFACE  
Motoransichten  
HP-SCR-Interface

Units	mm kg	NX	Basic Material		Net Weight
Surface Protection	SEE GROUP 0344	Made	23.07.2020	fch101 Chen	Scale 1:50
Tolerancing Principle	ISO8015	Chkd	15.04.2021	sch101 Chen	Design Group
General Tolerances	ACCORDING TO ISO2768-mK	Appd	15.04.2021	sth017 Thalmann	0812
Product	5X72DF(STD)	Page	1/1	Material ID	DAAD133122
Rev.		Rev.			

DIMENSIONS ONLY FOR REFERENCE  
THIS OUTLINE DRAWING CAN NOT BE USED FOR FINAL DESIGN  
PLEASE TAKE CORRESPONDING DESIGN GROUP

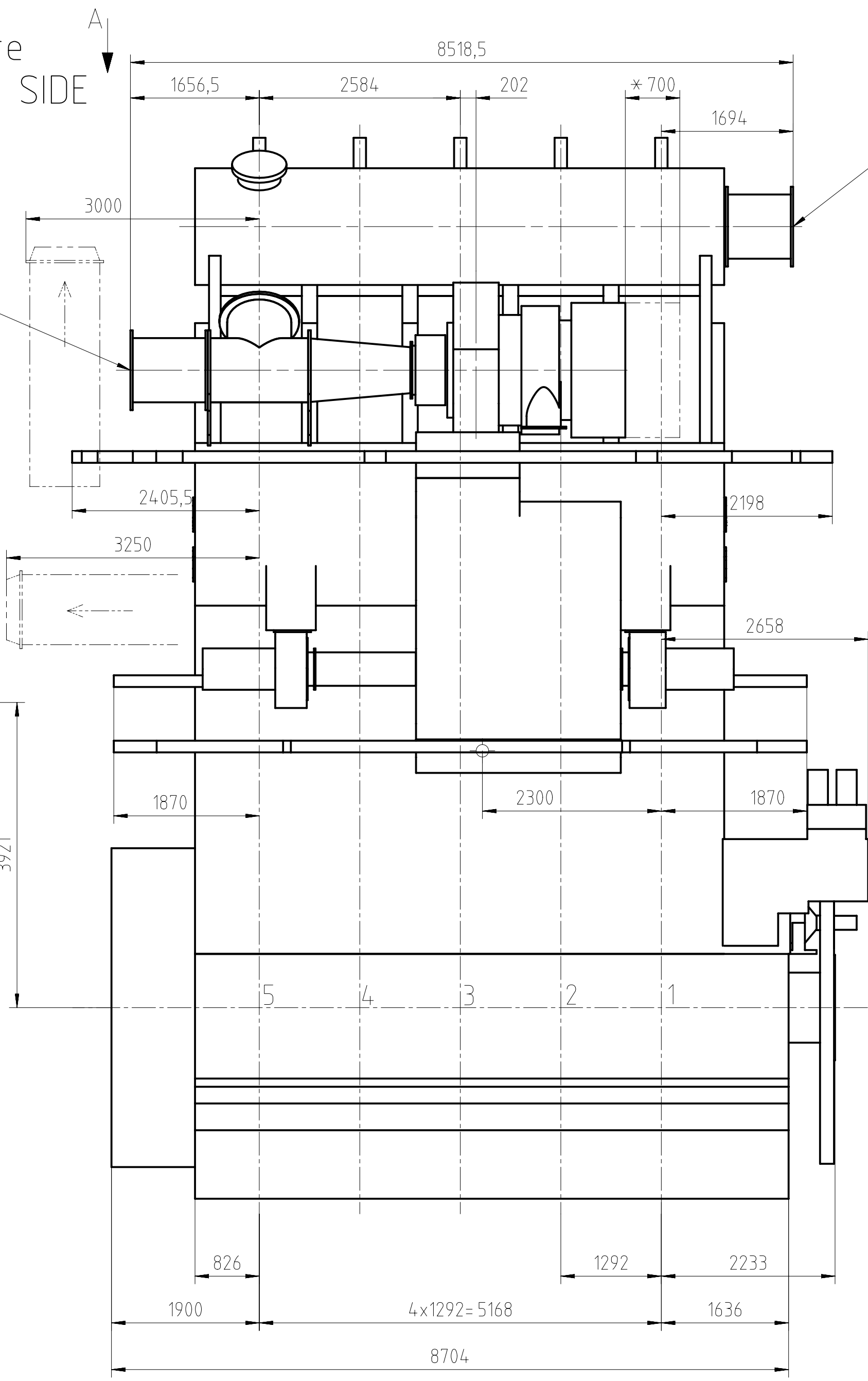
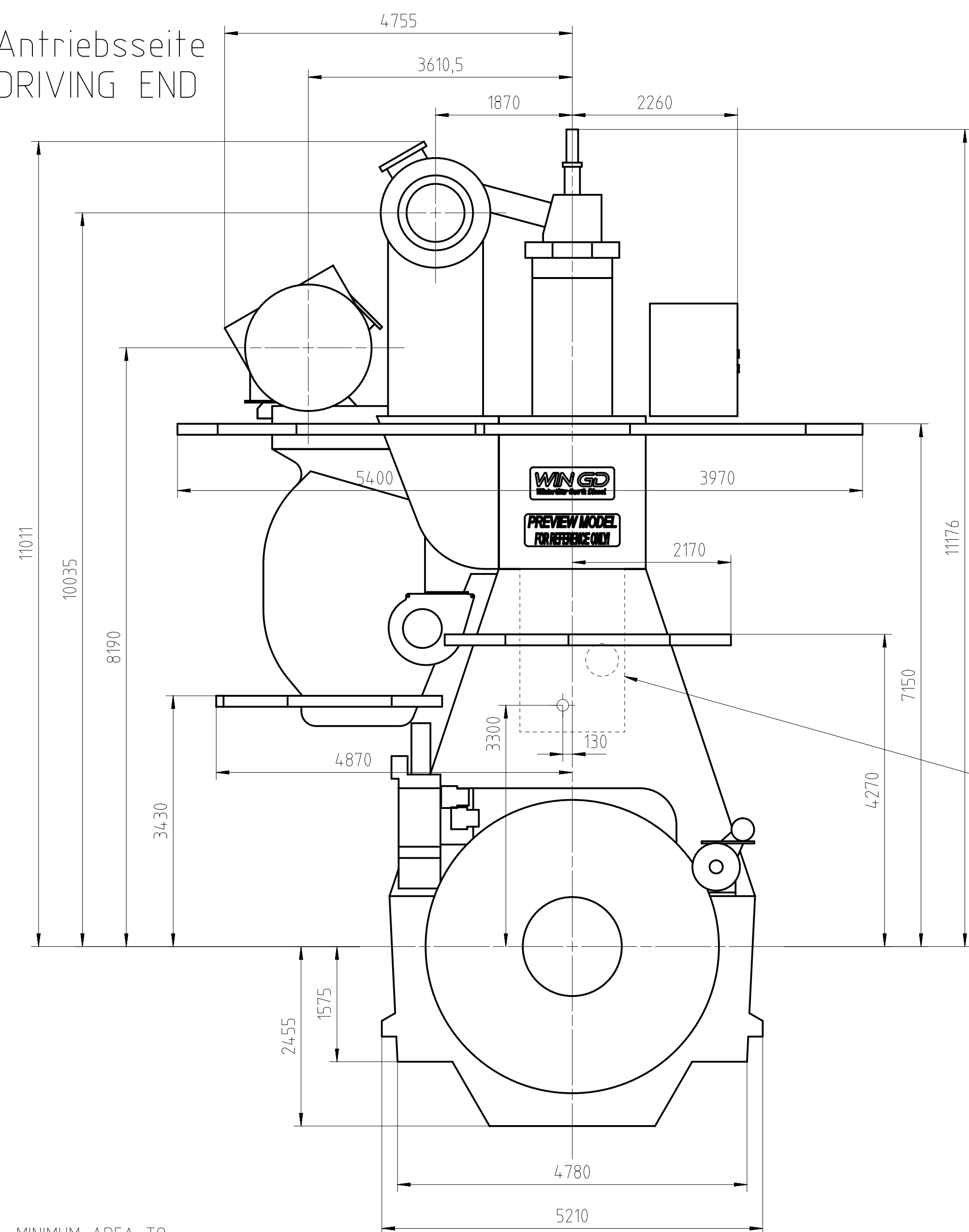
Antriebsseite  
DRIVING END

Download  
"DXF file"

Abgasseite  
EXHAUST SIDE

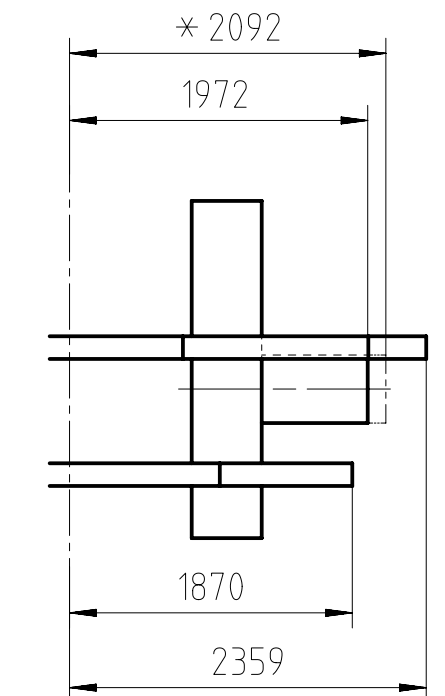
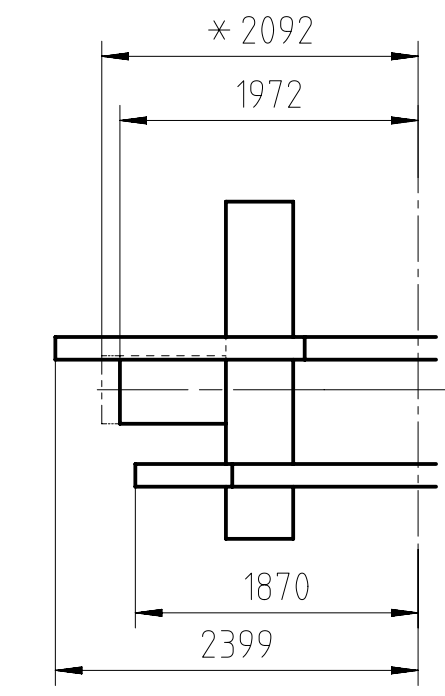
PIPE CONNECTION FROM SHIPYARD  
FREE OF FORCES AND MOMENTS  
COMPESATOR / BELLOW TO BE APPLIED  
FOR POSITIONING & INSTALLATION  
SEE DG 8020  
THERMAL ELONGATION SEE REMARKS  
ON H-DRAWING 8155

PIPE CONNECTION FROM SHIPYARD  
FREE OF FORCES AND MOMENTS  
COMPESATOR / BELLOW TO BE APPLIED  
FOR POSITIONING & INSTALLATION  
SEE DG 8020  
THERMAL ELONGATION SEE REMARKS  
ON H-DRAWING 8155



ONLY FOR DESIGN WITH ELBA

ONLY FOR DESIGN WITH ELBA



ONLY FOR DESIGN WITH ELBA

MINIMUM AREA TO  
BE COVERED BY THE  
ENGINE ROOM CRANE.

RECOMMENDED AREA TO  
BE COVERED BY THE  
ENGINE ROOM CRANE

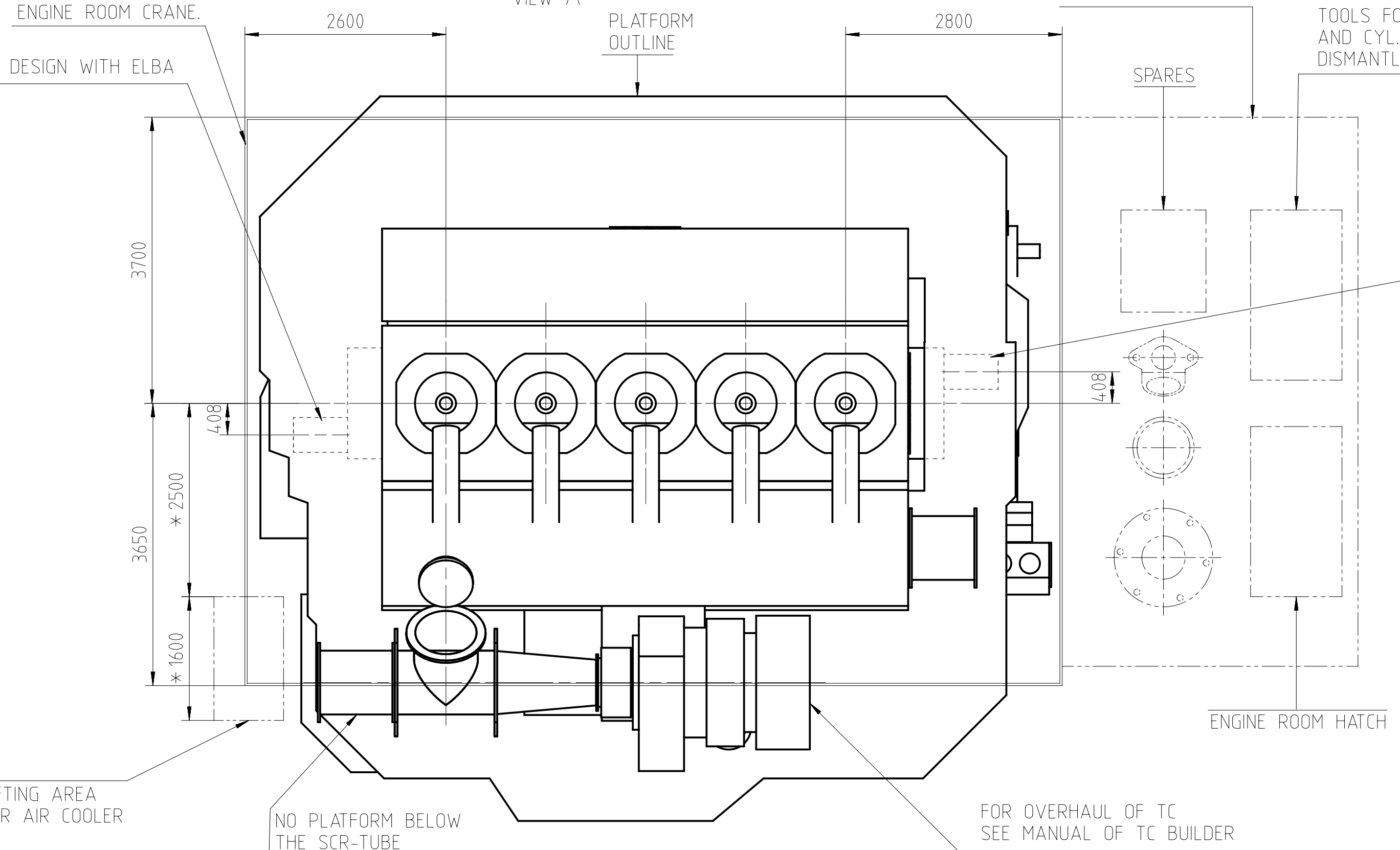
TOOLS FOR PISTON  
AND CYL. COVER  
DISMANTLING

ONLY FOR DESIGN WITH ELBA

Gewicht ohne Wasser und Öl= 481 t  
WEIGHT WITHOUT WATER AND OIL

\* Platz fuer Demontage  
SPACE FOR REMOVAL

ca. Schwerpunkt  
APPROX. CENTRE OF GRAVITY



TURBOCHARGER 1x MET66MB		0,001				
1	001	PAAD187129	DISMANTLING DIMENSIONS	DAAD064846	0,001	
Quantity PER ENGINE	SEQ. NO.	Material ID	Material Name	Standard or Drawing	Basic Material Material Standard	Weight GR./NET
					XXXXX Standard ISO, JIS	Main Drw. H
PAAD361727	Free space for lic.					
Modif.	EAAD094027	15.04.2021				
Material	Number	Drawn date	Number	Drawn date	Number	Drawn date

**WINGD**  
Winterthur Gas & Diesel

Product: 5X72DF(LEFT)  
ENGINE OUTLINE VIEW  
HP-SCR-INTERFACE  
Motoransichten  
HP-SCR-Interface

DIMENSIONS ONLY FOR REFERENCE  
THIS OUTLINE DRAWING CAN NOT BE USED FOR FINAL DESIGN.  
PLEASE TAKE CORRESPONDING DESIGN GROUP

Units	mm kg	NX	Basic Material		Net Weight
Made	23.07.2020	fch101	Chen	Scale 1:50	Size Page 1/1
Chkd	15.04.2021	sch101	Chen	Design Group	Material ID
Appd	15.04.2021	sth017	Thalmann	0812	DAAD133192
SURFACE PROTECTION SEE GROUP 0344		TOLERANCING PRINCIPLE ISO8015		GENERAL TOLERANCES ACCORDING TO ISO2768-mK	

**Download  
"DXF file"**

Kolben mit Stange komplett  
und Stopfbuechse  
PISTON WITH ROD COMPLETE  
AND GLAND BOX

Zylindereinsatz und Wasserleitmantel  
CYLINDER LINER AND WATER  
GUIDE JACKET

Zylinderdeckel mit Auslassventil  
komplett und Wasserleitmantel  
CYLINDER COVER WITH EXHAUST  
VALVE COMPLETE AND WATER  
GUIDE JACKET

Auslassventil komplett  
EXHAUST VALVE COMPLETE

Gewicht ohne Hebwerkzeug:  
WEIGHT WITHOUT LIFTING TOOL:

X72DF = 2800 kg (B)  
X72-B = 2880 kg (B)

Gewicht ohne Hebwerkzeug:  
WEIGHT WITHOUT LIFTING TOOL:

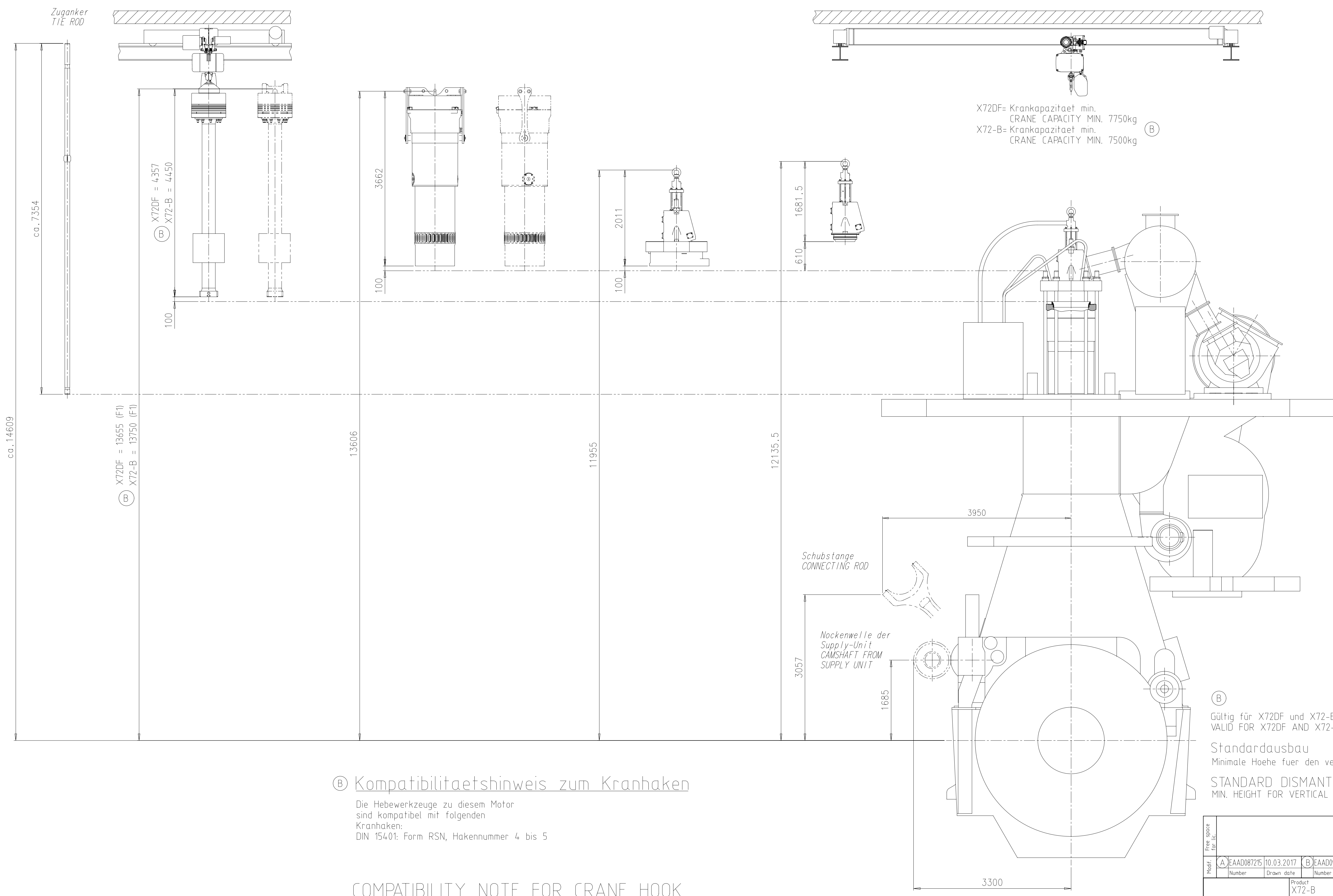
X72DF = 6400 kg (B)  
X72-B = 6250 kg (B)

Gewicht ohne Hebwerkzeug:  
WEIGHT WITHOUT LIFTING TOOL:

X72DF = 4180 kg (B)  
X72-B = 4370 kg (B)

Gewicht ohne Hebwerkzeug:  
WEIGHT WITHOUT LIFTING TOOL:

1050 kg (B)



**(B) Kompatibilitaetshinweis zum Kranhaken**

Die Hebwerkzeuge zu diesem Motor  
sind kompatibel mit folgenden  
Kranhaken:  
DIN 15401: Form RSN, Hakennummer 4 bis 5

**COMPATIBILITY NOTE FOR CRANE HOOK**

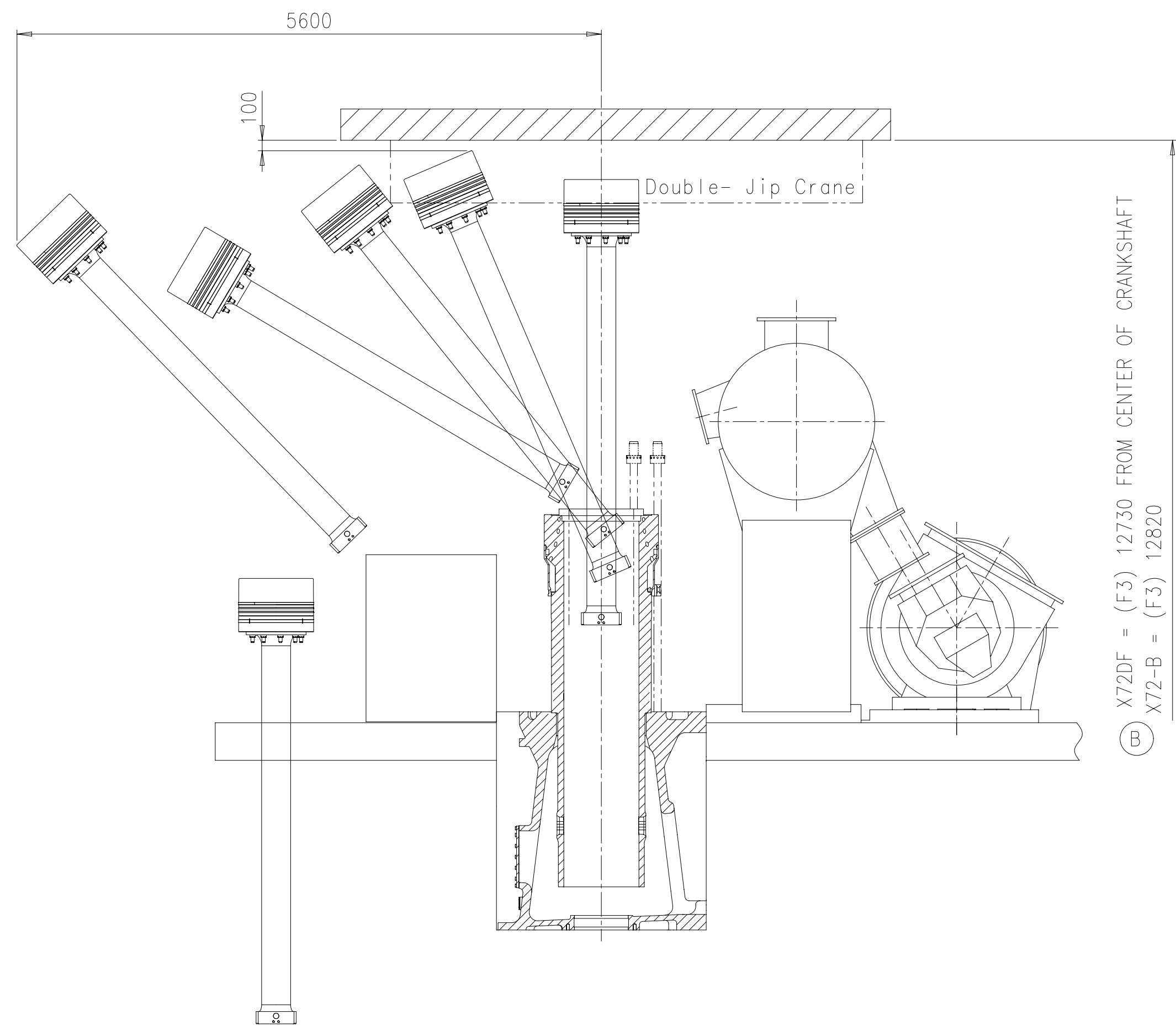
THE LIFTING TOOLS FOR THIS ENGINE  
ARE COMPATIBLE WITH FOLLOWING  
CRANE HOOK:  
DIN 15401: SHAPE RSN, HOOK NUMBER 4 TO 5

(B) Gültig für X72DF und X72-B  
VALID FOR X72DF AND X72-B

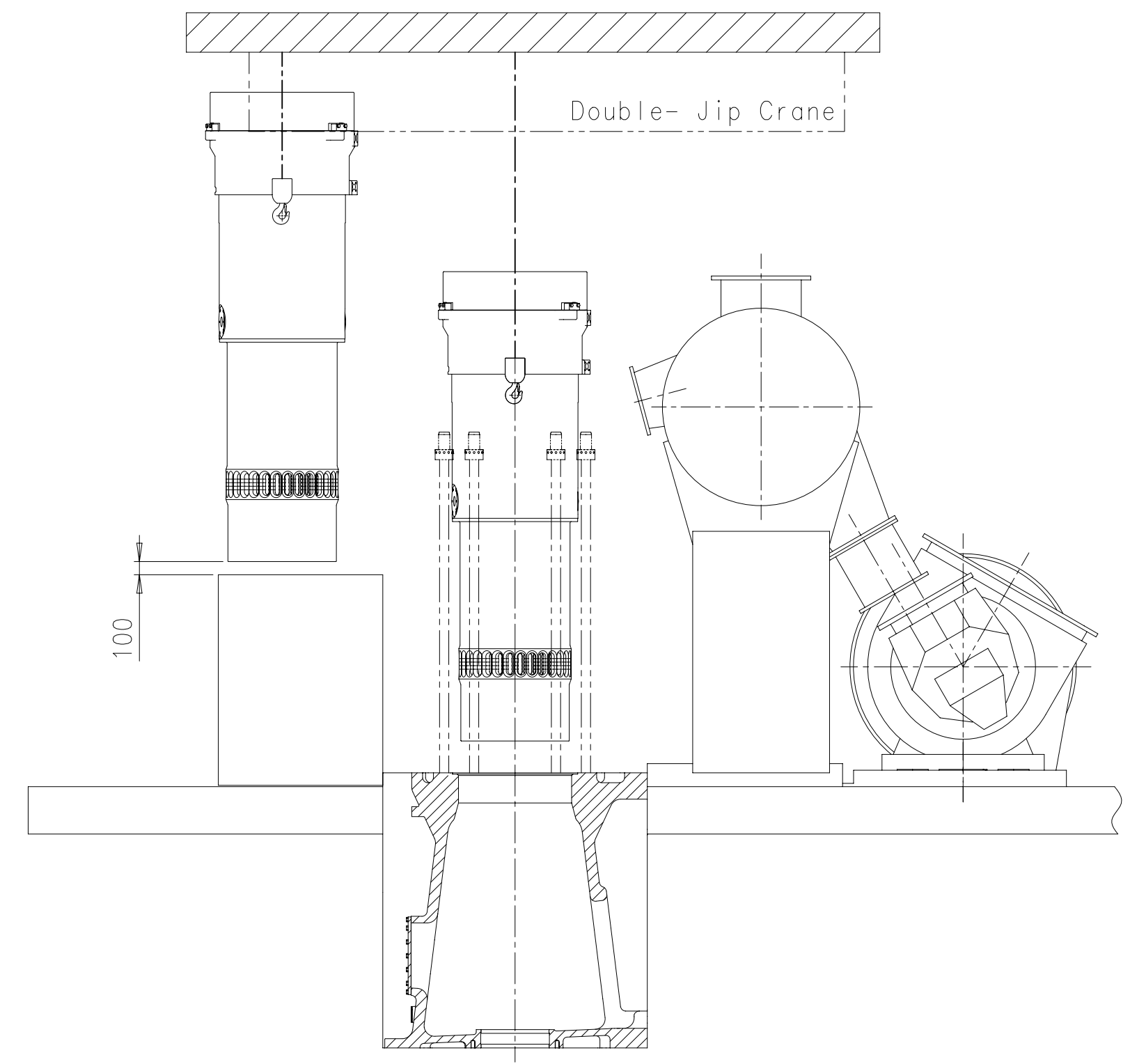
Standardausbau  
Minimale Hoehe fuer den vertikalen Ausbau: F1  
STANDARD DISMANTLING  
MIN. HEIGHT FOR VERTICAL REMOVAL: F1

Free space for file	O-Code XXXXX		Main Drw.
Standard ISO, JIS			
Modif. A	EAAD087215	10.03.2017	B
Number	EAAD091495	15.04.2020	
Drawn date	Number	Drawn date	Number
Product X72-B X72DF	DISMANTLING DIMENSIONS		
Ausbaumasse			
Units mm kg	NX	Basic Material	Net Weight 0,001
Made 12.12.2016	ajo101 A.Jones	Scale 1:4.0	Size A1
Design Group	ast044 Stephan	Page 1/2	Material PAAD187129
Appd 03.11.2015	bha009 Haag	Drawing ID DAAD064846	Rev. B
SURFACE PROTECTION SEE GROUP 0344		GENERAL TOLERANCES ACCORDING TO ISO2768-mK	





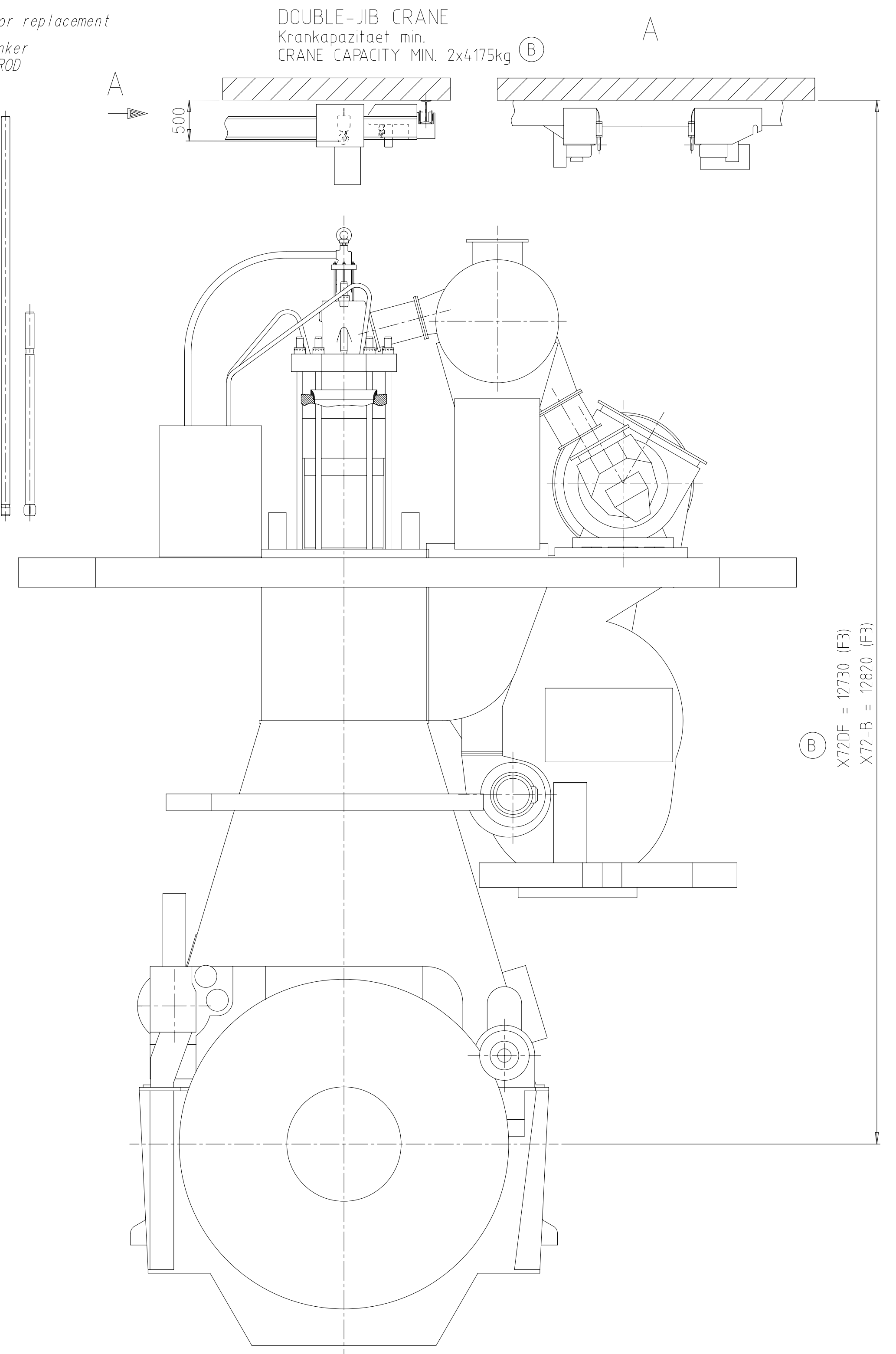
1. Disassembly of cylinder cover
2. Disassemble two cylinder cover bolts on fuel side
3. Pull out the piston with standard piston disassembly tool, then attach tool for further lifting
4. Proceed with tilted piston removal
5. Place piston on support for overhaul



6. Screw in the suspension points on the cylinder liner
7. Attach crane hooks for lifting
8. Pull out the liner until over top of rail unit
9. Move liner over rail unit and put in designated place for overhaul

Twin Tie Rod for replacement

Zuganker  
TIE ROD



ⓑ X72DF = 12730 (F3)  
X72-B = 12820 (F3)

- ⓑ Voraussetzungen fuer diese Ausbaumart
- zweiteilige Zylinderdeckel-Dehnbolzen auf der Brennstoffseite
  - zweiteilige Zuganker im Reparaturfall
  - Spezialkran (DOUBLE-JIB)
  - spezielle Hebewerkzeuge fuer den Zylindereinsatz und den Kolben

REQUIREMENTS FOR THIS DISMANTLING METHOD

- TWO-PIECE ELASTIC STUDS FOR CYLINDER COVER ON FUEL SIDE
- TWO-PART TIE ROD IN CASE OF REPAIR
- SPECIAL CRANE (DOUBLE-JIB)
- SPECIAL LIFTING TOOLS FOR CYLINDER LINER AND PISTON

ⓑ Standardausbau mit Double-Jib Kran

Minimale Hoehe fuer den gekippten Ausbau mit dem Double-Jib Kran: F3  
Die Distanz von der obersten Hakenposition bis zur Decke varriert je nach der ausgewaehlten Kranausfuehrung

Für gekippten Ausbau mit Double-Jib E/R Kran von Fuchs Foerdertechnik AG

STANDARD DISMANTLING WITH DOUBLE-JIB CRANE

MIN. HEIGHT FOR TILTED REMOVAL WITH DOUBLE-JIB CRANE: F3  
DISTANCE BETWEEN TOP POSITION OF HOOK AND ENGINE ROOM CEILING VARIES DEPENDING ON CRANE TYPE.

FOR TILTED REMOVAL WITH DOUBLE JIB E/R CRANE BY FUCHS FOERDERTECHNIK AG

Free space for file		0-Code XXXXXX		Main Drw.	
Standard ISO, JIS					
Modif.	A EAAD087215	10.03.2017	B EAAD091495	15.04.2020	
Number		Drawn date	Number	Drawn date	Number
Product	X72-B X72DF		DISMANTLING DIMENSIONS		
WINGD Winterthur Gas & Diesel		Ausbaumasse			
Units	mm kg	NX	Basic Material	Net Weight 0,001	
Scale	1:4.0	Size	A1	Page	2/2
Design Group	ast044 Stephan	Material ID	PAAD187129		
Appd	03.11.2015 bha009 Haag	0812	DAAD064846		
SURFACE PROTECTION SEE GROUP 0344		Chkd	03.11.2015	Rev. B	
TOLERANCING PRINCIPLE ISO8015		GENERAL TOLERANCES ACCORDING TO ISO2768-mK			

## WinGD-5X72DF\_Engine-Outline-View

### TRACK CHANGES

	SUBJECT	DESCRIPTION
2018-02-26	DRAWING SET	First web upload
2018-09-20	DAAD105146 DAAD105184 DAAD095316 DAAD095365	Engine Outline View for Turbocharger type 1xMET 66MB (STD & LEFT) and 1xABB A175/A275 (STD & LEFT) have been added.
2019-05-15	DAAD105146 DAAD105184 DAAD095316 DAAD095365	Revised Engine Outline View for Turbocharger type 1xMET 66MB HP-SCR (STD & LEFT) and 1xABB A175/A275 (STD & LEFT) have been updated.
2020-07-20	DAAD064846	Revised Dismantling Drawing has been updated.
2020-09-02	DAAD132580	New Engine Outline View for Turbocharger type 1xMET 66MB_STD has been added. Link for 3D-file of Engine Outline View has been added.
2021-05-25	PAAD368405 PAAD368606 PAAD369012 PAAD369022  PAAD359974 PAAD359997 PAAD361180 PAAD360800 PAAD361112  PAAD360218 PAAD361343  PAAD361042 PAAD361227 PAAD361229	Revised Engine Outline View for Turbocharger type 1xA175-L HP-SCR (STD & LEFT) and 1xA175-L (STD & LEFT) have been updated.  Engine Outline View for Turbocharger type 1xA175/A275_LP/HP-SCR (STD & LEFT) have been replaced.  Engine Outline View for Turbocharger type 1xA170/A270 (STD & LEFT) have been replaced.  Engine Outline View for Turbocharger type 1xMET 66MB (STD & LEFT) have been replaced.